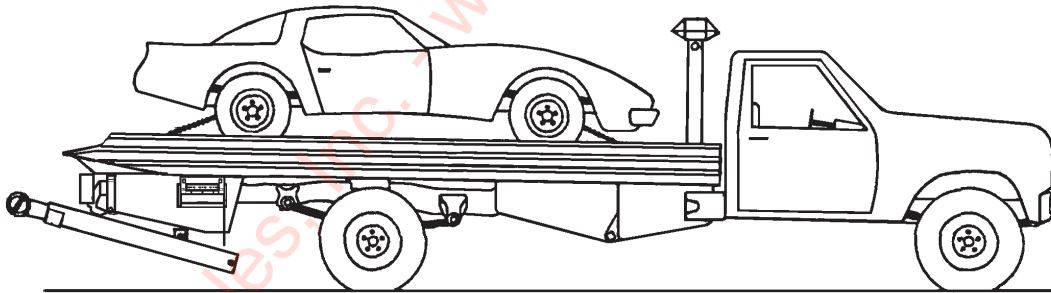




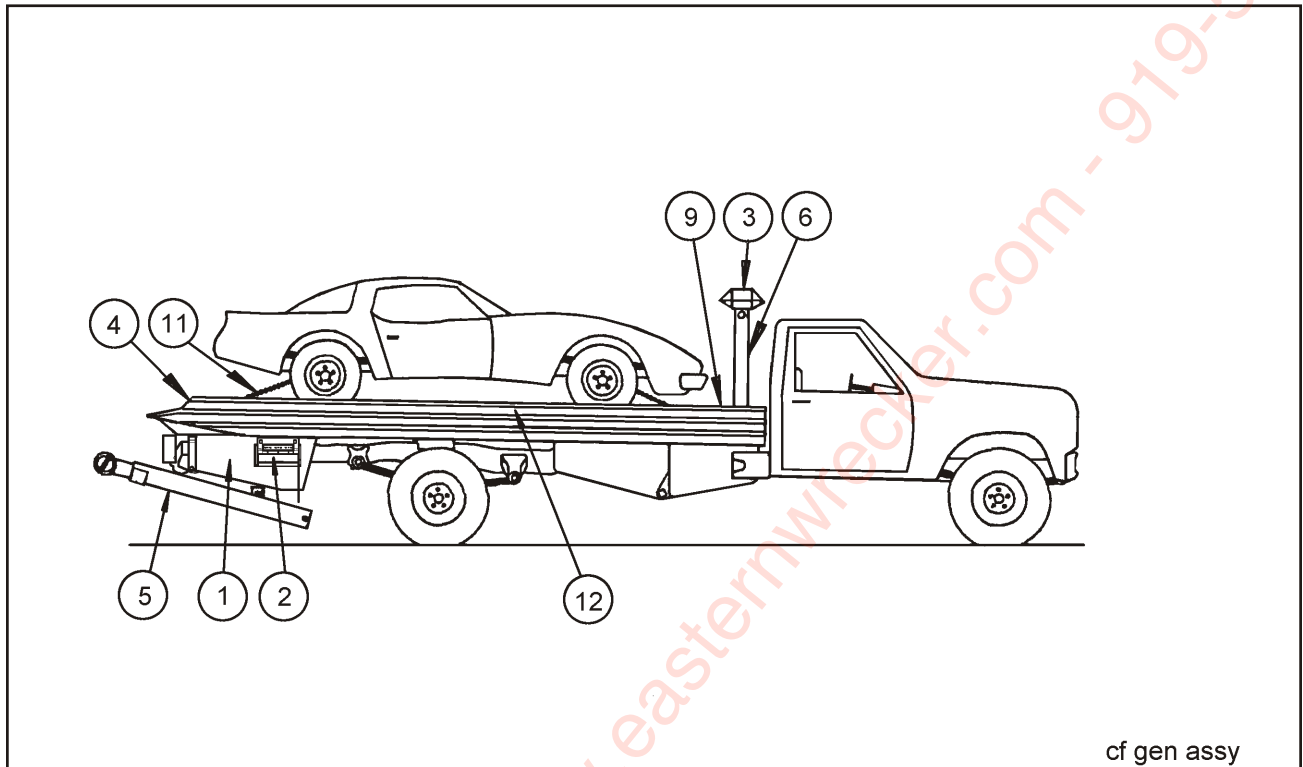
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cf gen assy

Figure 1-1 General Assembly

GENERAL ASSEMBLY

ITEM	PART/PAGE NO.	DESCRIPTION	QTY.
1	1-2 - 1-5	FRAME ASSEMBLIES	1
2	1-6 - 1-15	HYDRAULIC ASSEMBLIES	1
3	1-16 - 1-19	ELECTRICAL ASSEMBLY	1
4	1-20 - 1-23	BED ASSEMBLIES	1
5	1-24 - 1-31	WHEELIFT ASSEMBLIES	1
6	1-32 - 1-33	BULKHEAD ASSEMBLY	1
7	1-34 - 1-35	WET KIT FOR PTO (NOT SHOWN)	1
8	1-36 - 1-37	BED BRACKETS AND MISC. ITEMS (NOT SHOWN)	1
9	1-38 - 1-41	WINCH ITEMS	1
10	1-42	PTO PUMP ASSEMBLY (NOT SHOWN)	1
11	1-43 - 1-53	HITCH, SIDERAIL, TIE DOWN, AND TOOLBOX ASSEMBLIES	1
12	1-54 - 1-55	DECAL INSTALLATION	1
*13	3-482-010107	MOUNT, PTO CABLE	1
	124858	SUPPORT, AIR SHIFT PTO UNIV	1
*14	1-861-010032-09	WASHER, FLAT 5/16W	4
*15	5/16-24 HFLN	NUT, HEX LOCK 5/16-24	4
	1-512-010005-03	NUT, HEX LOCK 5/16-18 GRB	4
*16	5/16-24X1 CS	SCREW, HEX HEAD CAP 5/16-24 X 1 GR5	4
	1-654-010049-05	SCREW, HEX HEAD CAP 5/16-18 X 1 GR5	4

* ITEMS 13-16 USED IN CAB TO MOUNT PTO CABLE TO THE DASH

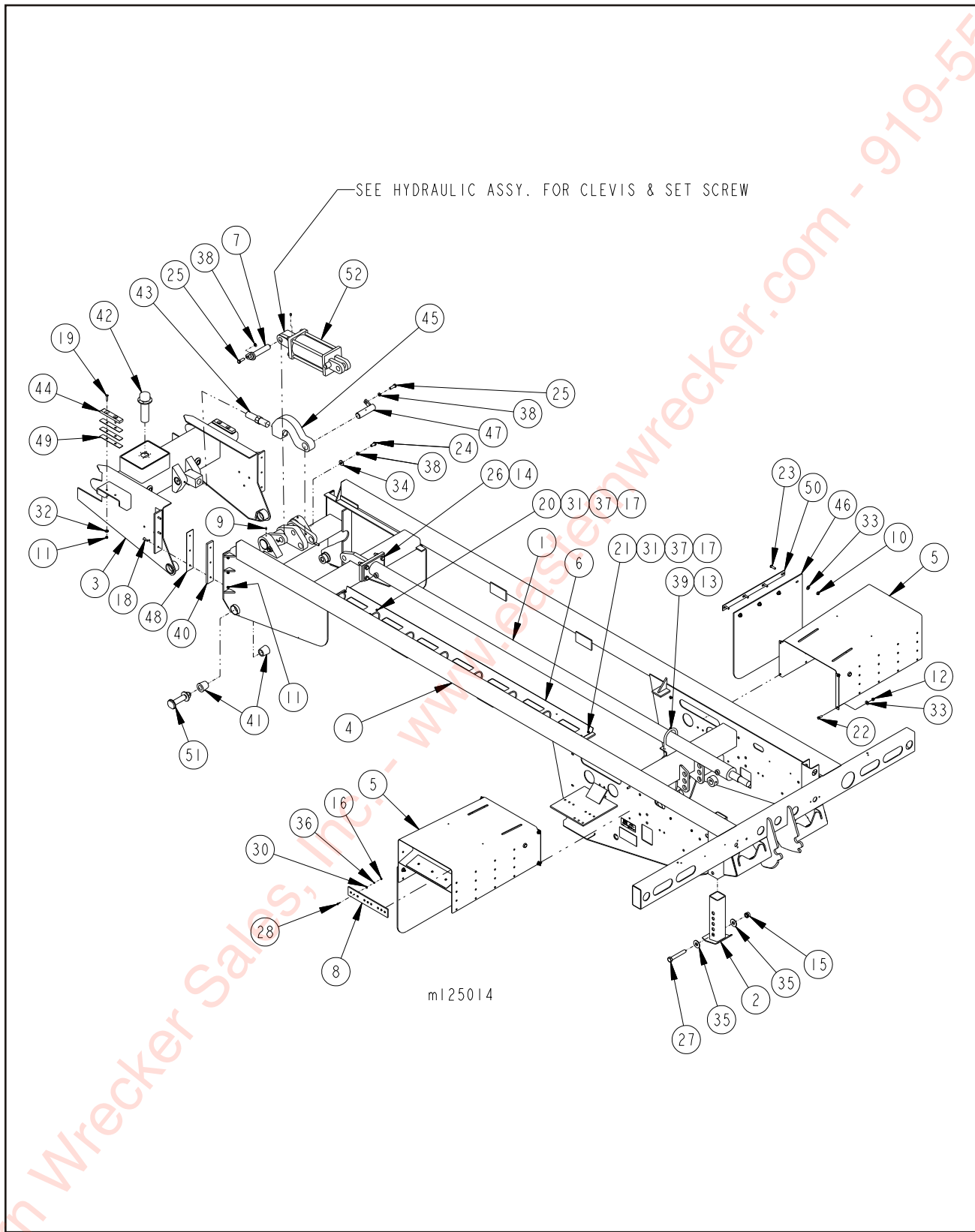


Figure 1-2 Frame Assembly

FRAME ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	125014	FRAME ASSEMBLY	
1	122285	CYLINDER, 3 X 108 (SEE PAGE 1-10)	REF
2	122514	TUBE WELDMENT ADJ. SKID	2
3	122922	FRAME WELDMENT, FRONT	1
4	122941	FRAME WELDMENT, MAIN	1
5	122969	COVER, ROD LH/RH WELDMENT	2
6	122980	GUIDE E-CHAIN TRAY	1
7	123012	PIN WELDMENT, CYL TILT MECH	1
8	123082	GUIDE, RODS UHMW	2
9	1-298-010001-1	FITTING, GREASE 1/4-28 STR SHORT	5
10	1-510-010001	NUT, FLANGE LOCK 3/8-16	8
11	1-512-010005-03	NUT, HEX LOCK 5/16-18 GRB	10
12	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	4
13	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	2
14	1-512-010005-13	NUT, HEX LOCK 5/8-11 GRB	4
15	1-512-010005-15	NUT, HEX LOCK 3/4-10 GRB	2
16	1-512-010007-03	NUT, HEX #10-24 GRB	12
17	1-512-010007-05	NUT, HEX 1/4-20 GRB	8
18	1-654-010034-06	SCREW, HEX SOCKET CTSK 5/16-18 X 1-1/4	6
19	1-654-010034-07	SCREW, HEX SOCKET CTSK 5/16-18 X 1-1/2	4
20	1-654-010047-04	SCREW, HEX HEAD CAP 1/4-20 X 3/4 GR5	2
21	1-654-010047-06	SCREW, HEX HEAD CAP 1/4-20 X 1 GR5	8
22	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	8
23	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	8
24	1-654-010055-01	SCREW, HEX HEAD CAP 1/2-13 X 1 GR5	2
25	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	2
26	1-654-010059-07	SCREW, HEX HEAD CAP 5/8-11 X 2-1/2 GR5	4
27	1-654-010061-15	SCREW, HEX HEAD CAP 3/4-10 X 5 GR5	2
28	1-656-010003051	SCREW, RD HEAD MACH #10-24 X 3/4	12
29	1-822-010002	TRIM LOK 3/16 (NOT SHOWN)	9'
30	1-861-010032-04	WASHER, FLAT 3/16	12
31	1-861-010032-07	WASHER, FLAT 1/4W	8
32	1-861-010032-09	WASHER, FLAT 5/16W	4
33	1-861-010032-11	WASHER, FLAT 3/8W	16
34	1-861-010032-15	WASHER, FLAT 1/2W	2
35	1-861-010032-21	WASHER, FLAT 3/4W	4
36	1-861-010034-07	WASHER, SPLIT LOCK #10	12
37	1-861-010034-09	WASHER, SPLIT LOCK 1/4	8
38	1-861-010034-13	WASHER, SPLIT LOCK 1/2	4
39	3-102-010027	U-BOLT, BALL HITCH	1
40	3-146-010003	ARMORITE CUSHION HINGE	2
41	3-150-010006	NYLON BUSHING	4
42	3-162-010001	FILLER-BREATH-STRainer ASSEMBLY	1
43	3-311-011791	ADJUSTMENT ROD	1
44	3-311-012719	NYLATRON BED SUPPORT	2
45	3-311-015434	ARM, RH ASSEMBLY SUPER	1
46	3-485-010001	MUD FLAP 21"	2
47	3-557-010289	PIN, PIVOT ADJUST	1
48	3-684-010002	MOUNTING BAR, CUSHION SHIM	2
49	3-684-010006	SHIM, BED SUPPORT 1/16	6
50	3-762-010017	CLAMP, MUD FLAP	2
51	3-762-010326	RADIUS ROD BOLT SET	2
52	3-242-010050	CYLINDER 5 X 8 TIE ROD (SEE PAGE 1-11)	REF

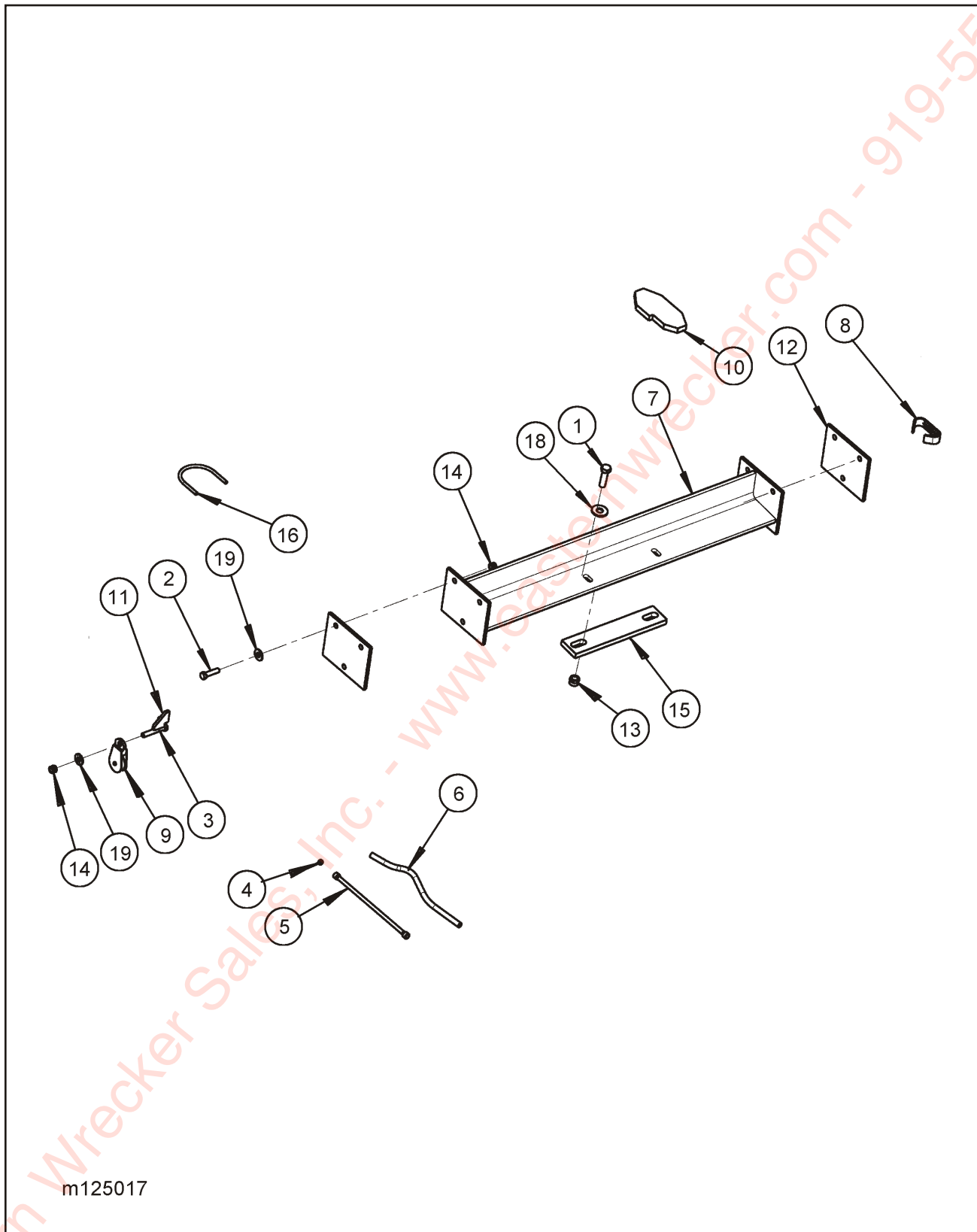
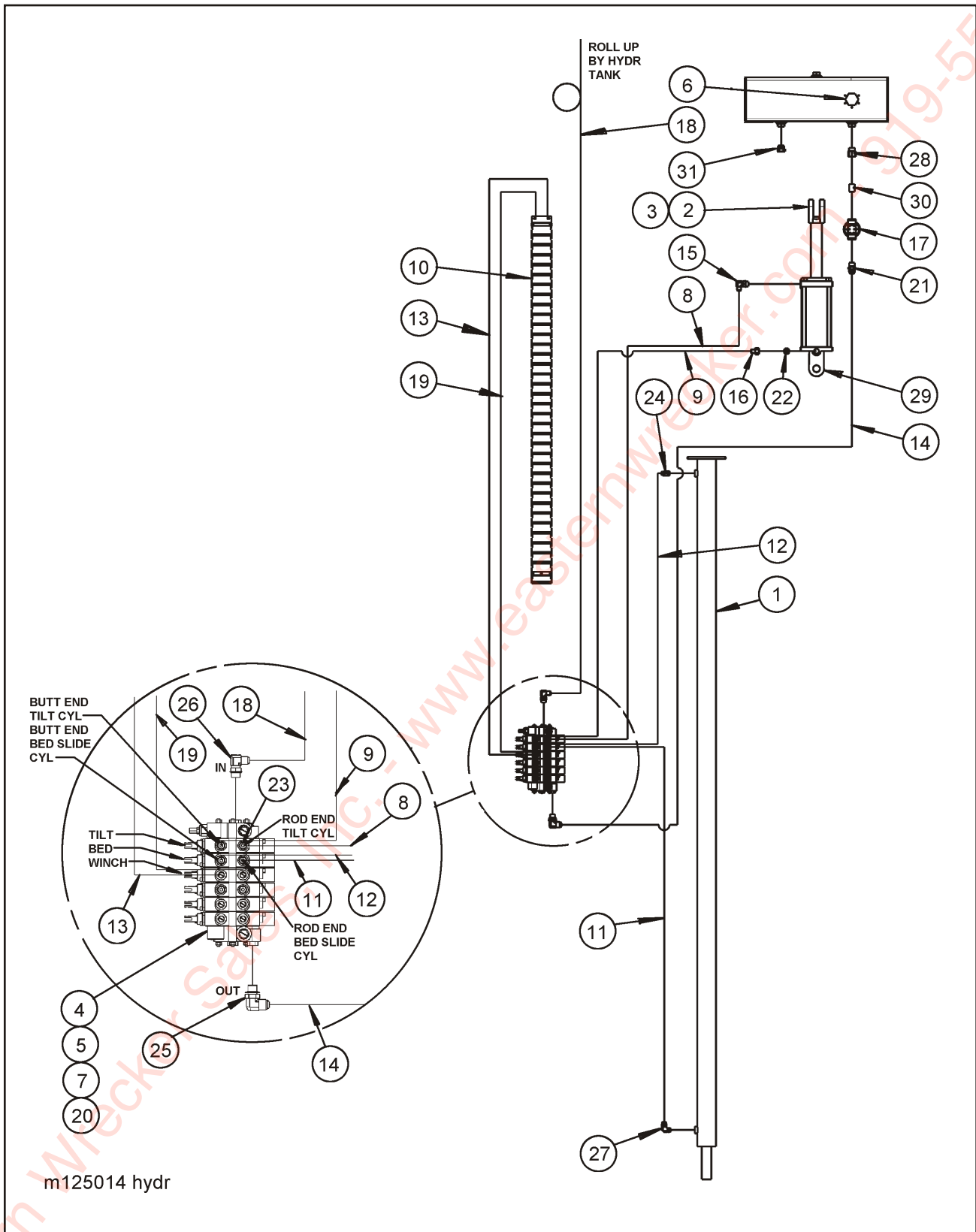


Figure 1-3 Frame Stretch Bracket Assembly
IH4400

FRAME STRETCH BRACKET ASSEMBLY IH4400

ITEM	PART NO.	DESCRIPTION	QTY.
	125017	FRAME STRETCH BRACKET ASSEMBLY IH4400	
1	1-654-010055-04	SCREW, HEX HEAD CAP 1/2-13 X 1-3/4 GR5	2
2	1-654-010051-07	SCREW, HEX HEAD CAP 3/8-16 X 1-1/2 GR5	6
3	1-654-010051-10	SCREW, HEX HEAD CAP 3/8-16 X 2-1/4 GR5	3
4	3-158-010009	1/4 STANDARD NUT	4
5	3-158-010006	BRAKE HOSE 1/4 TUBE	2
6	3-201-010002	CONDUIT, PLASTIC FLEX 3/8	AR
7	123035	CROSSMEMBER SUPPORT D-BEARING	1
8	3-158-010002	EMERGENCY BRAKE CABLE CLIP	1
9	3-588-010002	EMERGENCY BRAKE CABLE PULLEY	3
10	122982	FLANGE DOUBLER TOP	2
11	123216	GUSSET, PULLEY BOLT	3
12	123365	MOUNT, CROSSMEMBER	2
13	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	2
14	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	9
15	123297	SPACER, DRIVELINE	1
16	3-311-010212	SUPPORT, HYDR LINE	3
17	1-796-010003-02	TIE STRAP, PLASTIC (NOT SHOWN)	20
18	1-861-010032-15	WASHER, FLAT 1/2W	2
19	1-861-010032-11	WASHER, FLAT 3/8W	9



