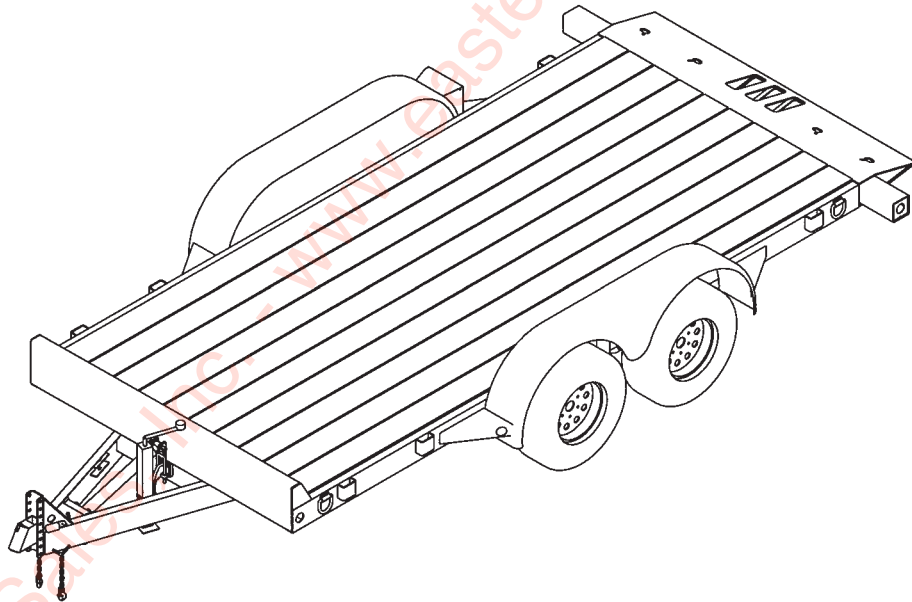




**MODELS LT816, LT1016, LT1016-4, LT1020,
LT1216-4, LT1220, & LT1420
TAG TRAILER PARTS LIST**



**1900 NORTH STREET
MARYSVILLE, KS 66508
(785)562-5381**

ILLUSTRATED PARTS LIST

1