HYDRAULIC ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	125014	FRAME ASSEMBLY	
1	122285	CYLINDER, 3 X 108 (SEE PAGE 1-10)	1
2	123224	CLEVIS CYLINDER 5"	1
3	123834	SCREW, SET 3/8-16 X 1-1/2 BRASS	1
4	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	3
5	1-861-010032-11	WASHER, FLAT 3/8W	3
6	122505	PLUG, O-RING 1-5/8	1
7	122666	VALVE, HYD 6 SPOOL 2500 PSI (SEE PAGE 1-13)	1
8	122861	HOSE ASSEMBLY 3/8 X 147	1
9	122862	HOSE ASSEMBLY 3/8 X 136	1
10	122901	E-CHAIN HOSE SUPPORT	1
	122902	INDIVIDUAL LINK FOR E-CHAIN (47 LINKS TOTAL USED)	1
	3-755-010122-04	MOUNTING BRACKETS FOR E-CHAIN	1
11	123079	HOSE ASSEMBLY 3/8 X 62	1
12	123080	HOSE ASSEMBLY 3/8 X 118	1
13	123558	HOSE ASSEMBLY 1/2 X 206	1
14	125558	HOSE ASSEMBLY 3/4 X 188	1
15	127805	ADAPTER 90	1
16	127806	ADAPTER	1
17	1-295-010001	RETURN LINE FILTER	1
18	1-397-010301296	HOSE ASSEMBLY 1/2 X 296	1
19	1-397-010302206	HOSE ASSEMBLY 1/2 X 206	1
20	1-861-010034-11	WASHER, SPLIT LOCK 3/8	3
21	2021-12-12S	ADAPTER	1
22	202702-10-8S	ADAPTER	1
23	202702-6-8S	ADAPTER	6
24	202702-8-8S	ADAPTER	1
25	2062-10-12S	ADAPTER, 90	1
26	2062-10-8S	ADAPTER, 90	1
27	2062-8-8S	ADAPTER, 90	1
28	2216-12-12S	INTERNAL PIPE O-RING BOSS	1
29	3-242-010050	CYLINDER 5 X 8 TIE ROD (SEE PAGE 1-11)	1
30	3/4 NIPPLE	NIPPLE, ALL THREAD 3/4	1
31	900598-12S	PLUG, O-RING BOSS	1

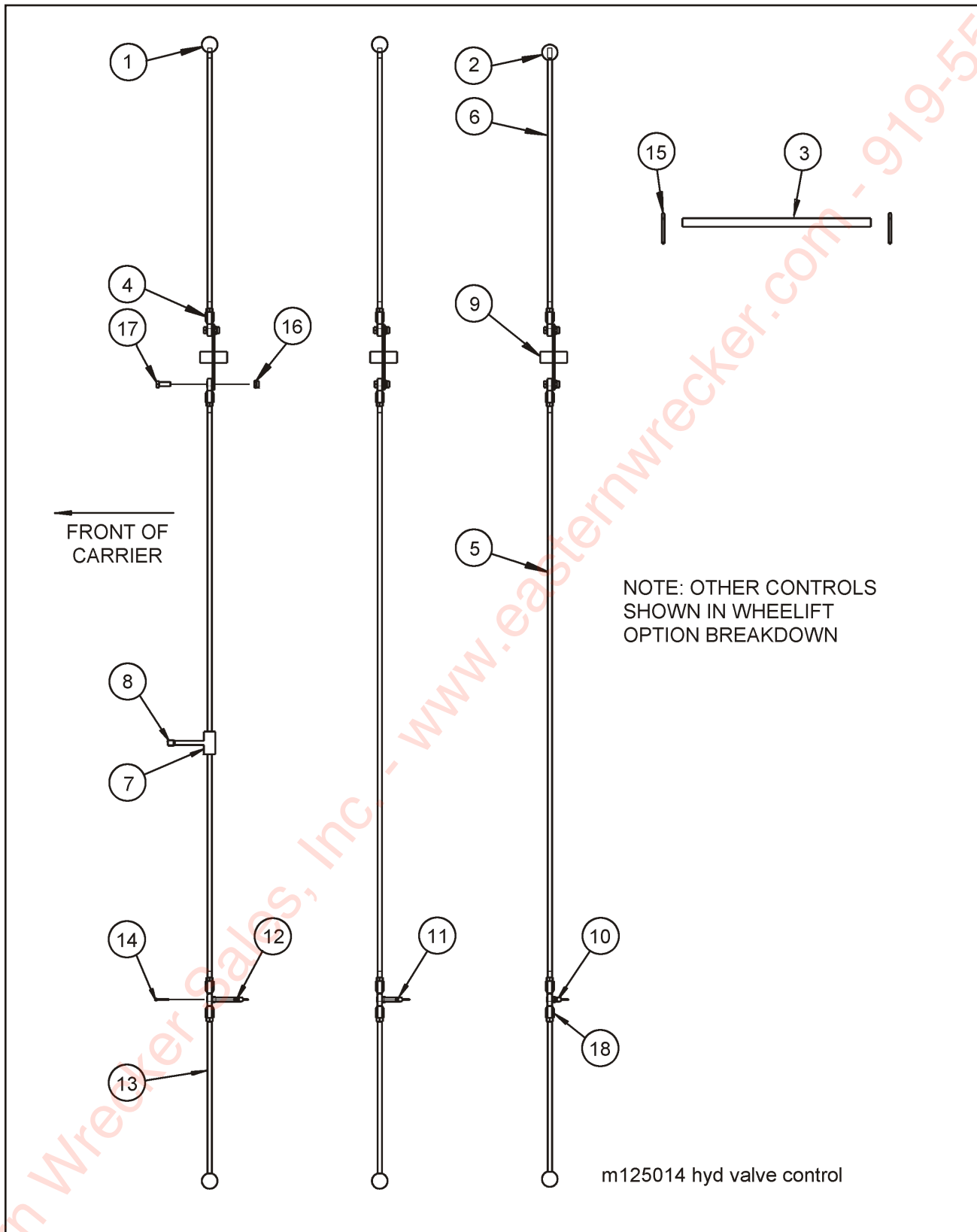


Figure 1-5 Hydraulic Valve Control Assembly

HYDRAULIC VALVE CONTROL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	125014	FRAME ASSEMBLY	
1	95	KNOB	4
2	122906	BALL KNOB 1-3/8 RED W/ 3/8-24	2
3	123081	ROD NYLATRON 3/8 RD X 16-5/8	1
4	123717	ROD END, BALL JOINT 3/8	12
5	123745	ROD, CONTROL MIDDLE	3
6	123746	ROD, CONTROL RH	3
7	123801	STOP, TUBE HYD TILT	1
8	123802	STOP, ROD HYD TILT	1
9	123881	CONTROL WELDMENT ROD RH	3
10	123932	HANDLE, VALVE CONTROL CENTER	1
11	123933	HANDLE, VALVE CONTROL 2CD	1
12	123934	HANDLE, VALVE CONTROL OUTER	1
13	123935	ROD, CONTROL LH	3
14	1-557-010362-20	PIN, COTTER 3/32 X 1	12
15	1-557-010362-63	PIN, COTTER 1/4 X 2	2
16	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	6
17	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	6
18	3/8-24HFN	NUT, HEX FLANGE 3/8-24	12

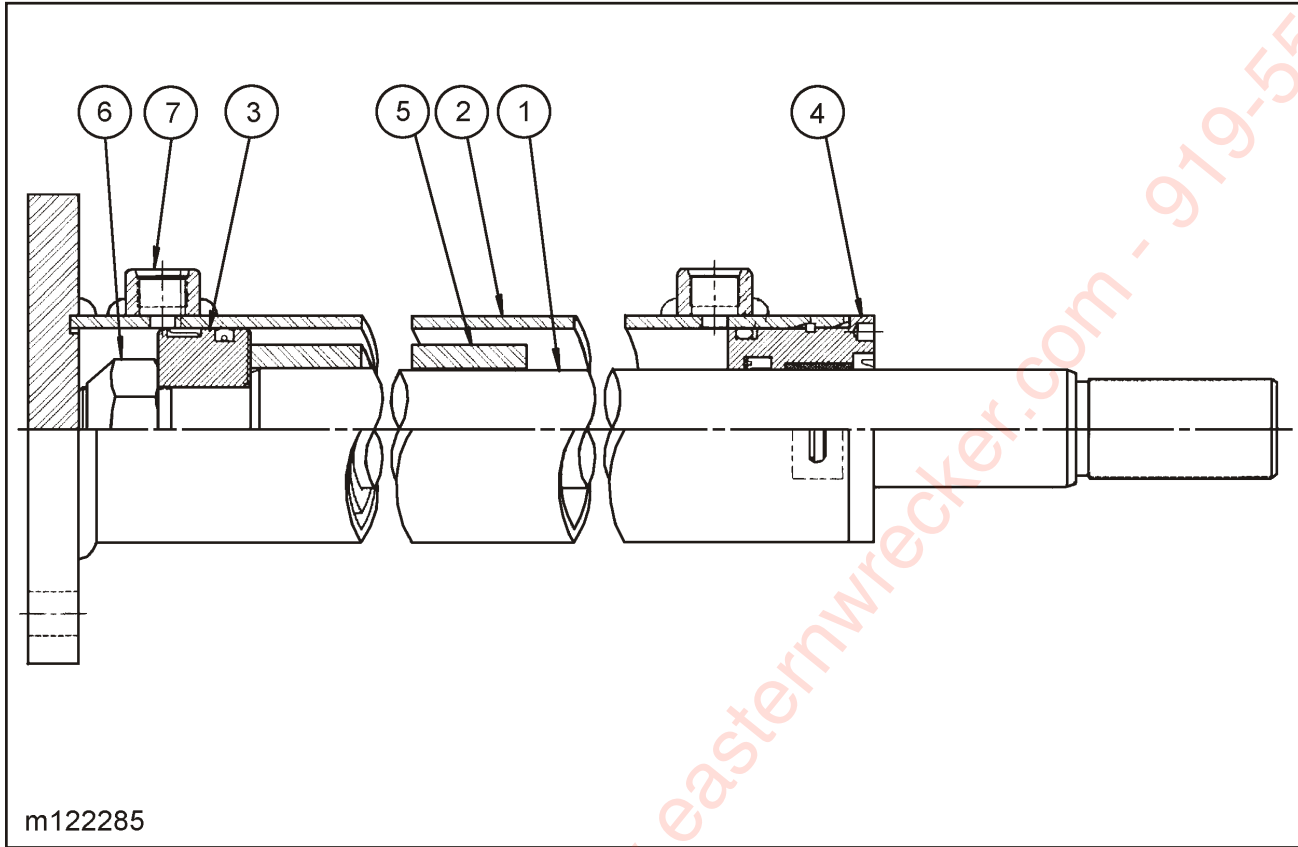


Figure 1-6 3 x 108 Hydraulic Cylinder Assembly

CYLINDER, HYDRAULIC 3 X 108

ITEM	PART NO.	DESCRIPTION	QTY.
	122285	CYLINDER, HYDRAULIC 3 X 108	
1	131096	PISTON ROD	1
2	----	BUTT & TUBE ASSEMBLY	1
3	131097	PISTON	1
4	131098	GLAND	1
5	131099	SPACER	1
6	220000212	LOCKNUT 1-3/8 - 12	1
7	200300040	PORT PLUG	2
	122357	PACKING KIT (CONTAINS ALL SEALS AND O-RINGS)	

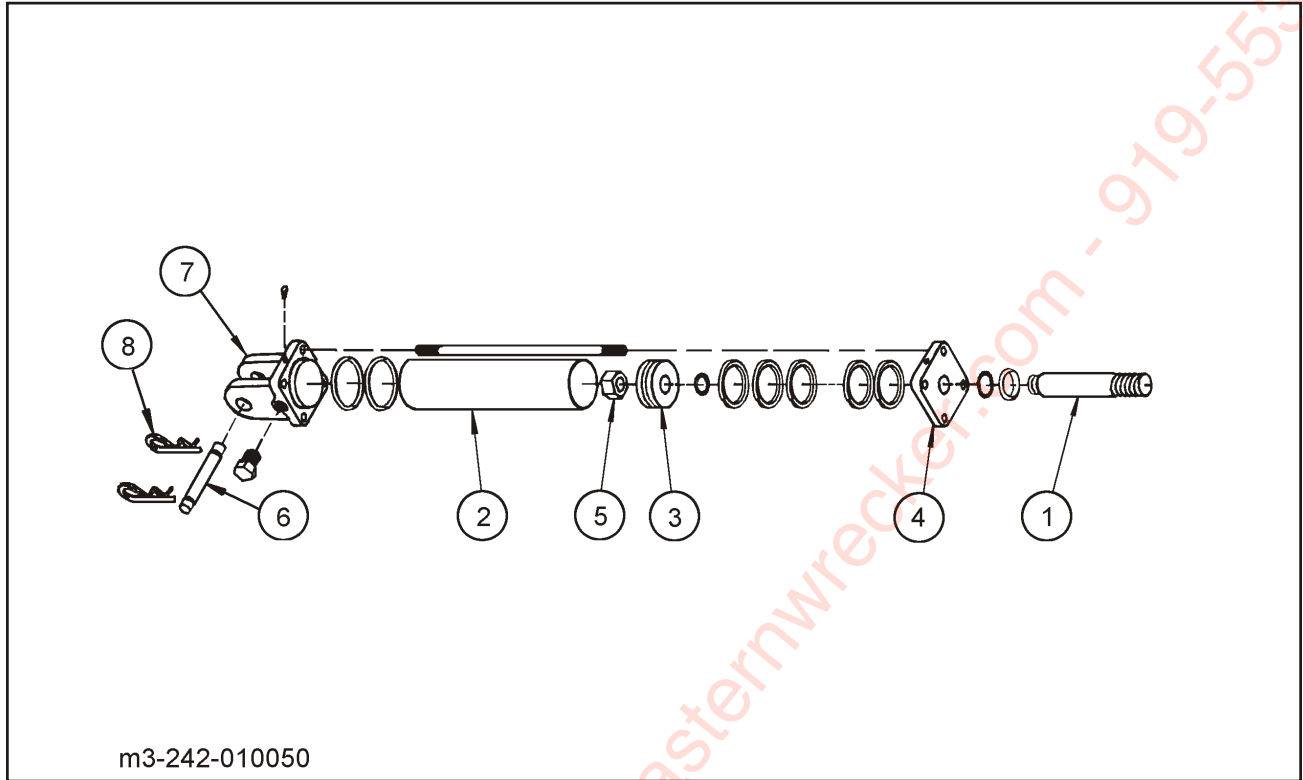
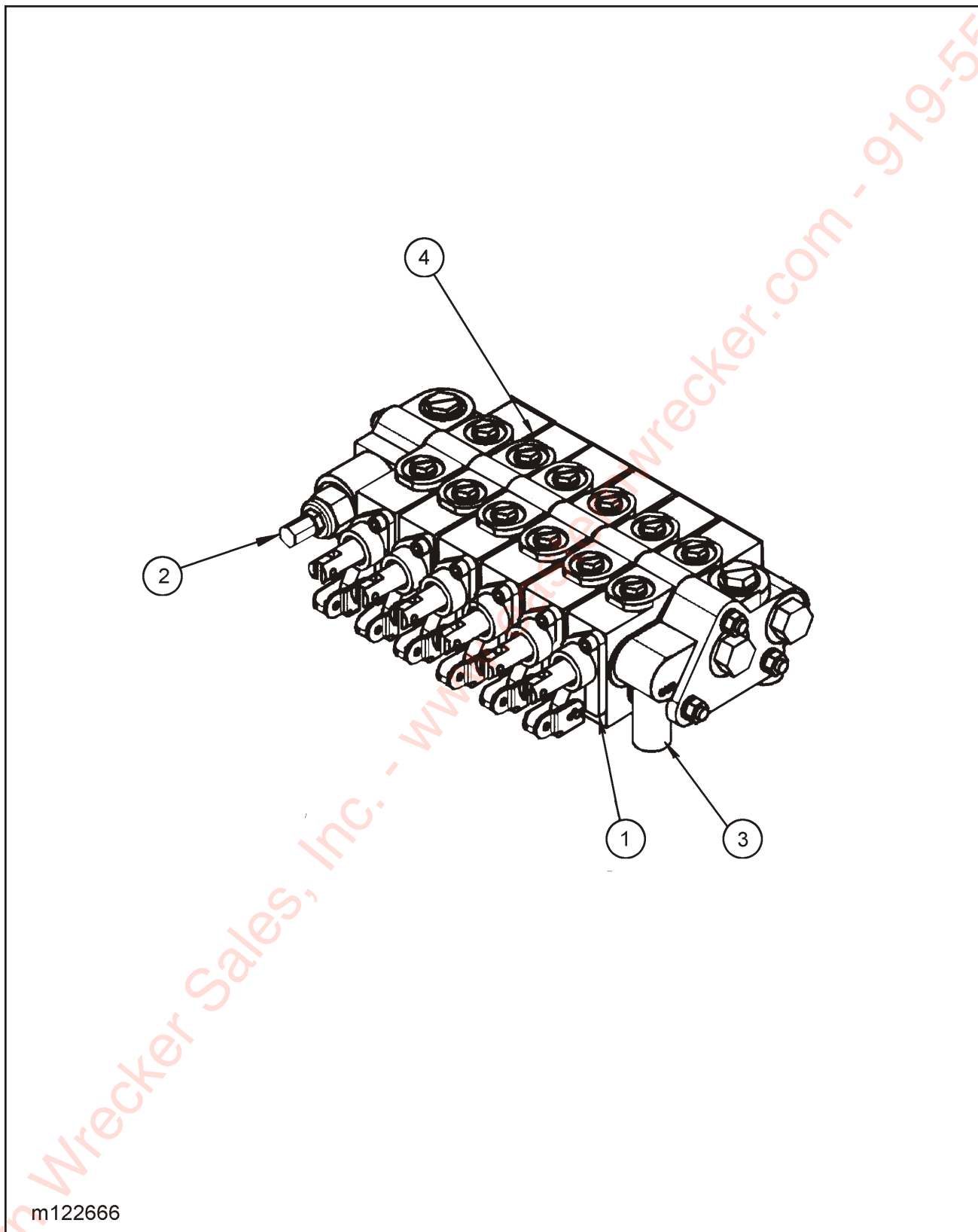


Figure 1-7 5 x 8 Hydraulic Cylinder Assembly

HYDRAULIC CYLINDER, 5 X 8

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010050	CYLINDER, HYDAULIC 5 X 8	1
1	011000387	PISTON ROD	1
2	-----	TUBE	1
3	132002	PISTON	1
4	132001	GLAND	1
5	220000212	LOCKNUT	1
6	132179	CLEVIS PIN	1
7	-----	BUTT	1
8	132180	HAIR PIN CLIP	2
	PMCK-AK-313	PACKING KIT (CONTAINS ALL NECESSARY SEALS AND O-RINGS)	



m122666

Figure 1-8 Valve Assembly, Six Spool

VALVE ASSEMBLY, SIX SPOOL

ITEM	PART NO.	DESCRIPTION	QTY
	122666	VALVE, 6 SPOOL 2500 PSI	
1	660580001	SOLENOID WORK SECTION SEAL KIT (SEE PAGE 1-15 FOR WORK SECTION BREAKDOWN)	1
2	660580002	INLET SECTION SEAL KIT	1
3	660580003	OUTLET SECTION SEAL KIT	1
4	660580004	O-RING SEAL KIT (USED BETWEEN SECTIONS)	1

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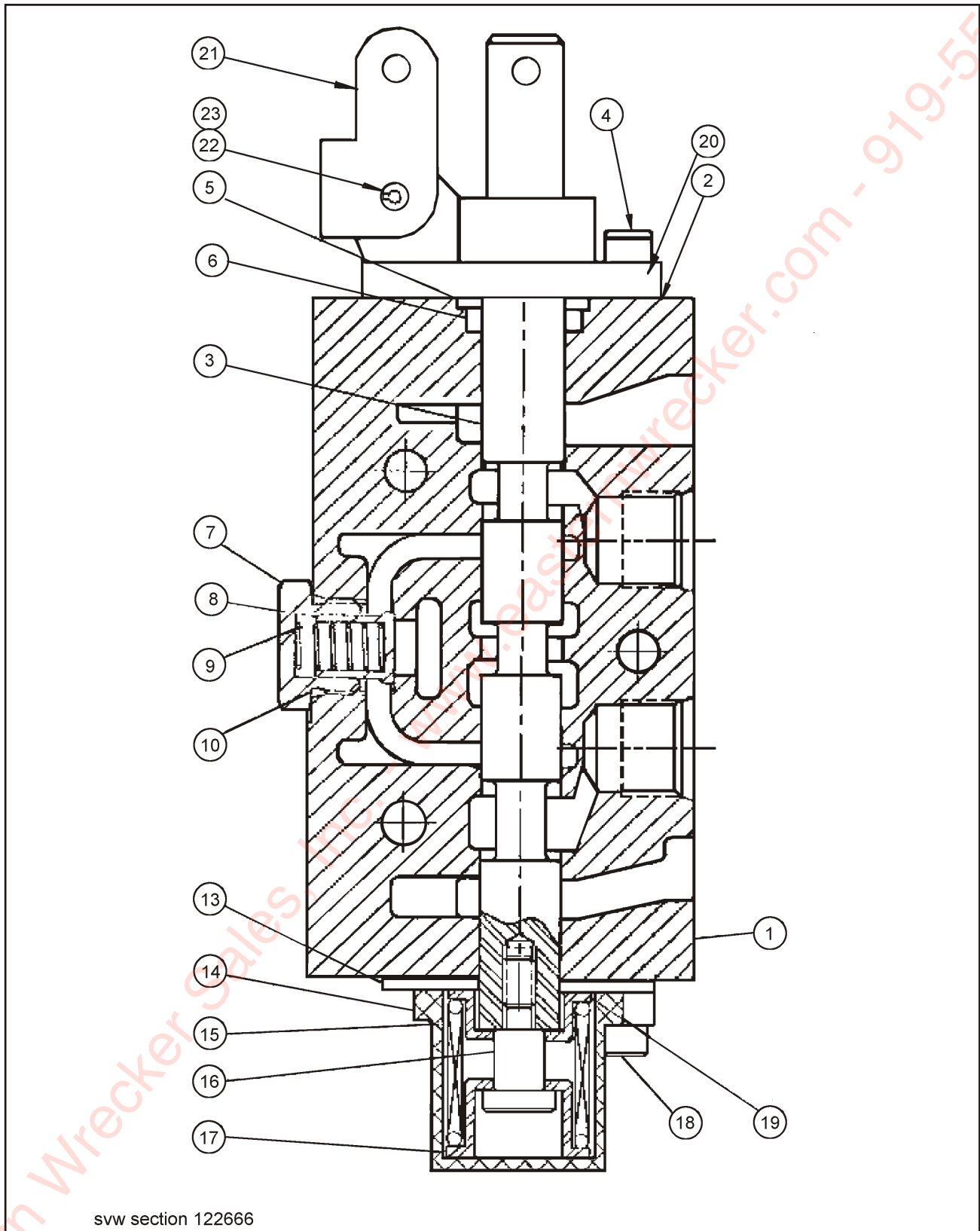


Figure 1-9 Valve Assembly, Six Spool

SIX SPOOL VALVE, WORK SECTIONS

ITEM	PART NO.	DESCRIPTION	QTY
	SVW2BA2	WORK SECTION	
1	----	VALVE BODY	1
2	660580004	O-RING KIT	1
3	----	SPOOL	1
4	170003017	CAP SCREW	2
5	670500045	SPOOL BACKUP WASHER	2
6	240000208	O-RING	2
7	671600049	LOAD CHECK PLUG	1
8	670100008	LOAD CHECK POPPET	1
9	670300029	LOAD CHECK SPRING	1
10	240000908	O-RING	1
11	240000018	O-RING (NOT SHOWN)	1
12	240000021	O-RING (NOT SHOWN)	2
13	670500044	RETAINER PLATE	2
14	671400033	END CAP	1
15	670300030	SPRING	1
16	671400078	ADAPTER	1
17	671400076	OUTER STOP CUP	1
18	170003008	CAP SCREW	2
19	671400077	INNER STOP CUP	1
20	671400040	CLEVIS	1
21	670500047	LINK	1
22	671700014	CLEVIS PIN	1
23	220001512	COTTER PIN	1

NOTE: ITEMS 1 AND 3 ARE MATCHED PARTS AND NOT SOLD SEPARATELY.

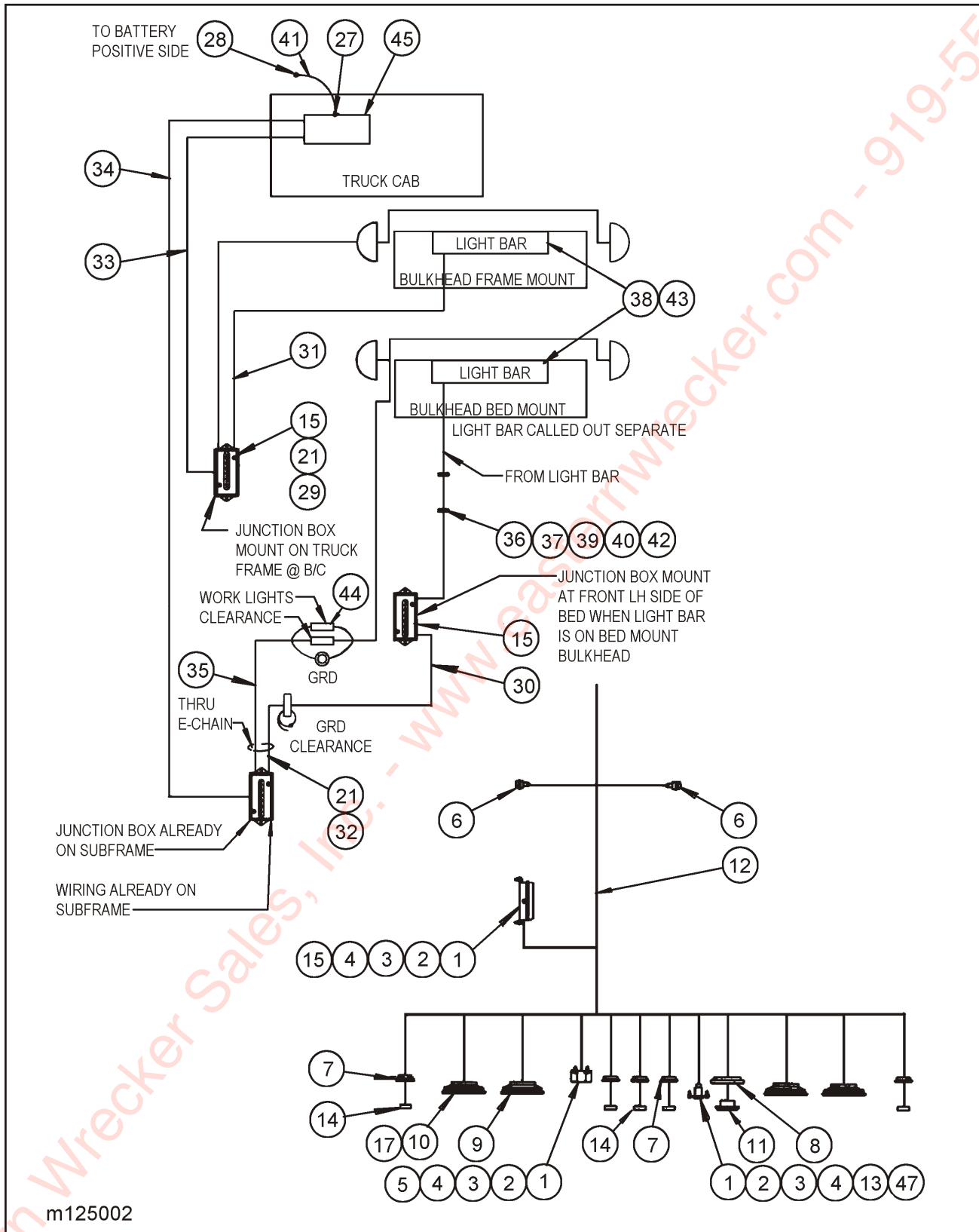


Figure 1-10 Electrical System Schematic
(1 of 2)

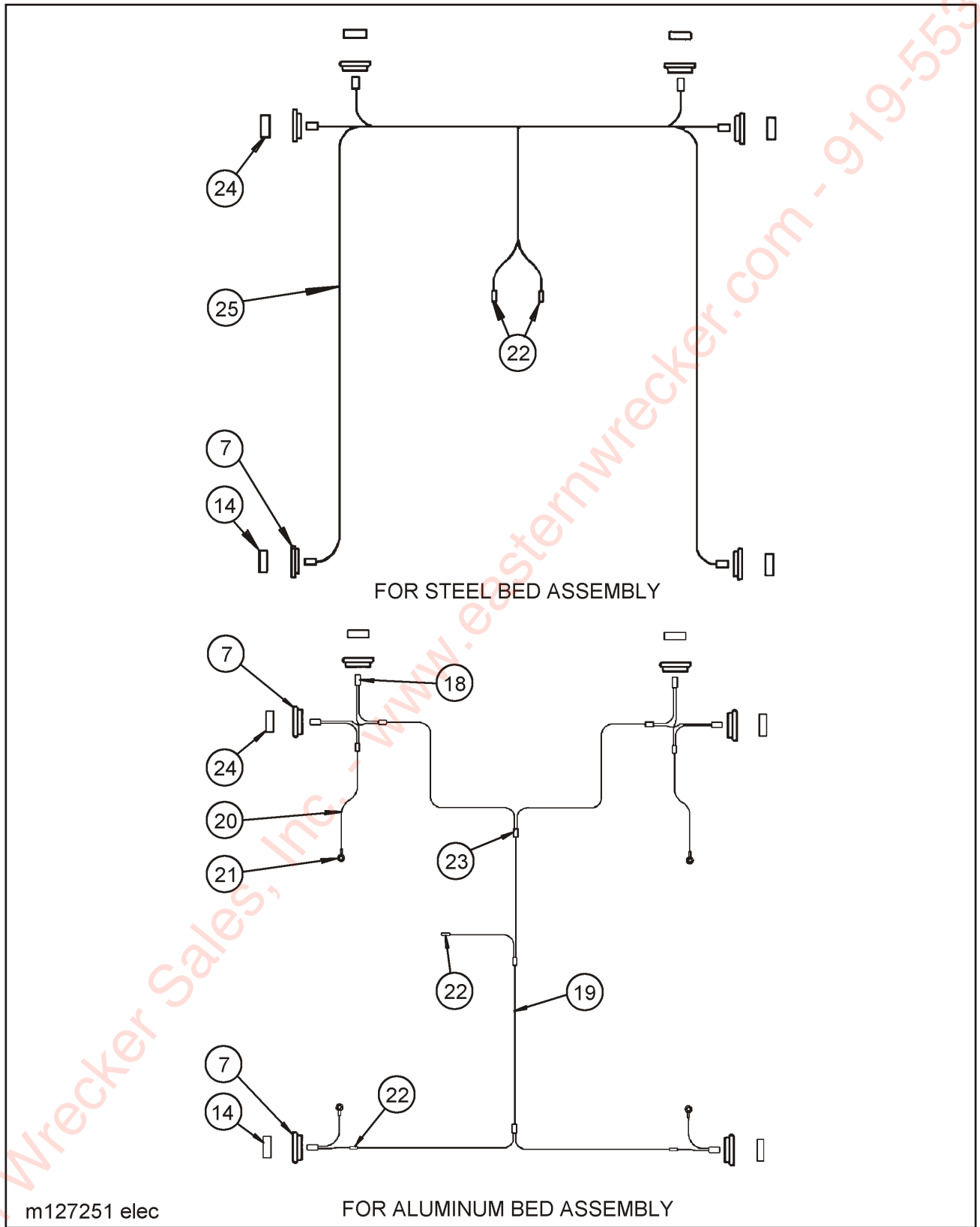


Figure 1-11 Electrical System Schematic
(2 of 2)

ELECTRICAL SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-512-010007-05	NUT, HEX 1/4-20 GRB	6
2	1-654-010047-06	SCREW, HEX HEAD CAP 1/4-20 X 1 GR5	6
3	1-861-010032-07	WASHER, FLAT 1/4W	6
4	1-861-010034-09	WASHER, SPLIT LOCK 1/4	6
5	15009	LICENSE LAMP	1
	15725	BRACKET	1
	15700	GROMMET	1
	15206	LAMP	1
6	26331	LIGHT, UTILITY/LICENSE SNAP-IN	2
7	30700	GROMMET FOR 2" LAMP	AR
8	40700	GROMMET FOR 4" LAMP	1
9	60004	LAMP, BACK-UP W/ GROMMET 3 X 7	2
10	106371	LIGHT, TRN-TL-STOP W/ GROMMET (INCL. 16 & 46)	2
	116131	LIGHT RED STOP-TRN-TL LED	2
11	123436	ALARM BACKUP 12V	1
12	123507	HARNESS, BUMPER	1
13	3-272-010003	4 POLE ELECTRICAL FEMALE CONNECTOR	1
14	30200R	REFLECTIVE LAMP RED	AR
	127256	LIGHT, 2" RED LED CLEARANCE	AR
15	750-029	JUNCTION BOX 7 STUD	AR
16	60700	GROMMET, LIGHT	2
17	127257	PLUG, ADAPTER LED	2
18	94902	PLUG W/ PIGTAIL CLEARANCE LT	6
19	1-879-010005	WIRE, BROWN 14 AWG	AR
20	1-879-010010	WIRE, WHITE 14 AWG	AR
21	3-203-010001	RING TERMINAL 3/16	2
22	3-272-010021	ELEC BUTT SPLICE	3
23	3-272-010022	ELEC BUTT SPLICE	7
24	30200Y	2" SEALED CLEARANCE, YELLOW	4
	127228	LIGHT, 2" YELLOW LED CLEARANCE	4
25	124712	HARNESS, BED STEEL	1
27	32003	TERMINAL	1
28	32005	TERMINAL	1
29	104906	SCREW, RD HEAD SQ NECK 5/16-18 X 3	4
30	123503	HARNESS, LIGHT BAR FRONT	1
31	123504	HARNESS, B/C LIGHT BAR	1
32	123505	HARNESS, E-CHAIN LIGHT BAR	1
33	123509	HARNESS, CAB/JUNCTION BOX	1
34	123510	HARNESS, CAB/REAR JUNCTION BOX	1
35	123511	HARNESS, E-CHAIN MARKER	1
36	1-512-010007-03	NUT, HEX 10-24	AR
37	1-656-010003051	SCREW ROUND HEAD MACH #10-24X3/4	AR
38	1-656-010003053	SCREW ROUND HEAD MACH #10-24X1	AR
39	1-861-010032-04	WASHER, FLAT 3/16W	AR
40	1-861-010034-07	WASHER SPLIT LOCK #10	AR
41	1-879-010018	WIRE, RED 10 AWG	AR
42	239-9076-5	CLAMP	AR
43	123731	LIGHT BAR (OPTION)	1

ELECTRICAL SYSTEM

ITEM	PART NO.	DESCRIPTION	QTY.
44	64181	RECT QUARTZ HALOGEN LAMP	1
45	123978	LIGHT BAR SWITCH PANEL (PETERBUILT/KENWORTH)	1
	123955	LIGHT BAR SWITCH PANEL (CHEVY C6500, FORD 550/650)	1
	123956	LIGHT BAR SWITCH PANEL (OLD STYLE I.H. 4700)	1
	123957	LIGHT BAR SWITCH PANEL (OLD FREIGHTLINER)	1
	123958	LIGHT BAR SWITCH PANEL (I.H. 4300, PTO LIGHT)	1
	123959	LIGHT BAR SWITCH PANEL (I.H. 4300, PTO SWITCH)	1
	123960	LIGHT BAR SWITCH PANEL (UNIVERSAL BOX STYLE, 4 FUNCTION, UNDER DASH, FORD 650) (LIGHT BAR SWITCH PANEL LOCATED INSIDE CAB)	1
46	60202R	LAMP, STOP TAIL 3 X 7 RED	2
47	3-272-010010	CONNECTOR ELECT 4 POLE MALE (THIS CONNECTOR DOES NOT COME WITH THE UNIT. IT IS WHAT PLUGS INTO THE FEMALE CONNECTOR ON UNIT.)	1

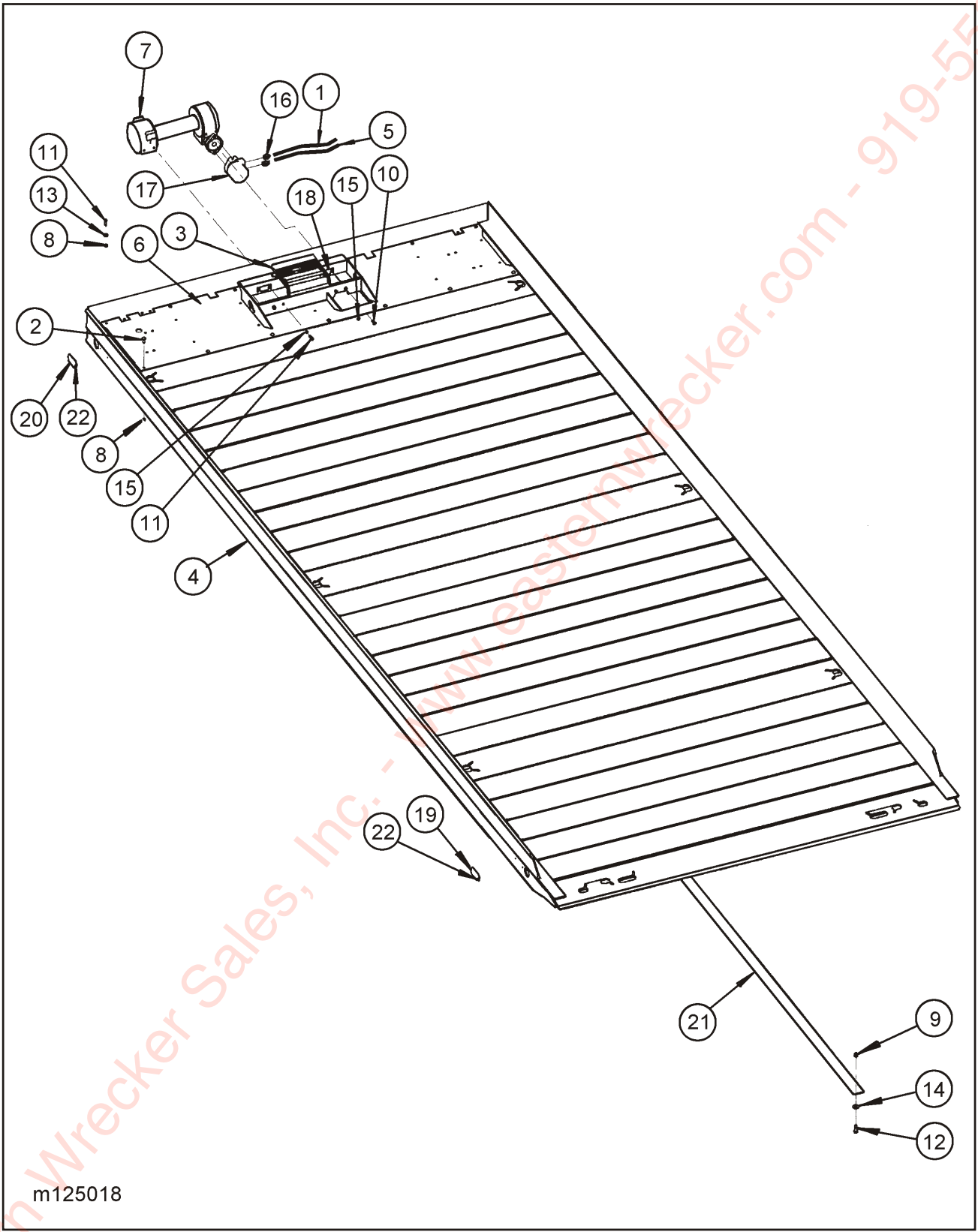


Figure 1-12 Aluminum Bed Assembly

ALUMINUM BED ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	100560	HOSE ASSEMBLY 1/2 X 56	1
2	101864	SCREW, RD HEAD SQ NECK 3/8-16 X 1-1/4	7
3	122547	LEVEL WINDER, MODEL I (PRIOR 04/2004)	1
	131644	WINCH TENSIONER INSTALLATION (AFTER 04/2004) (SEE PAGE 1-41)	1
4	122419	BED, 22' X 102 ALUMINUM W/ CYLINDER ANCHOR	1
	124028	BED, 19' X 102 ALUMINUM W/ CYLINDER ANCHOR	1
	126706	BED, 19' X 96 ALUMINUM W/O CYLINDER ANCHOR	1
	130475	BED, 22' X 100 FLAT W/ CR	1
5	123546	HOSE ASSEMBLY 1/2 X 56	1
6	122979	MOUNT WINCH WELDMENT 102	1
	126707	MOUNT WINCH WELDMENT 96	1
7	123404	WINCH 9000 LB WIDE DRUM LEVER (SEE PAGE 1-39)	1
8	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	13
9	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	2
10	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	4
11	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	10
12	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	2
13	1-861-010032-11	WASHER, FLAT 3/8W	6
14	1-861-010032-15	WASHER, FLAT 1/2W	2
15	1-861-010034-11	WASHER, SPLIT LOCK 3/8	8
16	202702-10-8S	ADAPTER #10	2
17	3-481-010012	MOTOR, HYDRAULIC 2.8 CI/R 2 BOLT (SEE PAGE 1-40)	1
18	3-684-010031	SHIM, WINCH 8M	2
19	98001R	REFLECTOR RED RECTANGULAR	2
20	98001Y	REFLECTOR YELLOW RECTANGULAR	2
21	RPRB3999X120	POLYETHYLENE 1/4 X 2-1/2 X 120 UHMW	AR*
	RPRB3999X96	POLYETHYLENE 1/4 X 2-1/2 X 96	AR**
22	SCREW#6X3/8	SCREW, SELF TAP SLOTTED RD HEAD #6 X 3/8	12
23	123025	CABLE, 3/8 W/ HOOK X 50' (STD)	1
	124938	CABLE, 3/8 W/ HOOK X 75' (NOT SHOWN)	1

* TOTAL QTY OF 2 USED ON 19' BED; TOTAL QTY OF 4 USED ON 22' BED

** TOTAL QTY OF 2 USED ON 19' BED; NONE USED ON 22' BED

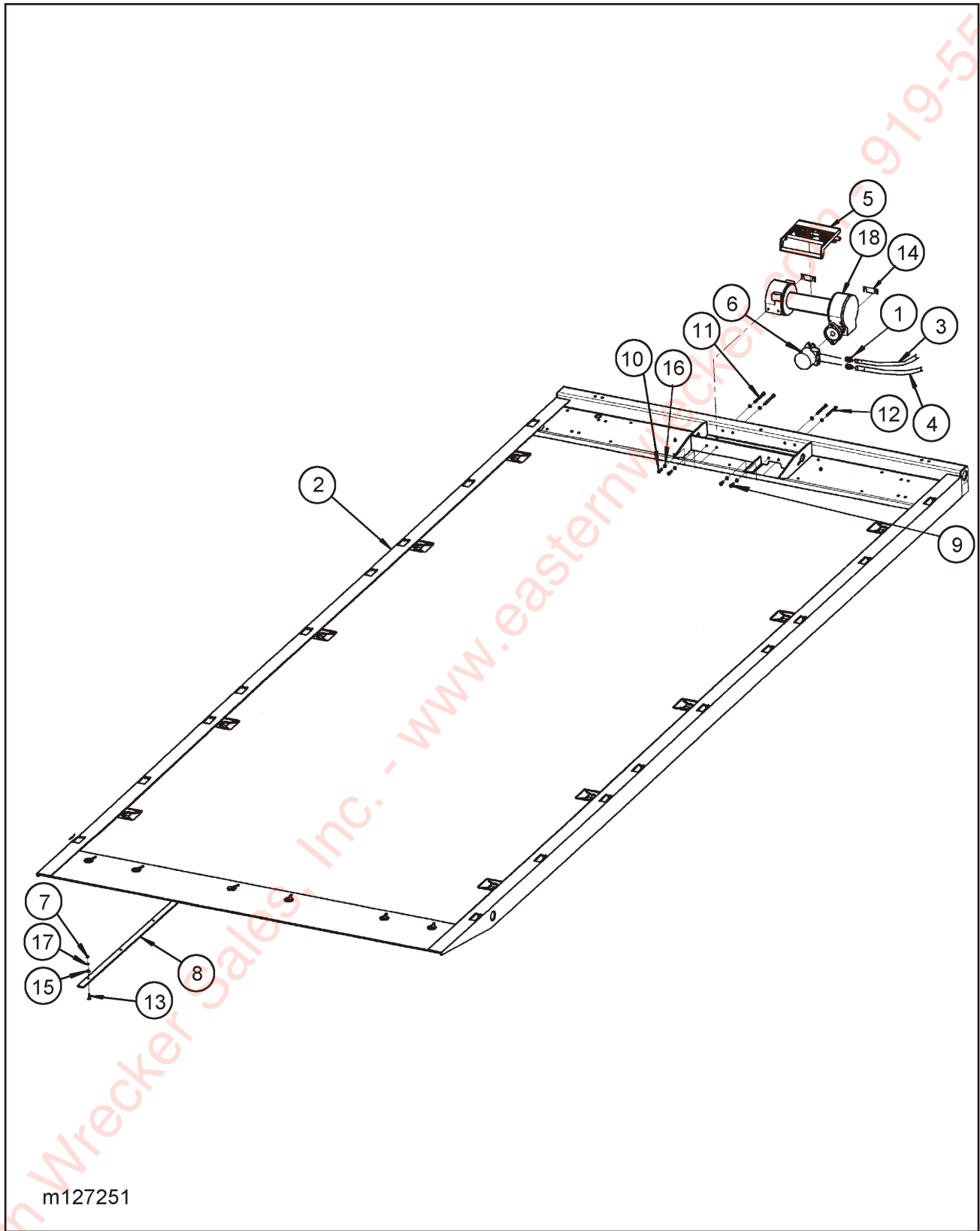


Figure 1-13 Steel Bed Assembly

STEEL BED ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY
1	202702-10-8S	ADAPTER #10	2
2	127229	BED WELDMENT, STEEL 22 X 102 FLAT	1
	123768	BED WELDMENT, STEEL 22 X 102	1
3	100560	HOSE ASSEMBLY 1/2 X 56	1
4	123546	HOSE ASSEMBLY 1/2 X 56	1
5	122547	LEVEL WINDER, MODEL I	1
6	3-481-010012	MOTOR, HYDRAULIC 2.8 CI/R 2 BOLT (SEE PAGE 1-40)	1
7	1-512-010007-06	NUT, HEX 5/16-18 GRB	32
8	123828	PLASTIC SLIDE STEEL BED	4
9	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	2
10	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	2
11	129698	SCREW, HEX HEAD CAP 3/8-16 X 4-1/2 GR5	2
12	129697	SCREW, HEX HEAD CAP 3/8-16 X 2-1/4 GR5	2
13	1-654-010034-06	SCREW, HEX SOCKET CTSK 5/16 X 1-1/4	32
14	3-684-010031	SHIM, WINCH 8M	2
15	1-861-010032-09	WASHER, FLAT 5/16W	32
16	1-861-010034-11	WASHER, SPLIT LOCK 3/8	8
17	1-861-010034-10	WASHER, SPLIT LOCK 5/16	32
18	123404	WINCH 9000 LB WIDE DRUM LEVER (SEE PAGE 1-39)	1
19	123025	CABLE, 3/8 W/ HOOK X 50' (STD)	1
	124938	CABLE, 3/8 W/ HOOK X 75' (OPTION) (NOT SHOWN)	1

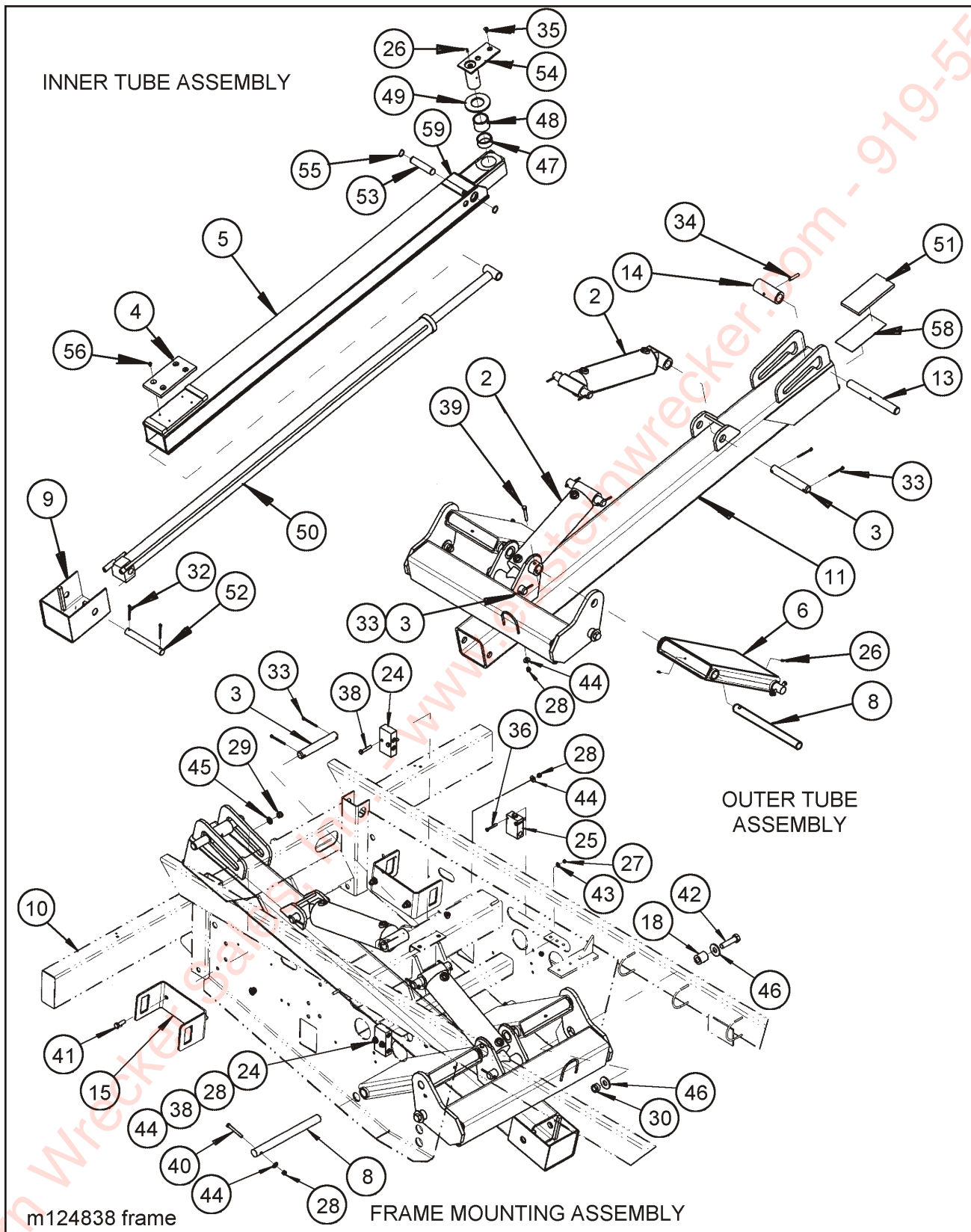
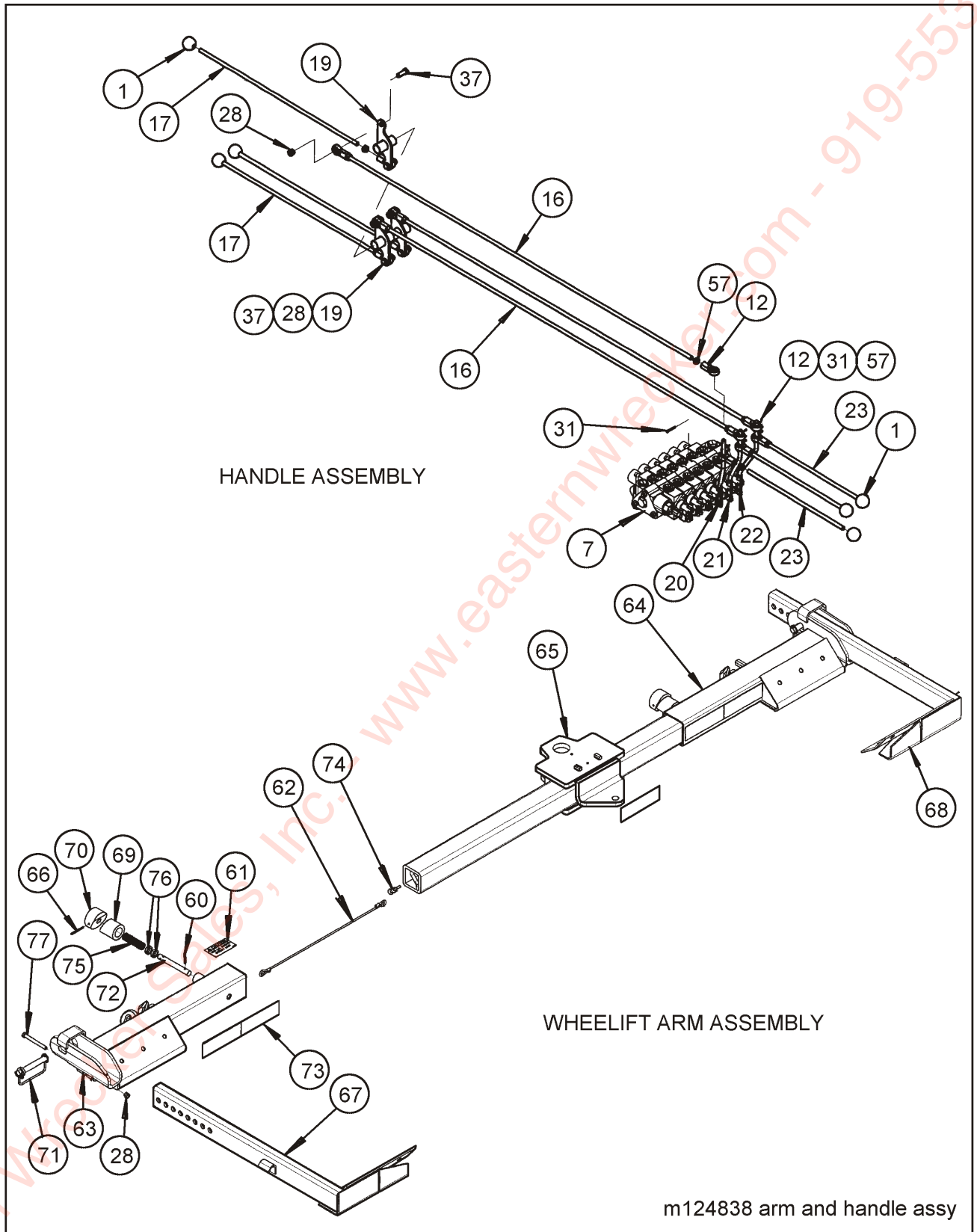


Figure 1-14 Wheellift Assembly (1 of 2)



m124838 arm and handle assy

Figure 1-15 Wheelift Assembly (2 of 2)

WHEELIFT ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.		
	124839	WHEELIFT ASSEMBLY	*		
	124840	WHEELIFT ASSEMBLY FRONT TILT		*	
	124841	WHEELIFT ASSEMBLY PINNED FRONT			*
1	95	KNOB	4	2	--
2	122434	CYLINDER, 4 X 10 (SEE PAGE 1-30)	1	1	--
3	122555	PIN, CYLINDER W/L LIFT	2	2	--
4	122570	GLIDE NYLATRON TOP IN W/L	1	--	--
5	122571	TUBE, INNER W/L WELDMENT	1	--	--
6	122652	STIFFARM WELDMENT W/L	--	2	--
7	122666	VALVE, HYDRAULIC 6 SPOOL 2500 PSI (SEE PAGE 1-13)	REF	REF	REF
8	122669	PIN, STIFFARM W/L	--	4	--
9	122918	SHIELD END W/L CYLINDER	1	--	--
10	122941	FRAME WELDMENT, MAIN	REF	REF	REF
11	123059	TUBE, OUTER W/L WELDMENT	1	--	--
12	123717	ROD END, BALL JOINT 3/8	8	4	--
13	123733	PIN, W/L SAFETY	1	--	--
14	123734	TUBE, CENTER W/L SAFETY	1	--	--
15	123743	SUPPORT, STORAGE L-ARM	2	--	--
16	123745	ROD, CONTROL MIDDLE	2	1	--
17	123746	ROD, CONTROL RH	2	1	--
18	123806	TUBE, ROUND 1-1/2 X 13/16 X 1-9/16	--	--	2
19	123881	CONTROL WELDMENT ROD RH	2	1	--
	*123764	TUBE SPACER RH CONTROLS (NOT SHOWN)			1
20	123932	HANDLE, VALVE CONTROL CTR	1	1	--
21	123933	HANDLE, VALVE CONTROL 2CD	1	--	--
22	123934	HANDLE, VALVE CONTROL OUTER	1	--	--
23	123935	ROD, CONTROL LH	2	1	--
24	124696	VALVE, CHECK DBL PILOT (NO PIECE PARTS)	1	1	--
25	124697	VALVE, CHK SINGLE PIVOT (NO PIECE PARTS)	1	--	--
26	1-298-010001-1	FITTING, GREASE 1/4-28	1	4	2
27	1-512-010005-01	NUT, HEX LOCK 1/4-20 GRB	2	--	--
28	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	10	6	--
29	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	4	--	--
30	1-512-010005-15	NUT, HEX LOCK 3/4-10 GRB	--	--	2
31	1-557-010362-20	PIN, COTTER 3/32 X 1	8	4	--
32	1-557-010362-63	PIN, COTTER 1/4 X 2	2	--	--
33	1-557-010362-65	PIN, COTTER 1/4 X 2-1/2	4	4	--
34	1-647-010004255	ROLL PIN, SLOTTED 3/8 X 2	1	--	--
35	1-654-010034-03	SCREW, HEX SOCKET CTSK 5/16 X 3/4	1	--	--
36	1-654-010047-10	SCREW, HEX HEAD CAP 1/4-20 X 2 GR5	2	--	--
37	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	4	2	--
38	1-654-010051-09	SCREW, HEX HEAD CAP 3/8-16 X 2 GR5	2	2	--
39	1-654-010051-11	SCREW, HEX HEAD CAP 3/8-16 X 2-1/2 GR5	--	2	--
40	1-654-010051-13	SCREW, HEX HEAD CAP 3/8-16 X 3 GR5	--	2	--
41	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	4	--	--
42	1-654-010061-09	SCREW, HEX HEAD CAP 3/4-10 X 3 GR5	--	--	2
43	1-861-010032-07	WASHER, FLAT 1/4W	2	--	--

WHEELIFT ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.		
44	1-861-010032-11	WASHER, FLAT 3/8W	2	6	--
45	1-861-010032-14	WASHER, FLAT 1/2N	4	--	--
46	1-861-010032-21	WASHER, FLAT 3/4W	--	--	4
47	3-150-010046	BUSHING, 2-3/8 X 2 X 1	1	--	--
48	3-150-010047	BUSHING, 2-3/8 X 2 X 1-3/4	1	--	--
49	3-150-010049	BUSHING, OILITE	1	--	--
50	3-242-010111	CYLINDER, 2-1/2 X 63 (SEE PAGE 1-31)	1	--	--
51	3-334-010014	GLIDE, TUBE 1/2 X 4 X 8	1	--	--
52	3-557-010208	PIN, TOWBAR ANCHOR	1	--	--
53	3-557-010216	PIN, RETAINING RING 1 X 4-7/16	1	--	--
54	3-557-010257	PIN, W/L PIVOT HT	1	--	--
55	3-630-010002	RING, RETAINING EXT 1"	2	--	--
56	3-654-010015	SCREW, HEX SKT FLAT CTSK 1/4-20 X 1/2	4	--	--
57	3/8-24HFN	NUT, HEX 3/8-24	8	4	--
58	RSS937X3MX7M	SHEET, 16GA X 3-3/4 X 7-3/4	1	--	--
59	3-573-010154	DECAL, STRAIGHTEN CROSSBAR	1	--	--
60	104597	ROLL PIN, SLOTTED 3/16 X 1	2	--	--
61	122988	DECAL, 3000LB WHEELIFT	1	--	--
62	123353	CABLE, SAFETY 3/16 X 21	2	--	--
63	123355	SUPPORT, L-ARM WELDMENT LT	1	--	--
64	123356	SUPPORT, L-ARM WELDMENT RT	1	--	--
65	123358	TUBE END WELDMENT W/L ARM	1	--	--
66	1-647-010004181	ROLL PIN, SLOTTED 3/16 X 2	2	--	--
67	3-027-010060	ARM L-WELDMENT LT	1	--	--
68	3-027-010061	ARM L-WELDMENT RT	1	--	--
69	3-360-010083	HANDLE, STOP	2	--	--
70	3-360-010084	HANDLE, L-ARM	2	--	--
71	3-557-010415	PIN, 5/8 W/L	2	--	--
72	3-557-010424	PIN, L-ARM STOP	2	--	--
73	3-573-010377	DECAL, 2" REFLECTIVE TAPE RED/WHITE	AR	--	--
74	3-669-010002	SHACKLE, 1/4"	2	--	--
75	3-720-010067	SPRING, W/L STOP	2	--	--
76	RRT159X.25ZP	TUBE, ROUND	4	--	--
77	1-654-010051-15	SCREW, HEX HEAD CAP 3/8-16 X 3-1/2 GR5	2	--	--
78	900598-6S	PLUG, O-RING (NOT SHOWN)			2

* P/N 123764 TUBE SPACER IS USED INSTEAD OF P/N 123881 IN SOME CASES. QTY 1 USED IF REAR WHEELIFT TILT ONLY. QTY 3 USED IF NO WHEELIFT AT ALL.

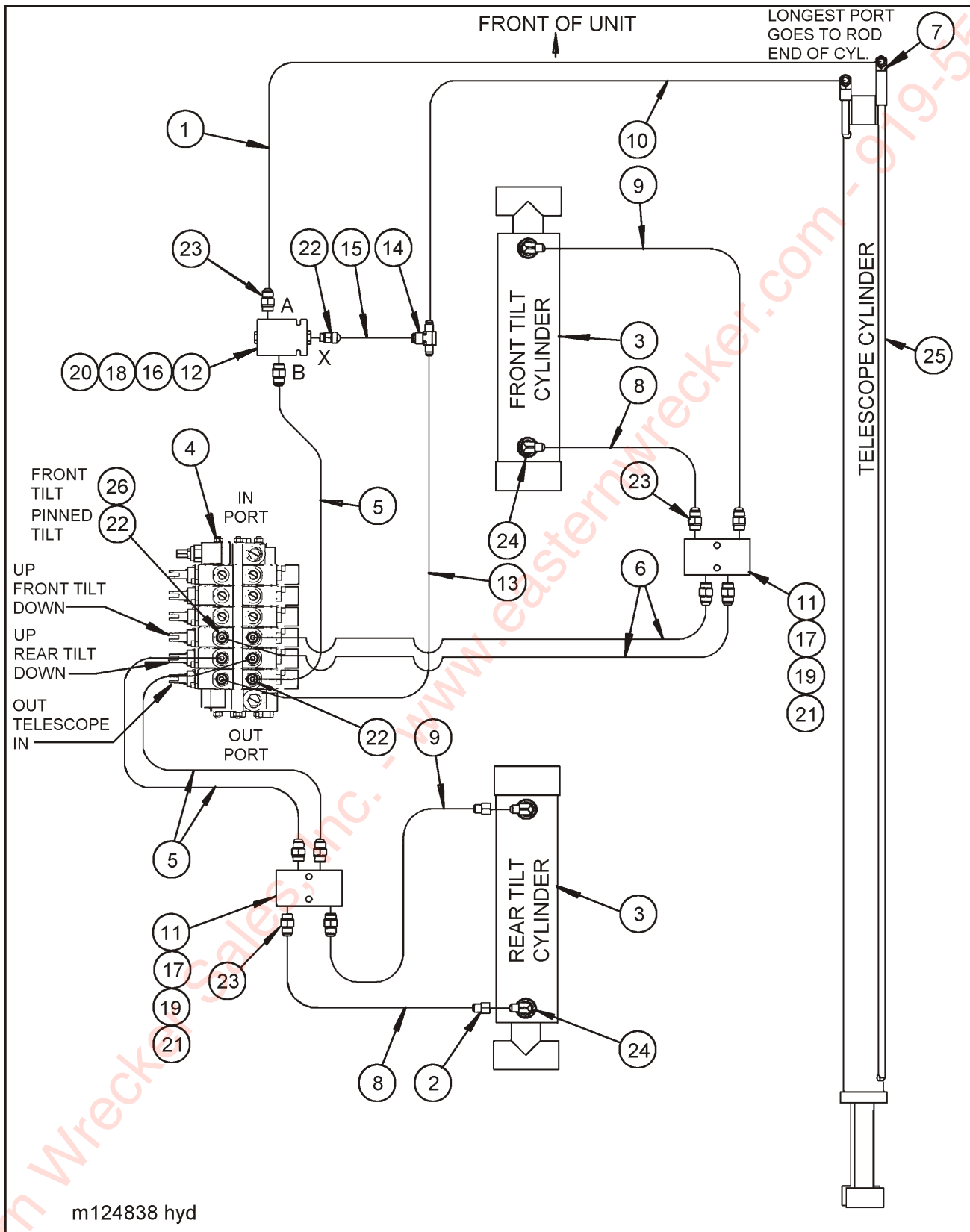


Figure 1-16 Wheellift Hydraulic Assembly

WHEELIFT HYDRAULIC ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.		
	124839	WHEELIFT ASSEMBLY	*		
	124840	WHEELIFT ASSEMBLY FRONT TILT	*		
	124841	WHEELIFT ASSEMBLY PINNED FRONT	*		
1	117259	HOSE ASSEMBLY 3/8 X 48	1	--	--
2	118165	ADAPTER, HYD	2	--	--
3	122434	CYLINDER, 4 X 10 CF WL (SEE PAGE 1-30)	1	1	--
4	122666	VALVE, HYD 6 SPOOL 2500PSI (SEE PAGE 1-13)	REF	REF	REF
5	123062	HOSE ASSEMBLY, 3/8 X 27	3	--	--
6	123066	HOSE ASSEMBLY, 3/8 X 62	--	2	--
7	123086	ADAPTER, 90	2	--	--
8	123550	HOSE ASSEMBLY, 3/8 X 27	1	1	--
9	123551	HOSE ASSEMBLY, 3/8 X 30	1	1	--
10	125659	HOSE ASSEMBLY, 3/8 X 48	1	--	--
11	124696	VALVE, CHECK DBL PILOT (NO PIECE PARTS)	1	1	--
12	124697	VALVE, CHK PIVOT SINGLE (NO PIECE PARTS)	1	--	--
13	125559	HOSE ASSEMBLY, 3/8 X 16	1	--	--
14	125560	ADAPTER, TEE	1	--	--
15	127803	HOSE ASSEMBLY, 3/8 X 10	1	--	--
16	1-512-010005-01	NUT, HEX LOCK 1/4-20 GRB	2	--	--
17	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	4	4	--
18	1-654-010047-10	SCREW, HEX HEAD CAP 1/4-20 X 2 GR5	2	--	--
19	1-654-010051-09	SCREW, HEX HEAD CAP 3/8-16 X 2 GR5	2	2	--
20	1-861-010032-07	WASHER, FLAT 1/4W	2	--	--
21	1-861-010032-11	WASHER, FLAT 3/8W	2	6	--
22	202702-6-8S	ADAPTER	5	2	--
23	202702-8-8S	ADAPTER	6	4	--
24	2062-8-6S	ELBOW 90	2	2	--
25	3-242-010111	CYLINDER, 2-1/2 X 63 (SEE PAGE 1-31)	1	--	--
26	900598-6S	PLUG, O-RING	--	--	2

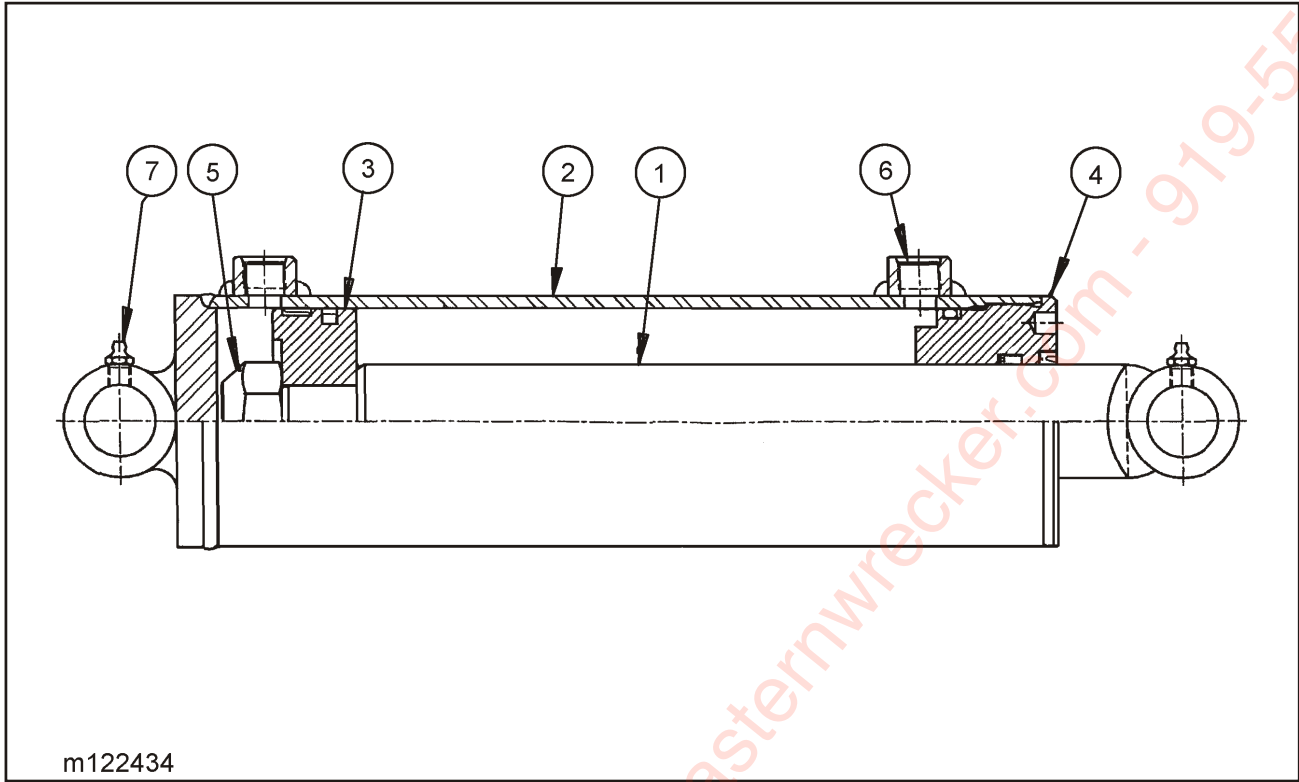


Figure 1-17 4 x 10 Hydraulic Cylinder Assembly

CYLINDER, HYDRAULIC 4 X 10

ITEM	PART NO.	DESCRIPTION	QTY.
	122434	CYLINDER, HYDRAULIC 4 X 10	
1	132095	PISTON ROD	1
2	----	BUTT & TUBE ASSEMBLY	1
3	132096	PISTON	1
4	132097	GLAND	1
5	220000212	LOCKNUT	1
6	200300040	PORT PLUG	2
7	125565	GREASE ZERK	2
	132098	PACKING KIT (CONTAINS ALL SEALS AND O-RINGS)	

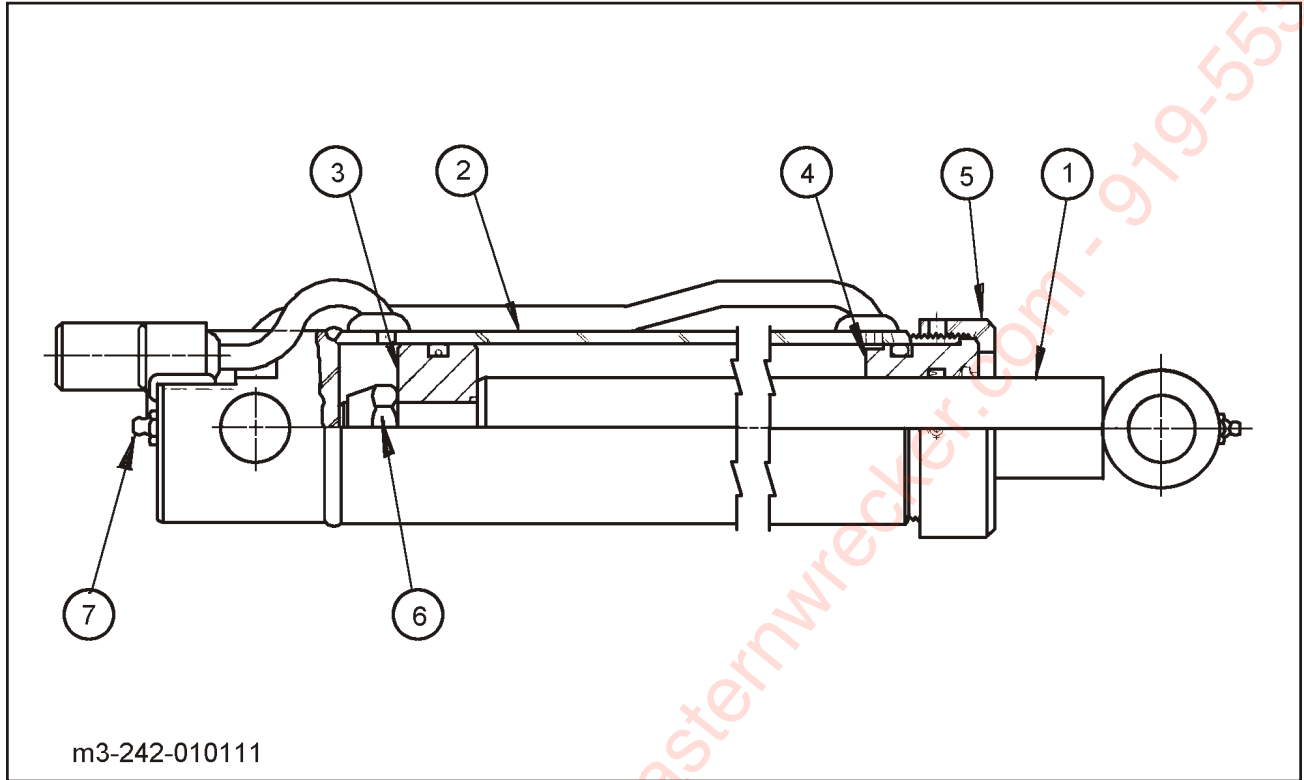
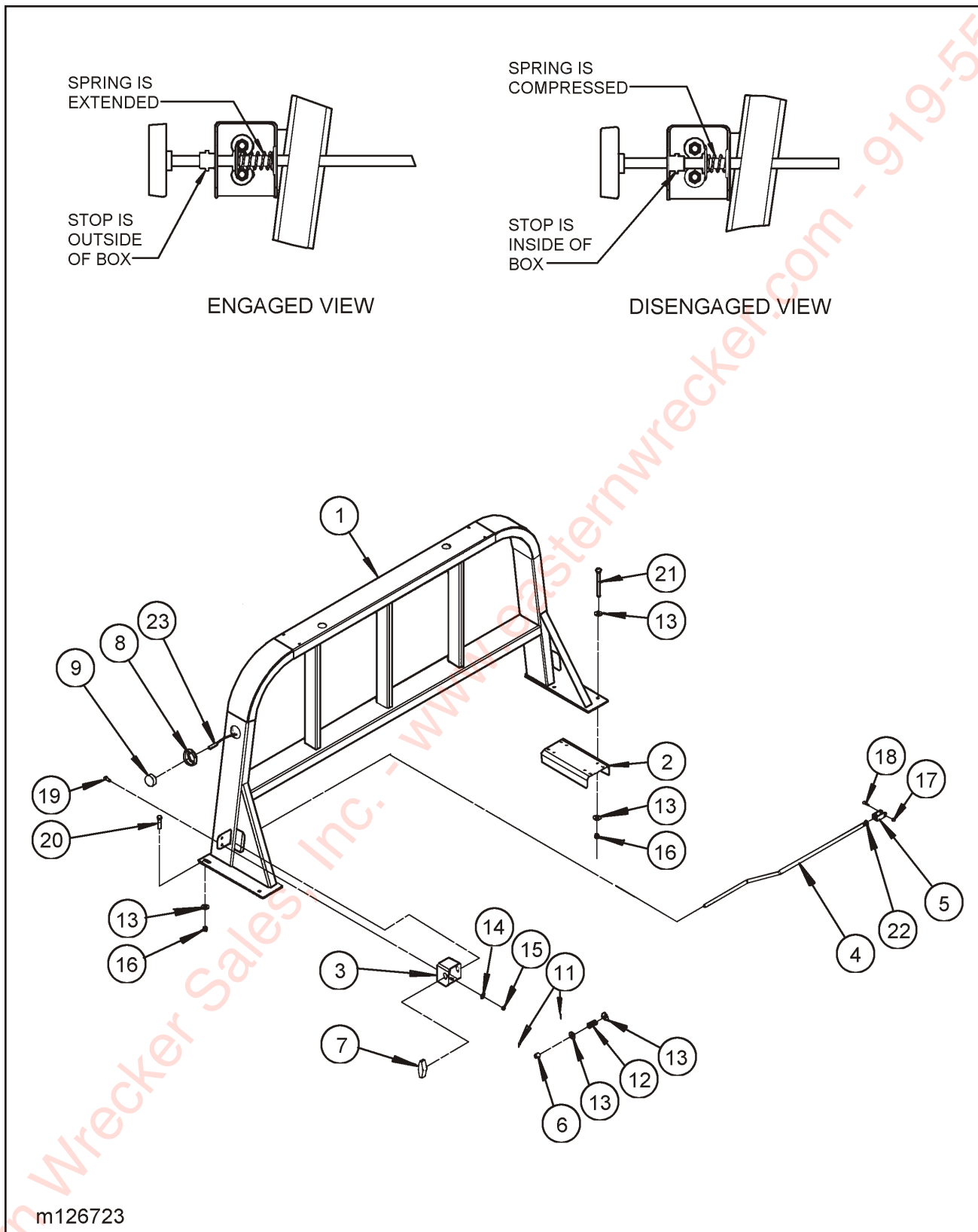


Figure 1-18 2-1/2 x 63 Hydraulic Cylinder Assembly

CYLINDER, HYDRAULIC 2-1/2 X 63

ITEM	PART NO.	DESCRIPTION	QTY.
	3-242-010111	CYLINDER, HYDRAULIC 2-1/2 X 63	
1	132099	PISTON ROD	1
2	----	BUTT & TUBE ASSEMBLY	1
3	132100	PISTON	1
4	132101	GLAND	1
5	132102	GLAND CAP	1
6	220000208	LOCKNUT	1
7	125565	GREASE ZERK	2
	PMCK-AG-597	PACKING KIT (CONTAINS ALL SEALS AND O-RINGS)	



m126723

Figure 1-19 Bulkhead Assembly

BULKHEAD ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	127789	BULKHEAD WELDMENT, STEEL GMC 4503 BED MOUNT	1
	127633	BULKHEAD WELDMENT, STEEL GMC BED MOUNT	1
	126725	BULKHEAD WELDMENT, STEEL F550 BED MOUNT	1
	124819	BULKHEAD WELDMENT, STEEL IH BED MOUNT	1
	130634	BULKHEAD WELDMENT, ALUMINUM CHEVY	1
	131052	BULKHEAD WELDMENT, ALUMINUM IH BED MOUNT	1
2	123947	CHANNEL BULKHEAD SUPPORT ALUMINUM	2
	123839	CHANNEL BULKHEAD SUPPORT STEEL	2
3	126382	BOX WELDMENT, REMOTE WINCH	1
4	126383	ROD, REMOTE WINCH 36	1
5	126263	YOKE, 1/2-13	1
6	126384	STOP, TUBE REMOTE WINCH	1
7	126264	HANDLE T TYPE 1/2-13	1
8	30700	GROMMET MOUNT 3"	2
9	30200Y	REFLECTIVE LAMP, YELLOW	2
10	1-343-010007	GROMMET (NOT SHOWN) (130495, 131053)	1
11	1-647-010004117	ROLL PIN, SLOTTED 1/8 X 1	2
12	3-720-010067	SPRING, W/L STOP	1
13	1-861-010032-15	WASHER, FLAT 1/2W	12
14	1-861-010032-11	WASHER, FLAT 3/8W	2
15	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	2
16	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6
17	1-512-010005-01	NUT, HEX LOCK 1/4-20 GRB	1
18	1-654-010047-08	SCREW, HEX HEAD CAP 1/4-20 X 1-1/2 GR5	1
19	1-654-010051-03	SCREW, HEX HEAD CAP 3/8-16 X 3/4 GR5	2
20	1-654-010055-05	SCREW, HEX HEAD CAP 1/2-13 X 2 GR5	2
21	1-654-010055-13	SCREW, HEX HEAD CAP 1/2-13 X 4 GR5 (127794,130495,131053)	4
	1-654-010055-15	SCREW, HEX HEAD CAP 1/2-13 X 5 GR5 (126723,126984,127634,127762,127797)	4
22	1-511-010001-05	NUT, HEX JAM 1/2-13	1
23	123506	HARNESS, BULKHEAD	1

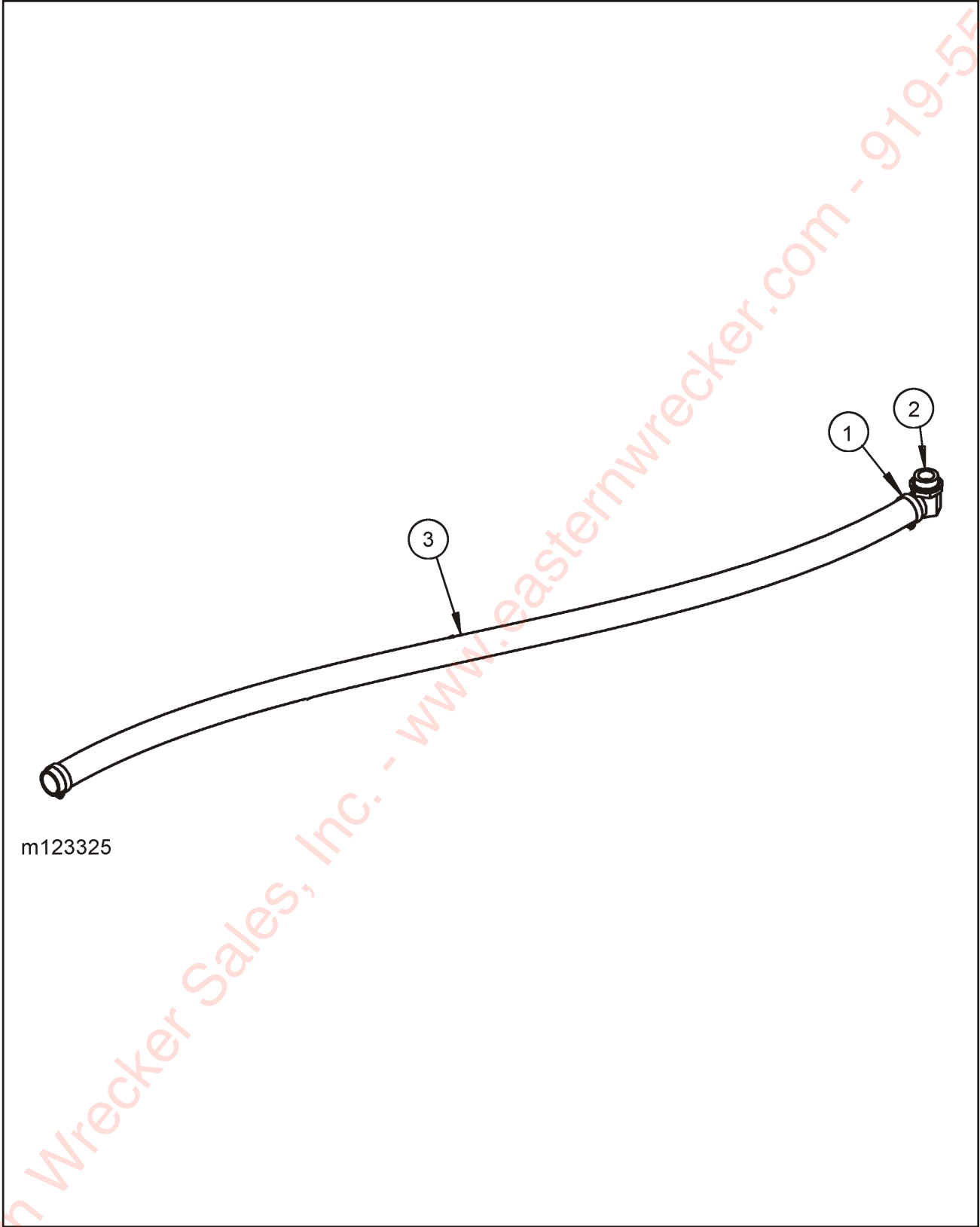


Figure 1-20 Wet Kit for PTO

WET KIT FOR PTO

ITEM	PART NO.	DESCRIPTION	QTY.
	123325	WET KIT FOR PTO	
1	1-181-010046-7	CLAMP, HOSE	2
2	122327	FITTING, 90	1
3	3-399-010001	HOSE, 1-1/4 I.D. SUCTION	10
4	1-796-010003-02	TIE STRAP, PLASTIC	10

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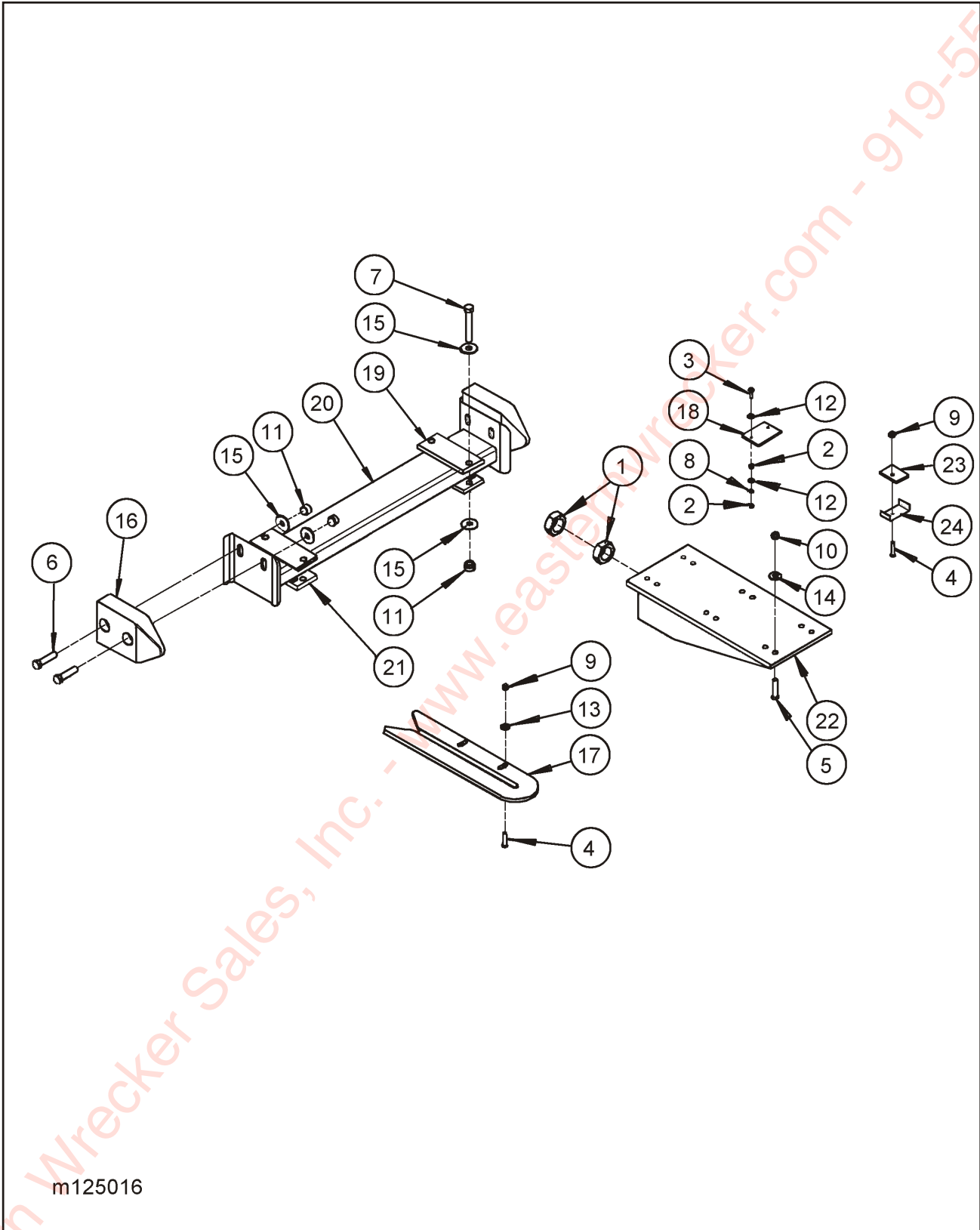


Figure 1-21 Bed Brackets and Miscellaneous Items

BED BRACKETS AND MISCELLANEOUS ITEMS

ITEM	PART NO.	DESCRIPTION	QTY.
	125016	ALUMINUM BED BRACKETS AND MISCELLANEOUS ITEMS	
	127631	STEEL BED BRACKETS AND MISCELLANEOUS ITEMS	
1	1-511-010001-14	NUT, HEX JAM 1-1/2 12	2
2	1-512-010007-05	NUT, HEX 1/4-20 GRB	4
3	1-654-010047-06	SCREW, HEX HEAD CAP 1/4-20 X 1 GR5 (125016)	2
	1-654-010047-04	SCREW, HEX HEAD CAP 1/4-20 X 3/4 GR5 (127631)	
4	1-654-010051-07	SCREW, HEX HEAD CAP 3/8-16 X 1-1/2 GR5	7
5	1-654-010055-05	SCREW, HEX HEAD CAP 1/2-13 X 2 GR5	6
6	1-654-010059-07	SCREW, HEX HEAD CAP 5/8-11 X 2-1/2 GR5	4
7	1-654-010059-13	SCREW, HEX HEAD CAP 5/8-11 X 4 GR5	4
8	1-861-010034-09	WASHER, SPLIT LOCK 1/4	2
9	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	7
10	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6
11	1-512-010005-13	NUT, HEX LOCK 5/8-11 GRB	8
12	1-861-010032-07	WASHER, FLAT 1/4W	4
13	1-861-010032-11	WASHER, FLAT 3/8W	2
14	1-861-010032-15	WASHER, FLAT 1/2W	6
15	1-861-010032-19	WASHER, FLAT 5/8W	12
16	122482	SUPPORT, NYLATRON FRONT BED	2
17	122984	STOP, ALUMINUM BED TILT (125016)	1
	123522	STOP, STEEL BED TILT (127631)	1
18	123277	BRACKET, SUPPORT E-CHAIN END (125016)	1
19	123279	ANCHOR, SUPPORT FRONT BED	2
20	123282	SUPPORT WELDMENT, FRONT BED	1
21	123529	ANCHOR, SUPPORT FRONT BED BOTTOM	2
22	3-014-010129	ANCHOR, CYLINDER BED BOLT-ON (125016)	1
	3-014-010186	ANCHOR, CYLINDER BED BOLT-ON STEEL (127631)	1
23	3-181-010007	HOSE CLAMP, TOP PLATE (125016)	5
24	3-181-010008	BOTTOM HOSE CLAMP (125016)	5

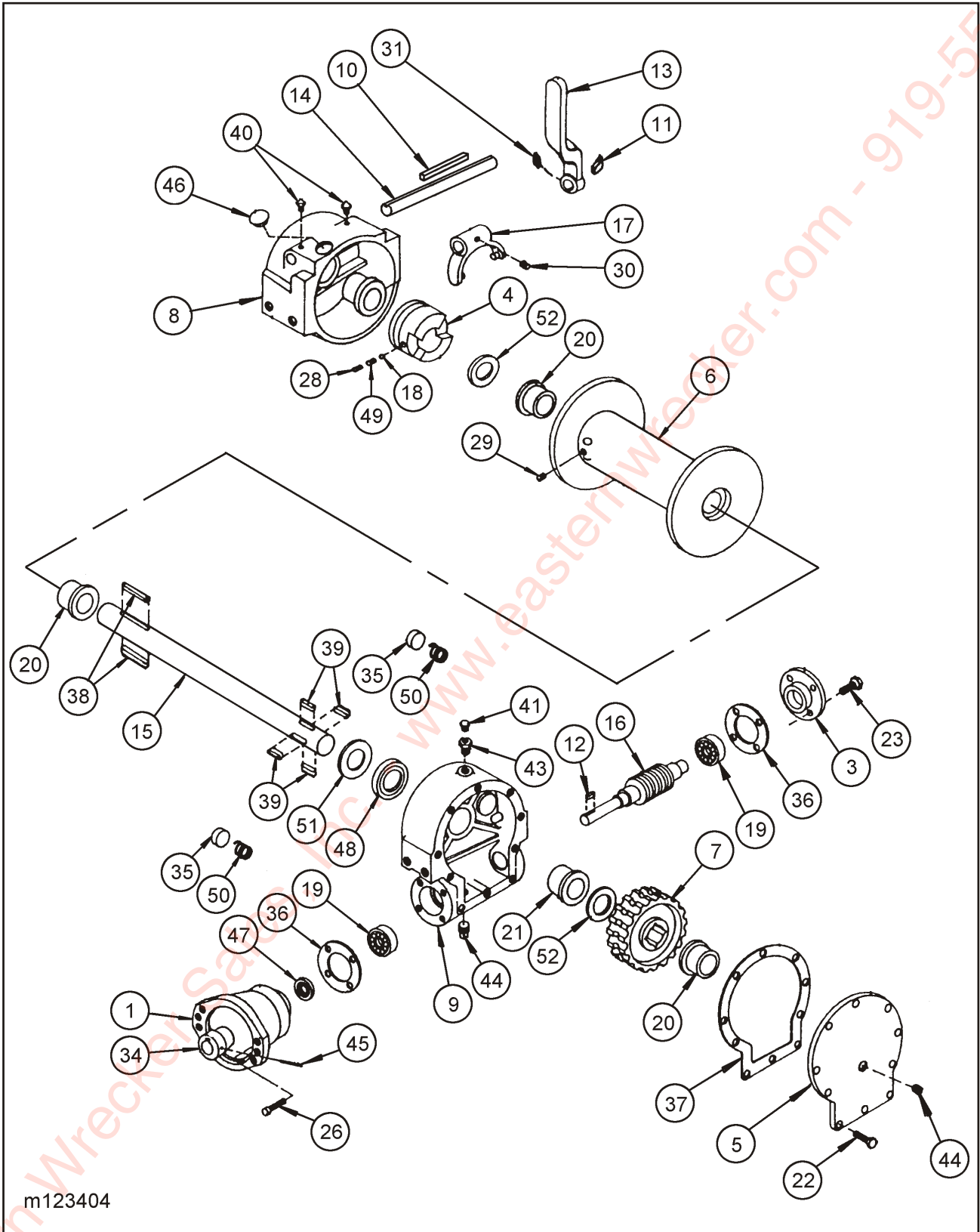


Figure 1-22 9K Winch Items

9K WIDE DRUM WINCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	123404	WINCH 9000# WORM GEAR (RAMSEY)	
1	300057	ADAPTER	1
3	316083	BEARING CAP	1
4	324161	JAW CLUTCH	1
5	328143	COVER	1
6	332007	DRUM-STD	1
7	334163	GEAR RH 46:1	1
8	338003	HOUSING-CLUTCH	1
9	338273	HOUSING-GEAR	1
10	342018	KEY	1
11	342024	KEY	1
12	342027	KEY	1
13	344008	LEVER, SHAFT	1
14	356902	SHAFT, SHIFT	1
15	357487	SHAFT, DRUM-STD	1
16	368002	WORM RH 46:1	1
17	370001	YOKE	1
18	400001	BALL, POPPET	1
19	402002	BEARING-BALL	2
20	412003	BUSHING	4
21	412045	BUSHING	1
22	414038	HEX HEAD CAPSCREW 1/4-20 X 3/4 GR5	10
23	414045	HEX HEAD CAPSCREW 1/4-20 X 7/8 GR5	4
26	414842	SOCKET HEAD CAPSCREW 1/4-20 X 1-3/4	4
27	414952	SOCKET HEAD CAPSCREW 1/2-13 X 1-1/2	2
28	416040	SETSCREW, 5/16-18 X 1/4 SOC HEADLESS	1
29	416059	SETSCREW, 3/8-16 X 1/2 SOC HEADLESS	1
30	416084	SETSCREW, 1/4-20 X 1/2 SQ HEAD CUP POINT	1
31	416109	SETSCREW, 5/16-18 X 1/2 SQ HEAD CUP POINT	1
33	418218	LOCKWASHER, 1/2	2
34	431008	COUPLING	1
35	438014	DISC-BRAKE	2
36	442184	GASKET	2
37	442205	GASKET	1
38	450006	KEY-BARTH	2
39	450016	KEY-BARTH	4
40	456006	FITTING, LUBE	2
41	456008	FITTING-RELIEF	1
43	468002	REDUCER	1
44	468011	PIPE PLUG	2
45	470033	SPIRAL PIN	1
46	472013	PLASTIC PLUG	1
47	486009	OIL SEAL	1
48	486017	OIL SEAL	1
49	494001	SPRING	1
50	494002	SPRING	2
51	518014	THRUST WASHER	1
52	518015	THRUST WASHER	2

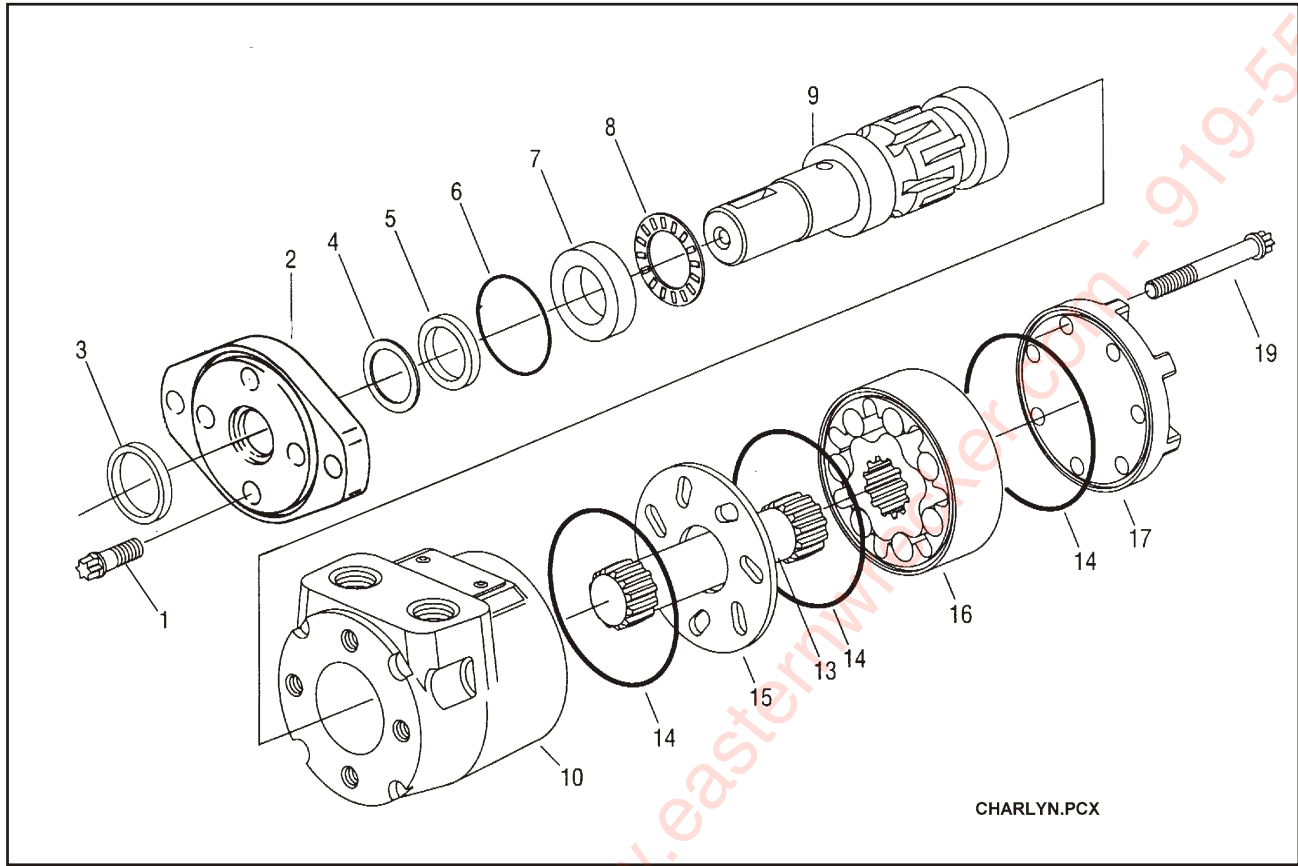


Figure 1-23 Winch Motor Assembly

WINCH MOTOR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	3-481-010012	MOTOR HYDR 2.8 CI/R 2 BOLT	1
1	16292-088	SCREW CAP	4
2	22000-001	FLANGE MOUNTING (2 BOLT)	1
3	*9121-002	SEAL EXCLUSION	1
4	*22002-000	WASHER BACKUP	1
5	*9057-014	SEAL PRESSURE	1
6	*9091-001	SEAL	1
7	7462-000	RACE THRUST BEARING	1
8	7537-000	BEARING THRUST NEEDLE	1
9	7360-001	SHAFT STRAIGHT W/ WOODRUFF KEY	1
	14193-000	WOODRUFF KEY	1
10	201285-001	HOUSING O-RING PORTS	1
13	20111-002	DRIVE	1
14	*9086-005	SEAL	3
15	22808-000	PLATE SPACER	1
16	22801-004	GEROLER	1
17	23986-001	CAP END	1
19	1694-188	SCREW CAP	7
	60564-000	SEAL KIT (INCLUDES ITEMS MARKED *)	1

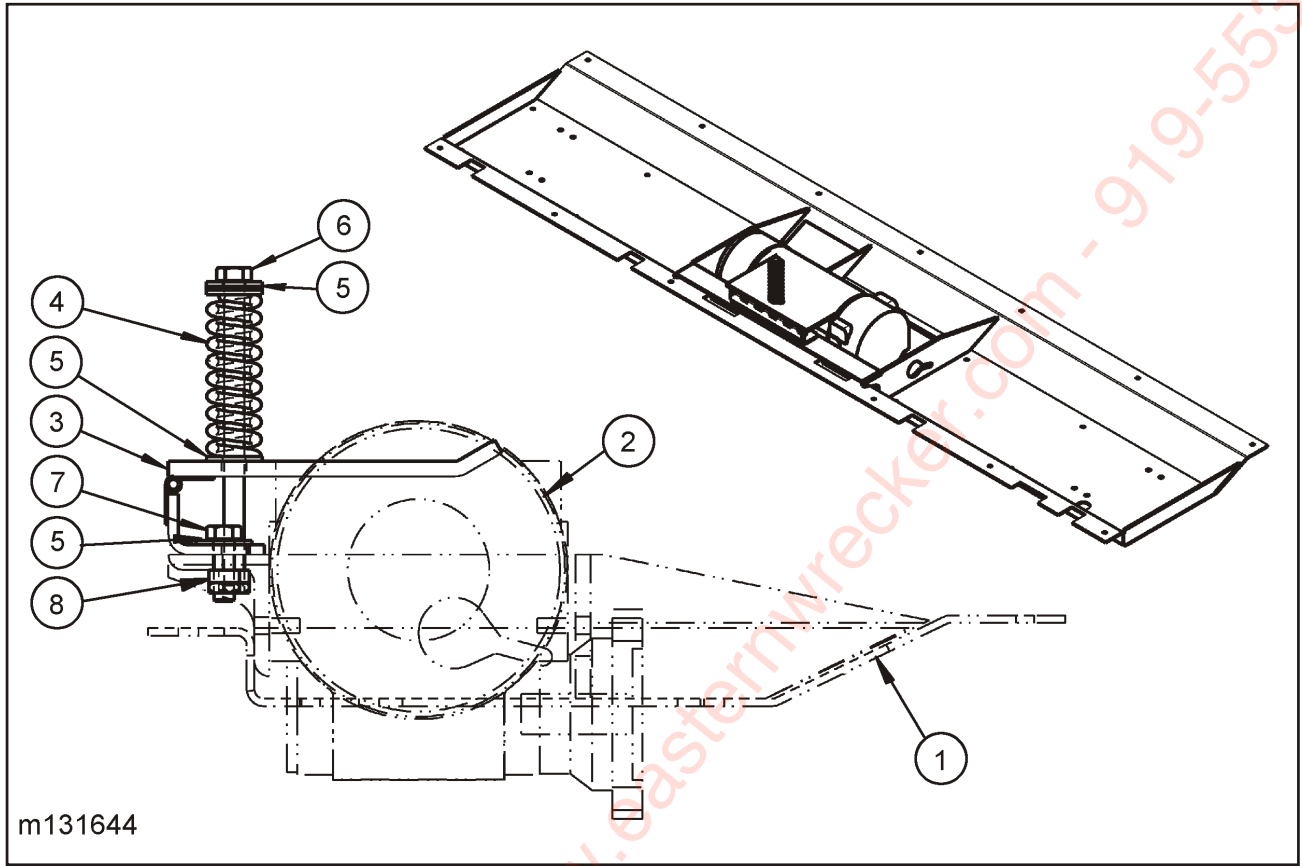


Figure 1-24 Winch Motor Assembly

WINCH TENSIONER INSTALLATION (AFTER 04/2004)

ITEM	PART NO.	DESCRIPTION	QTY.
	131644	WINCH TENSIONER INSTALLATION 9M LND	
1	122979	MOUNT, WINCH WELDMENT	REF
2	123404	WINCH, 9000 LB WIDE DRUM LEVER	REF
3	131642	WINCH TENSIONER WELDMENT 9M	1
4	3-720-010010	SPRING, COMPRESSION	1
5	1-861-010032-15	WASHER, FLAT 1/2W	6
6	1-654-010055-20	SCREW, HEX HEAD CAP 1/2-13 X 7-1/2 GR5	1
7	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	2
8	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	3

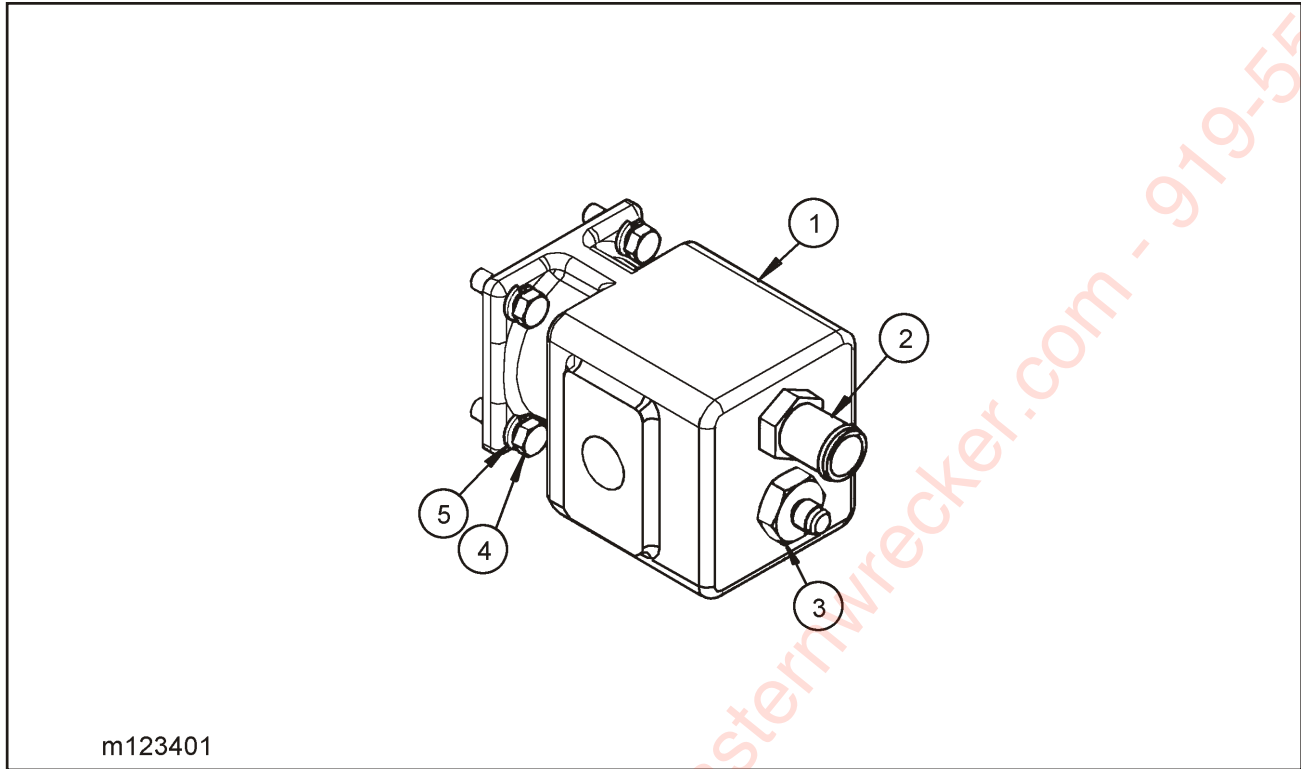


Figure 1-25 Gear Pump Assembly

GEAR PUMP ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.	
	123367	PUMP ASSEMBLY, GEAR "A" ROTATION CHELSEA	*	
	123368	PUMP ASSEMBLY, GEAR "C" ROTATION CHELSEA	*	
	123369	PUMP ASSEMBLY, GEAR BI-ROTATION COM. INTER.	*	
1	3-591-010014-2	PUMP, GEAR END PORTS "A" ROTATION	1	
	3-591-010014-4	PUMP, GEAR END PORTS "C" ROTATION		1
	3-591-010001	HYDRAULIC PUMP, GEAR		1
2	3-561-010008	HOSE BARB	1	1
	107513	ADAPTER		1
3	2021-12-8S	ADAPTER	1	1
	123402	ADAPTER		1
4	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5	2	2
	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5		4
5	1-861-010034-13	WASHER, SPLIT LOCK 3/8	2	2
	1-861-010034-11	WASHER, SPLIT LOCK 1/2		4

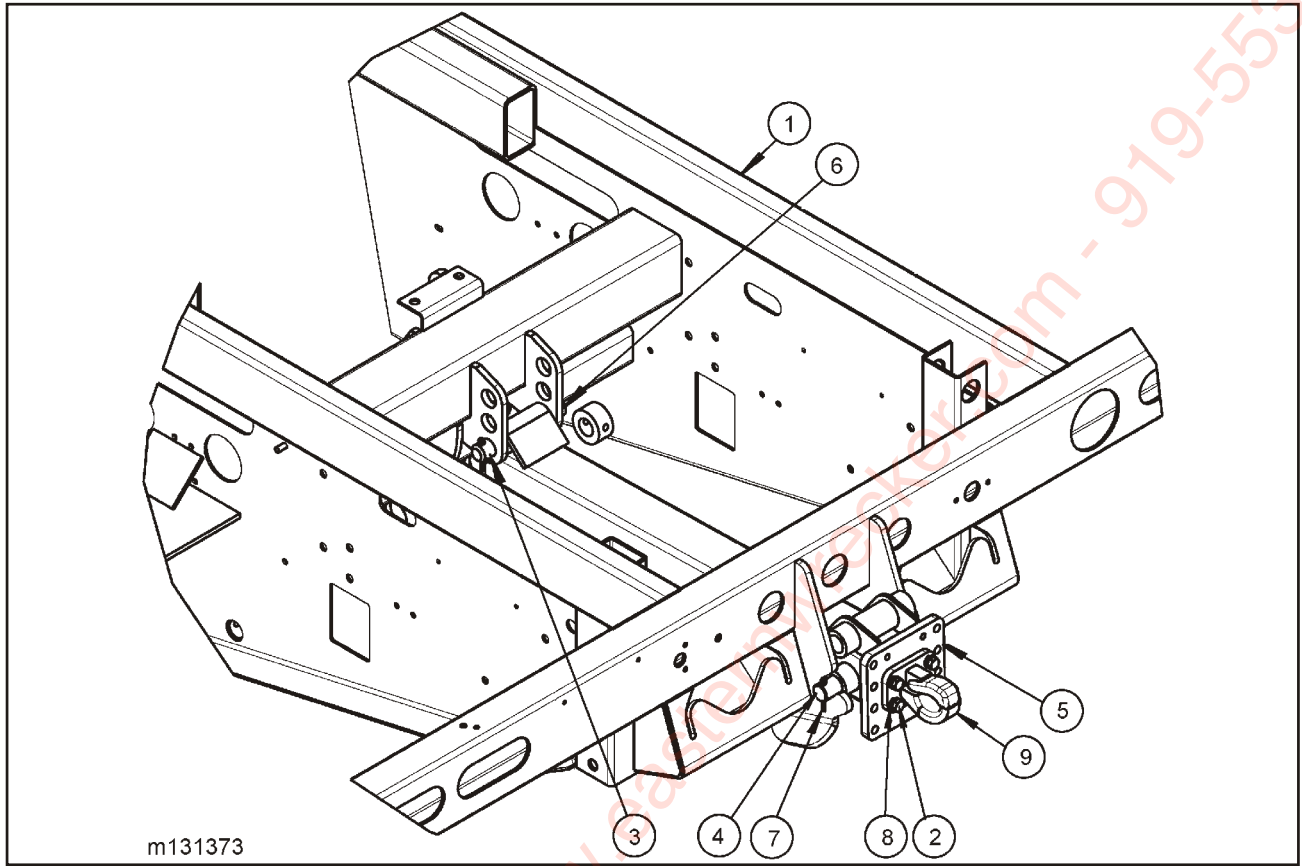


Figure 1-26 2 Ton Pintle Hitch Assembly

2 TON PINTLE HITCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	131373	HITCH ASSEMBLY, 2 TON PINTLE	
1	123732	FRAME WELDMENT, CL MAIN	REF
2	120581	SCREW, HEX HEAD CAP 1/2-13 X 1-1/4 GR8	4
3	122555	PIN, CYL W/L LIFT	1
4	116034	PIN, DOUBLE HOLE	1
5	131330	HITCH, UNIVERSAL 2 TON	1
6	1-557-010014	PIN, HAIR 1/4	2
7	1-557-010362-63	PIN, COTTER, 1/4 X 2	2
8	1-861-010034-13	WASHER, SPLIT LOCK 1/2	4
9	231-5694	HOOK, PINTLE W/ CHAIN T60 AOL	1

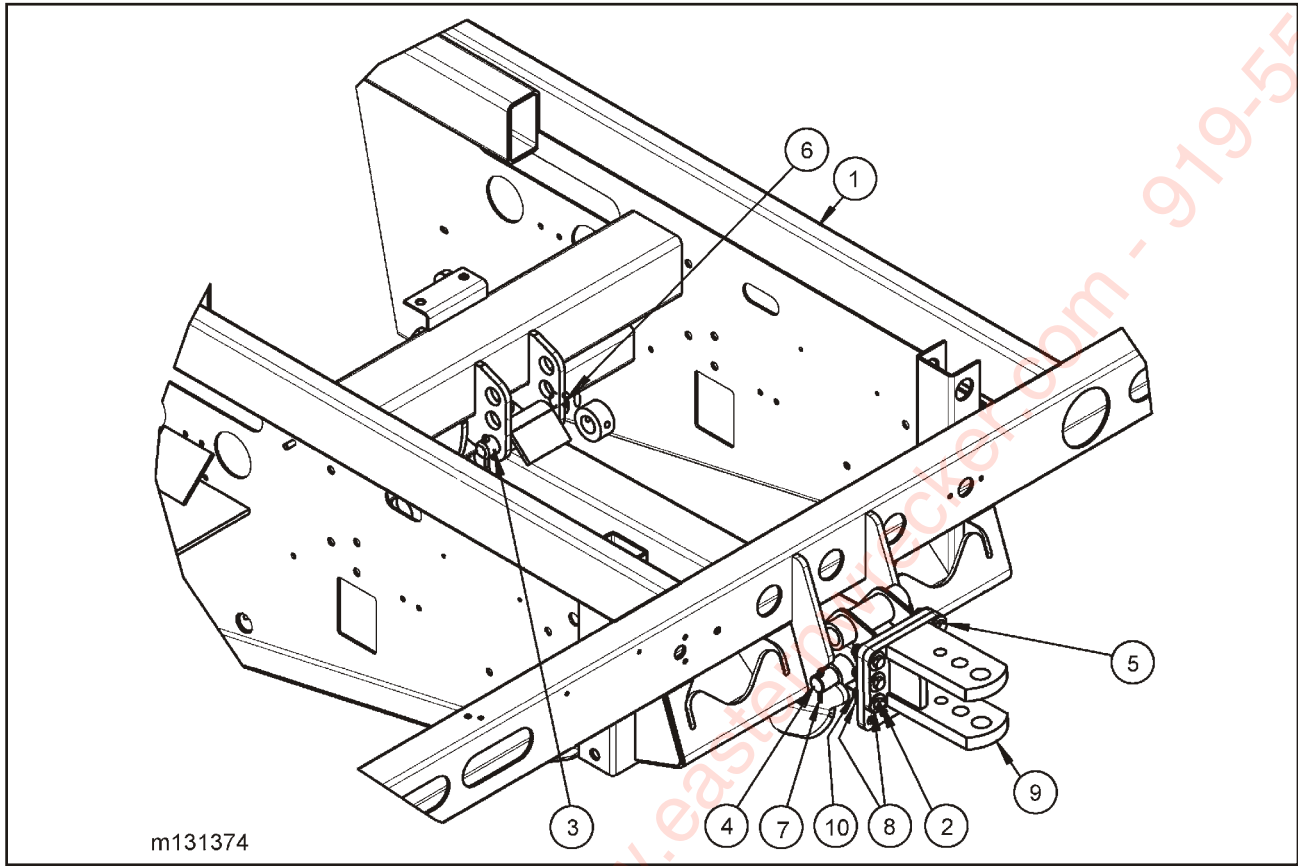


Figure 1-27 Double Ag Hitch Assembly

DOUBLE AG HITCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	131374	HITCH ASSEMBLY, DOUBLE AG	
1	123732	FRAME WELDMENT, CL MAIN	REF
2	1-654-010055-05	SCREW, HEX HEAD CAP 1/2-13 X 2 GR5	6
3	122555	PIN, CYL W/L LIFT	1
4	116034	PIN, DOUBLE HOLE	1
5	131330	HITCH, UNIVERSAL 2 TON	1
6	1-557-010014	PIN, HAIR 1/4	2
7	1-557-010362-63	PIN, COTTER, 1/4 X 2	2
8	1-861-010032-15	WASHER, FLAT 1/2W	12
9	131375	HITCH WELDMENT DOUBLE CLEVIS	1
10	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6

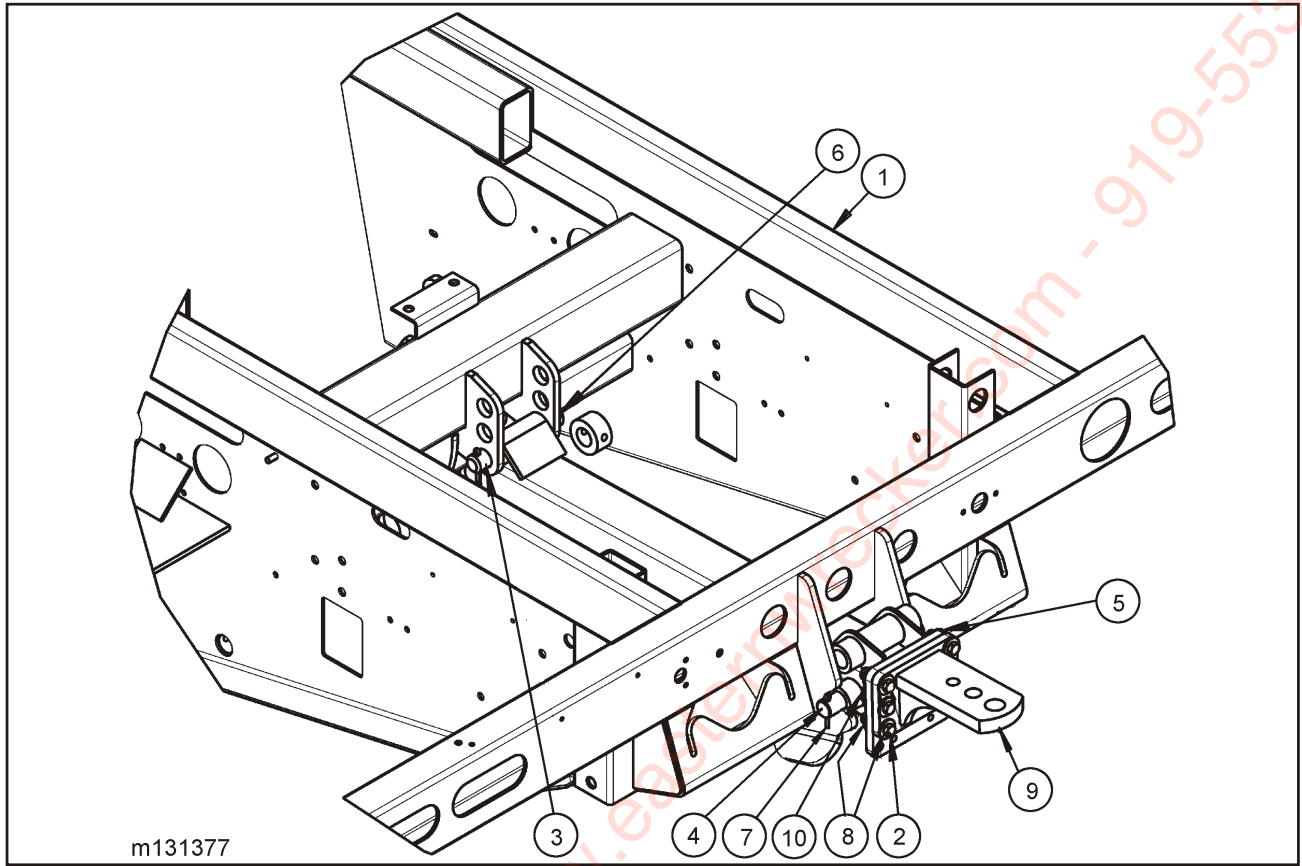


Figure 1-28 Single Ag/Ball Hitch Assembly

SINGLE AG/BALL HITCH ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	131377	HITCH ASSEMBLY, SINGLE AG/BALL	
1	123732	FRAME WELDMENT, CL MAIN	REF
2	1-654-010055-05	SCREW, HEX HEAD CAP 1/2-13 X 2 GR5	6
3	122555	PIN, CYL W/L LIFT	1
4	116034	PIN, DOUBLE HOLE	1
5	131330	HITCH, UNIVERSAL 2 TON	1
6	1-557-010014	PIN, HAIR 1/4	2
7	1-557-010362-63	PIN, COTTER, 1/4 X 2	2
8	1-861-010032-15	WASHER, FLAT 1/2W	12
9	131376	HITCH WELDMENT SINGLE AG/BALL	1
10	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6

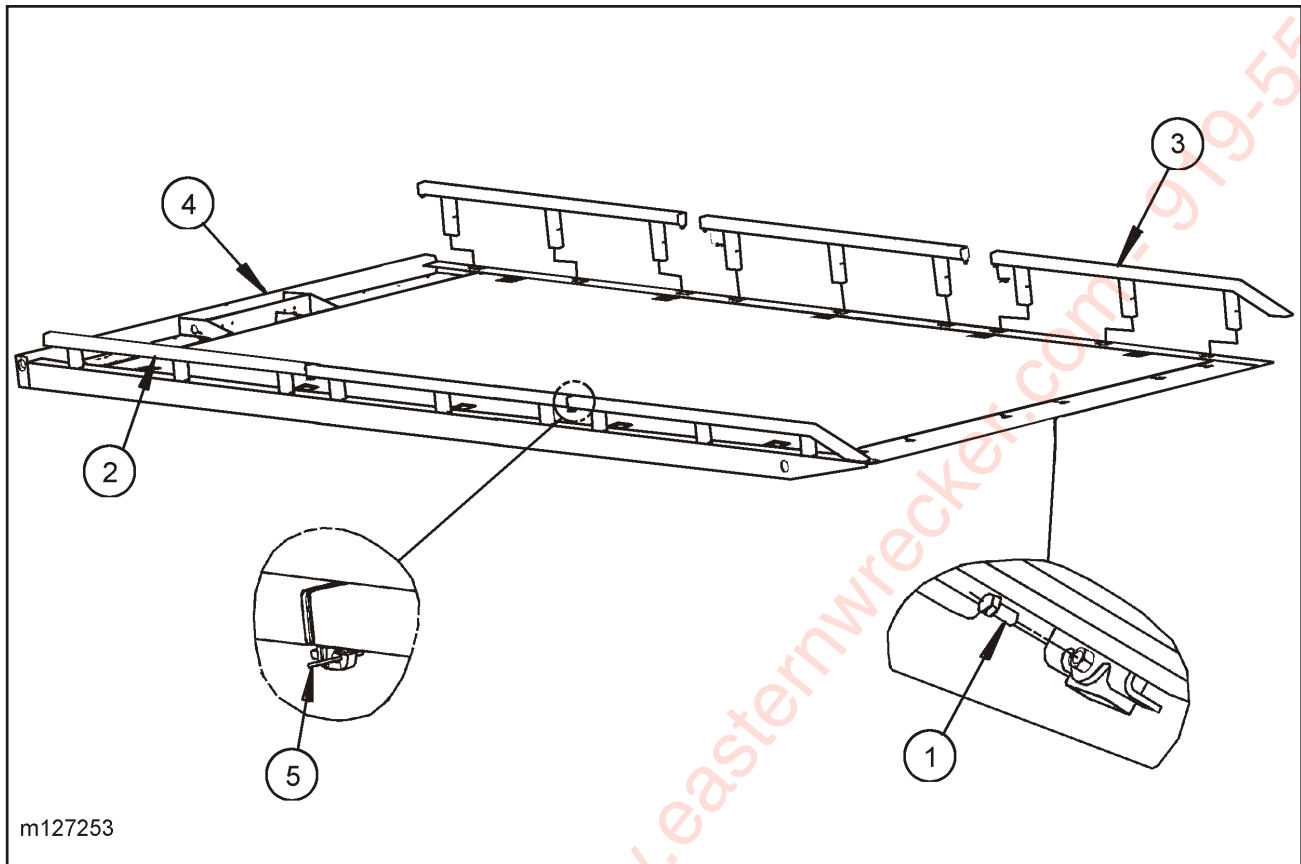


Figure 1-29 Steel Siderail Installation

STEEL SIDERAIL INSTALLATION

ITEM	PART NO.	DESCRIPTION	QTY.
	127253	SIDERAIL INSTALLATION, STEEL	
1	1-654-010055-01	SCREW, HEX HEAD CAP 1/2-13 X 1 GR5	18
2	127218	SIDERAIL WELDMENT, FRONT STEEL	4
3	127221	SIDERAIL WELDMENT STEEL REAR	2
4	127229	BED WELDMENT, STEEL 22 X 102	REF
5	2-557-010009	LYNCH PIN	4

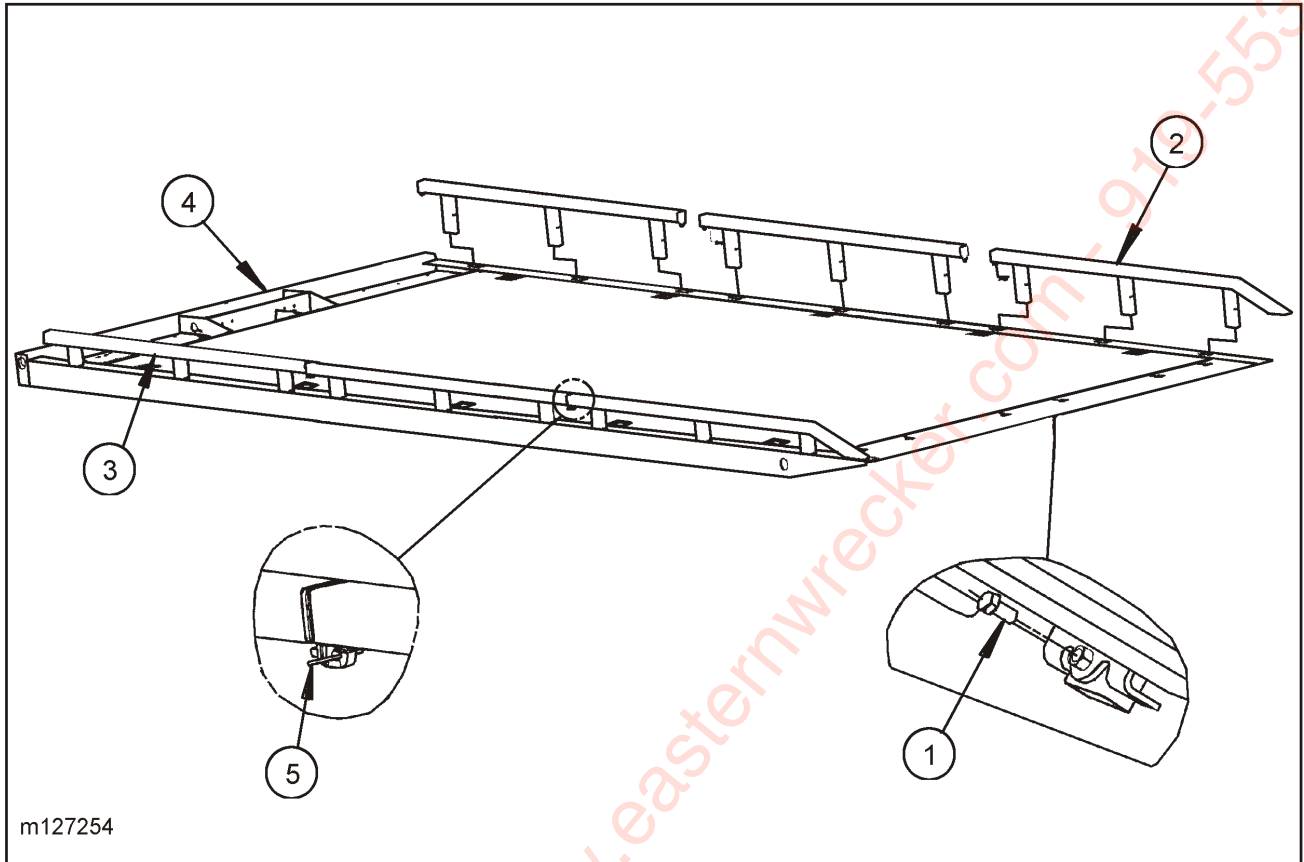
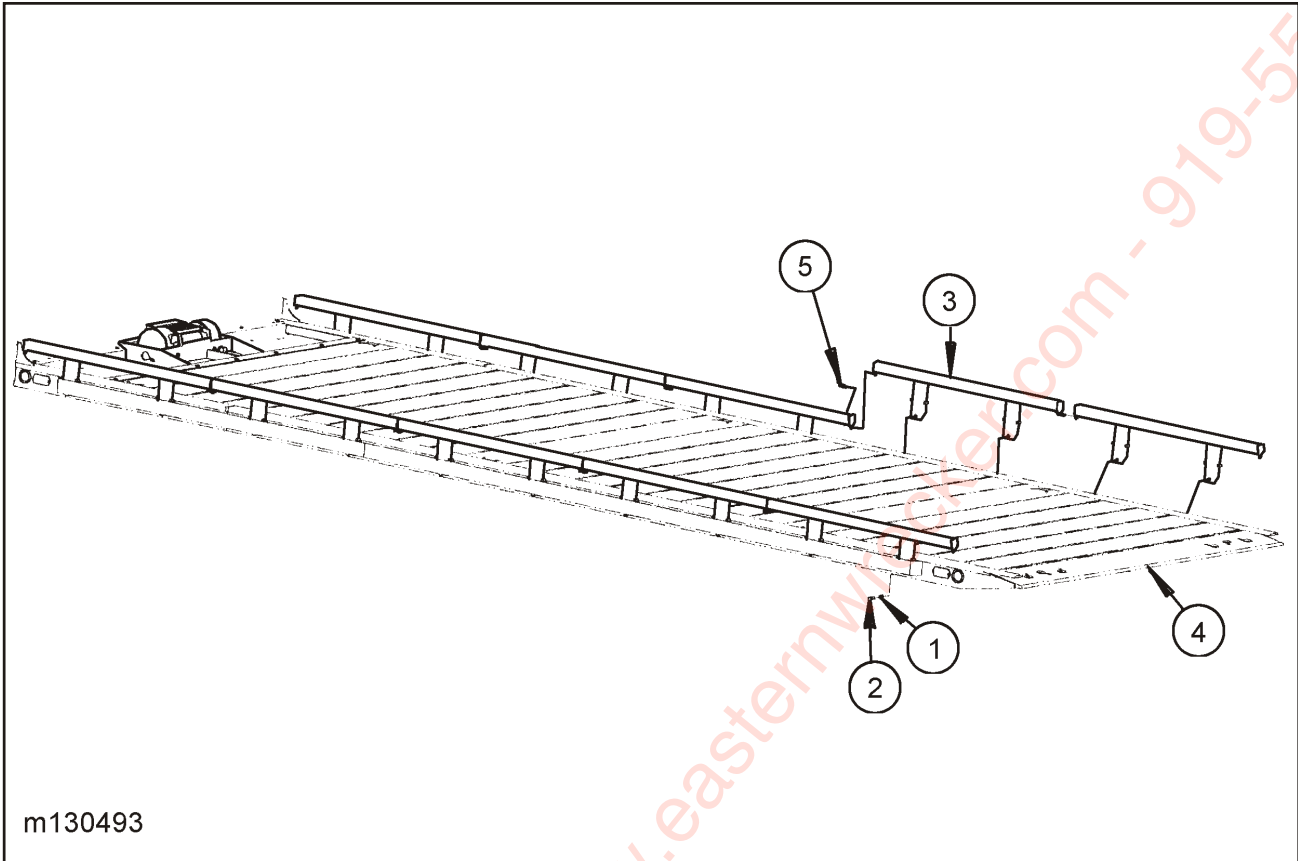


Figure 1-30 Aluminum Siderail Installation

ALUMINUM SIDERAIL INSTALLATION

ITEM	PART NO.	DESCRIPTION	QTY.
	127254	SIDERAIL INSTALLATION, ALUMINUM	
1	1-654-010055-01	SCREW, HEX HEAD CAP 1/2-13 X 1 GR5	18
2	126818	SIDERAIL WELDMENT, REAR ALUMINUM	2
3	126819	SIDERAIL WELDMENT, ALUMINUM FRONT	4
4	127229	BED WELDMENT, STEEL 22 X 102	REF
5	2-557-010009	LYNCH PIN	4

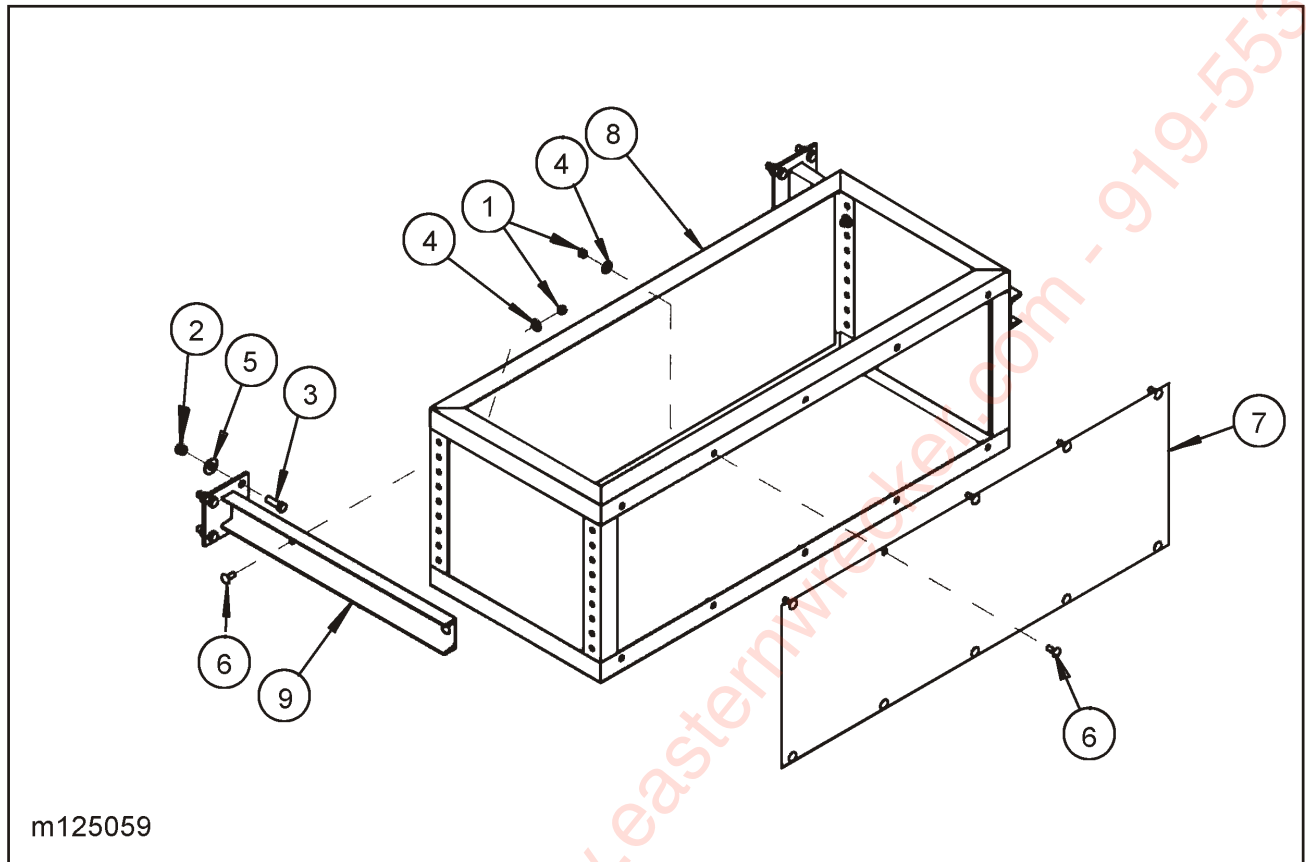


m130493

Figure 1-31 Steel on Aluminum Siderail Installation

STEEL ON ALUMINUM SIDERAIL INSTALLATION

ITEM	PART NO.	DESCRIPTION	QTY.
	130493	SIDERAIL INSTALLATION, STEEL ON ALUMINUM	
1	1-512-010007-09	NUT, HEX 1/2-13 GRB	20
2	1-654-010055-02	SCREW, HEX HEAD CAP 1/2-13 X 1-1/4 GR5	20
3	130476	SIDERAIL WELDMENT STEEL 48	10
4	130494	BED ASSEMBLY 22' ALUM FLAT W/ CR	REF
5	2-557-010009	LYNCH PIN	8



m125059

Figure 1-32 Storage Box Assembly

STORAGE BOX ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	125059	STORAGE BOX 48 X 20 X 18H W/ STD	
1	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	14
2	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6
3	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	6
4	1-861-010032-11	WASHER, FLAT 3/8W	14
5	1-861-010032-15	WASHER, FLAT 1/2W	6
6	111276	SCREW, RD HEAD SQ NECK 3/8-16 X 1 GR5	14
7	123792	FRONT PANEL STORAGE BOX STEEL	1
8	123498	STORAGE BOX WELDMENT 48 X 20 X 18H	1
9	123805	ANCHOR WELDMENT, STORAGE BOX	2

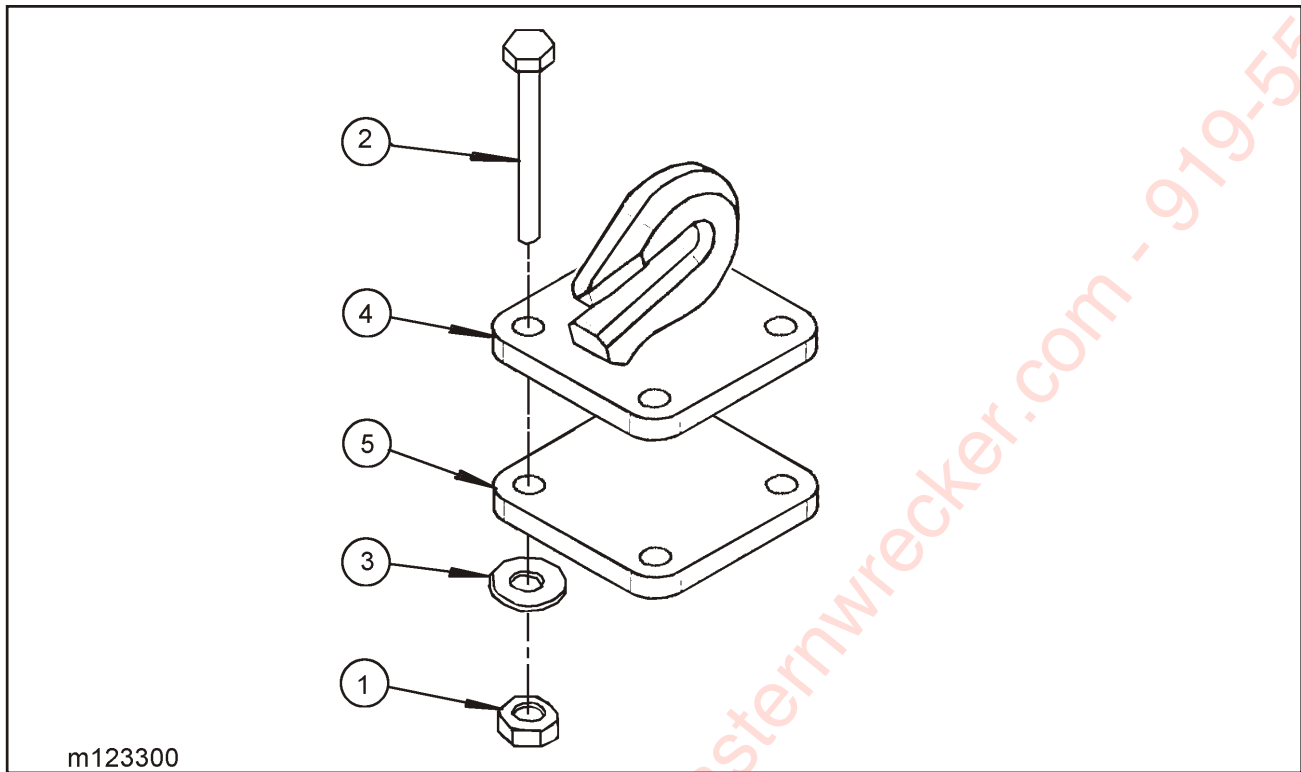


Figure 1-33 Bolt-on Hook Tie Down Kit

BOLT-ON HOOK TIE DOWN KIT

ITEM	PART NO.	DESCRIPTION	QTY.
	123300	BOLT-ON HOOK TIED DOWN KIT	
1	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	4
2	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	4
3	1-861-010032-14	WASHER, FLAT 1/2N	4
4	123057	HOOK, TIE DOWN BOLT-ON	1
5	123058	PLATE, BACK-UP HOOK TIE DOWN	1

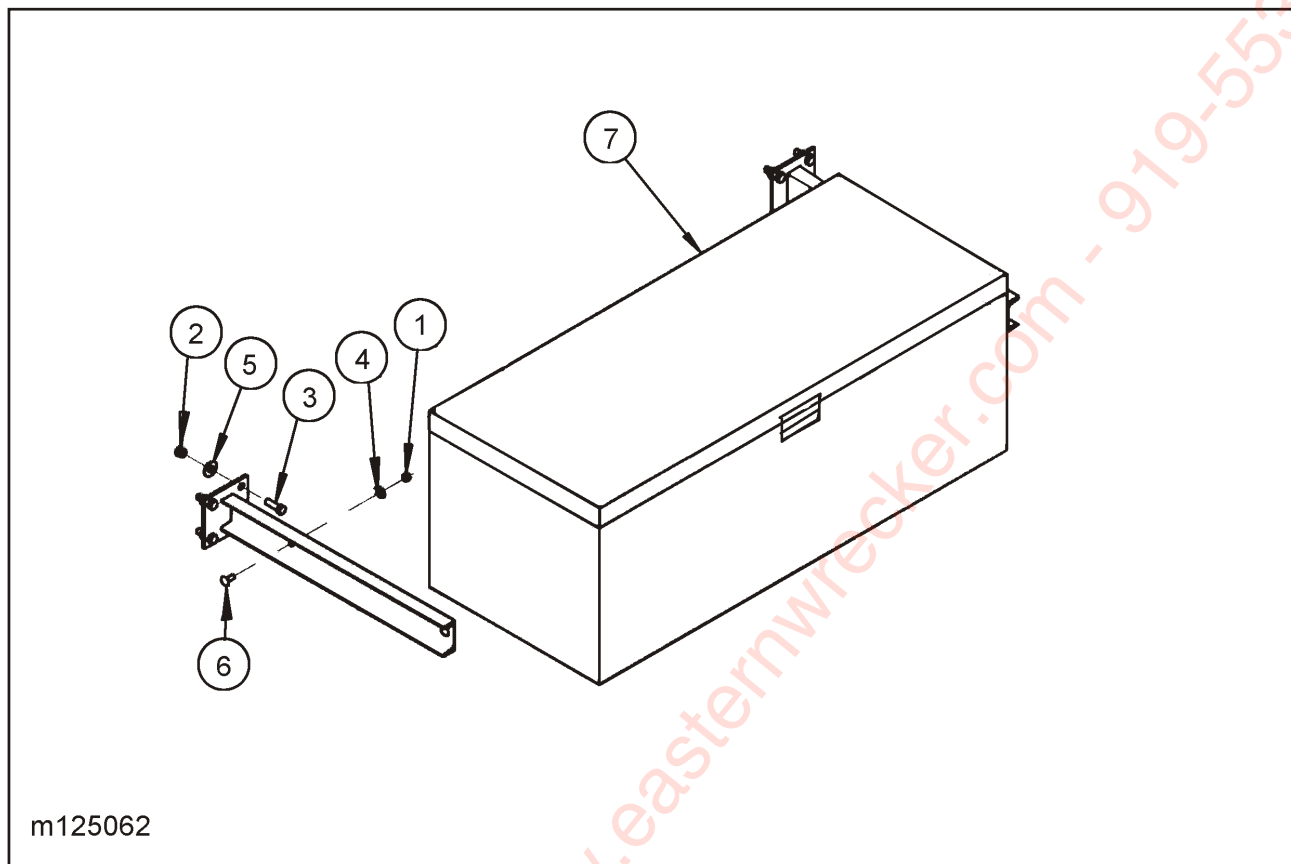


Figure 1-34 Toolbox Assembly

TOOLBOX ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	125062	TOOLBOX ASSEMBLY 48 X 18 X 18 STD DOOR	
	125063	TOOLBOX ASSEMBLY 48 X 18 X 18 SS DOOR	
	125060	TOOLBOX ASSEMBLY 30 X 18 X 18 STD DOOR	
	125061	TOOLBOX ASSEMBLY 30 X 18 X 18 SS DOOR	
1	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	6
2	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	6
3	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	6
4	1-861-010032-11	WASHER, FLAT 3/8W	6
5	1-861-010032-15	WASHER, FLAT 1/2W	12
6	111276	SCREW, RD HEAD SQ NECK 3/8-16 X 1 GR5	6
7	123729	TOOLBOX 48", STD DOOR	1
	123730	TOOLBOX 48", SS DOOR	1
	124020	TOOLBOX 30" STD DOOR	1
	124021	TOOLBOX 30" SS DOOR	1

NOTE: TOOLBOX (ITEM 7) INCLUDES MOUNTING BRACKETS

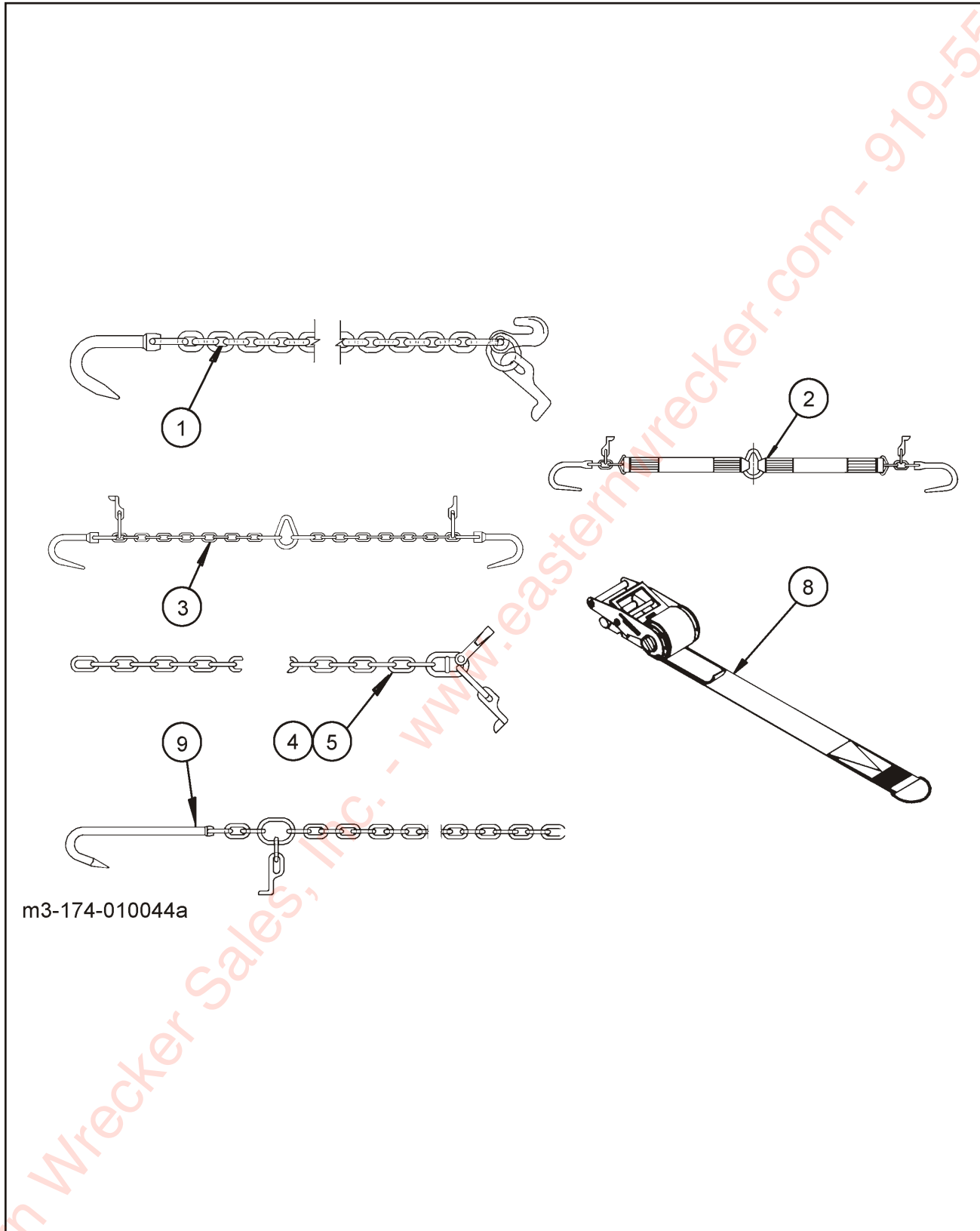


Figure 1-35 Miscellaneous Options

MISCELLANEOUS OPTIONS

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-174-010005	TOWBAR CHAIN ASSEMBLY	1
2	3-174-010030	FRONT SLING	1
3	123053	FRONT CHAIN SLING	1
4	123054	CHAIN ASSEMBLY 10'	1
5	123055	CHAIN ASSEMBLY 6'	1
6	125602	WHEEL INSERTS SS 19.5 IH (NOT SHOWN)	1
7	3-446-010036	MAGNETIC TOW LIGHT (NOT SHOWN)	1
8	3-744-010011	STRAP RATCHET BINDER	1
9	3-174-010044	CHAIN ASSEMBLY, 10'	1
10	B5-407-163	HYDRAULIC QUICK COUPLER CF BUMPER (INCL 11-12) (NOT SHOWN)	1
11	2045-6-8S	PIPE SWIVEL REDUCER 3/8-1/2 (NOT SHOWN)	2
12	4050-4	COUPLER, BODY HALF FEMALE (NOT SHOWN)	2
13	3-266-010046	DRIVELINE BALANCE 3 PIECE (NOT SHOWN)	1
14	123829	DRIVELINE MODIFICATION IH4400 (NOT SHOWN)	1
	123718	DRIVELINE MODIFICATION PETERBUILT (NOT SHOWN)	1
	124297	DRIVELINE MODIFICATION FORD 650 (NOT SHOWN)	1
	123244	DRIVELINE MOD. KENWORTH T400 (NOT SHOWN)	1
	122470	DRIVELINE MODIFICATION IH4300 (NOT SHOWN)	1

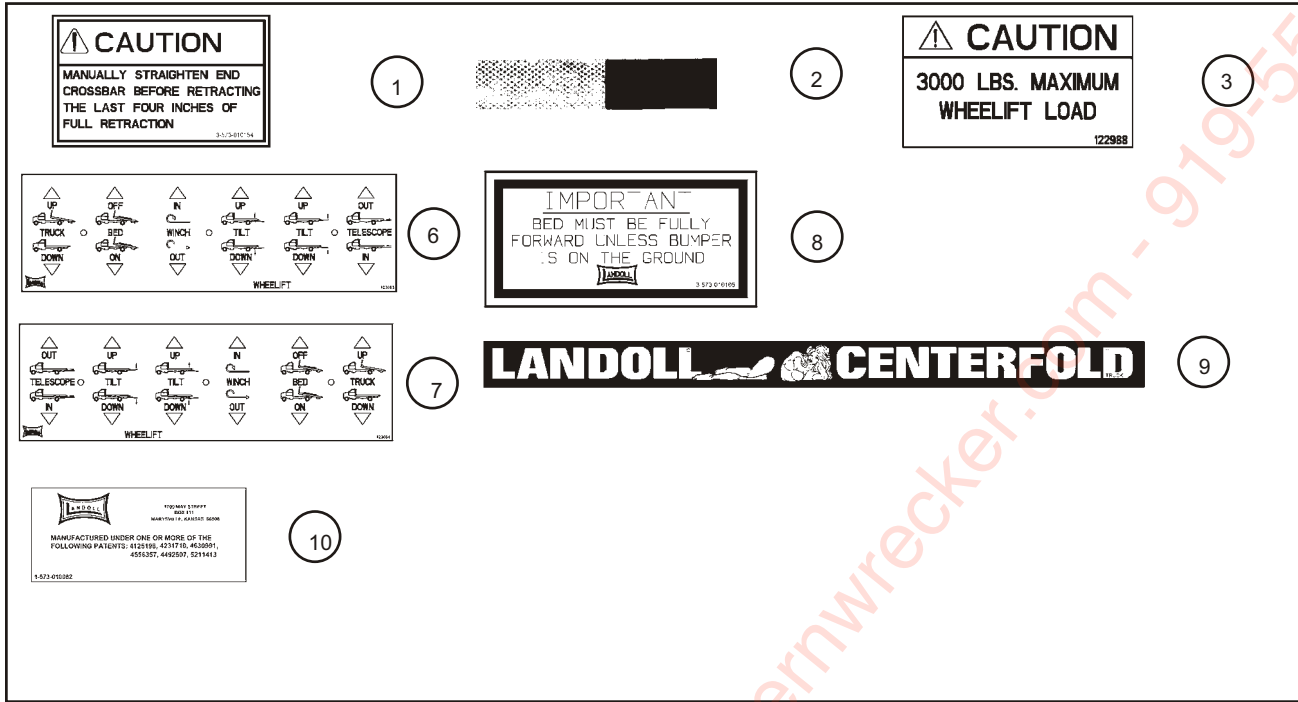


Figure 1-37 Decals

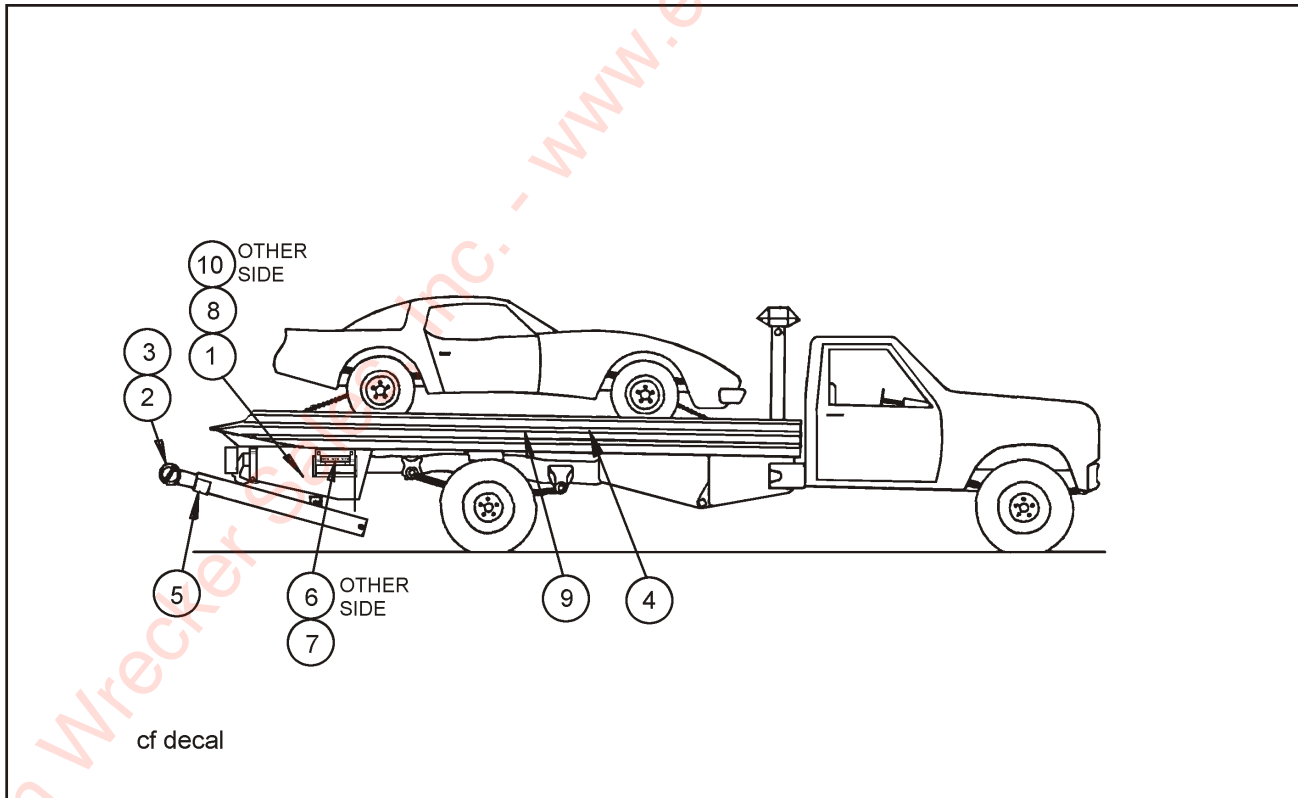


Figure 1-36 Decal Placement

DECAL PLACEMENT

ITEM	PART NO.	DESCRIPTION	QTY.
1	3-573-010154	DECAL, STRAIGHTEN CROSSBAR	1
2	3-573-010377	DECAL, REFLEXITE TAPE RED/WHITE	AR
3	122988	DECAL, 3000 LB WHEELIFT	1
4	3-573-010066	DECAL, BLACK	AR
5	106544	ANTI-SLIP TAPE BLACK 4"	AR
6	123063	DECAL, OPERATION LH W/L	1
7	123064	DECAL, OPERATION RH W/L	1
8	3-573-010105	DECAL, IMPORTANT BED FORWARD	1
9	3-573-010063	DECAL, CENTERFOLD	3
10	1-573-010082	DECAL, PATENT TRAILERS	1

NOTES:

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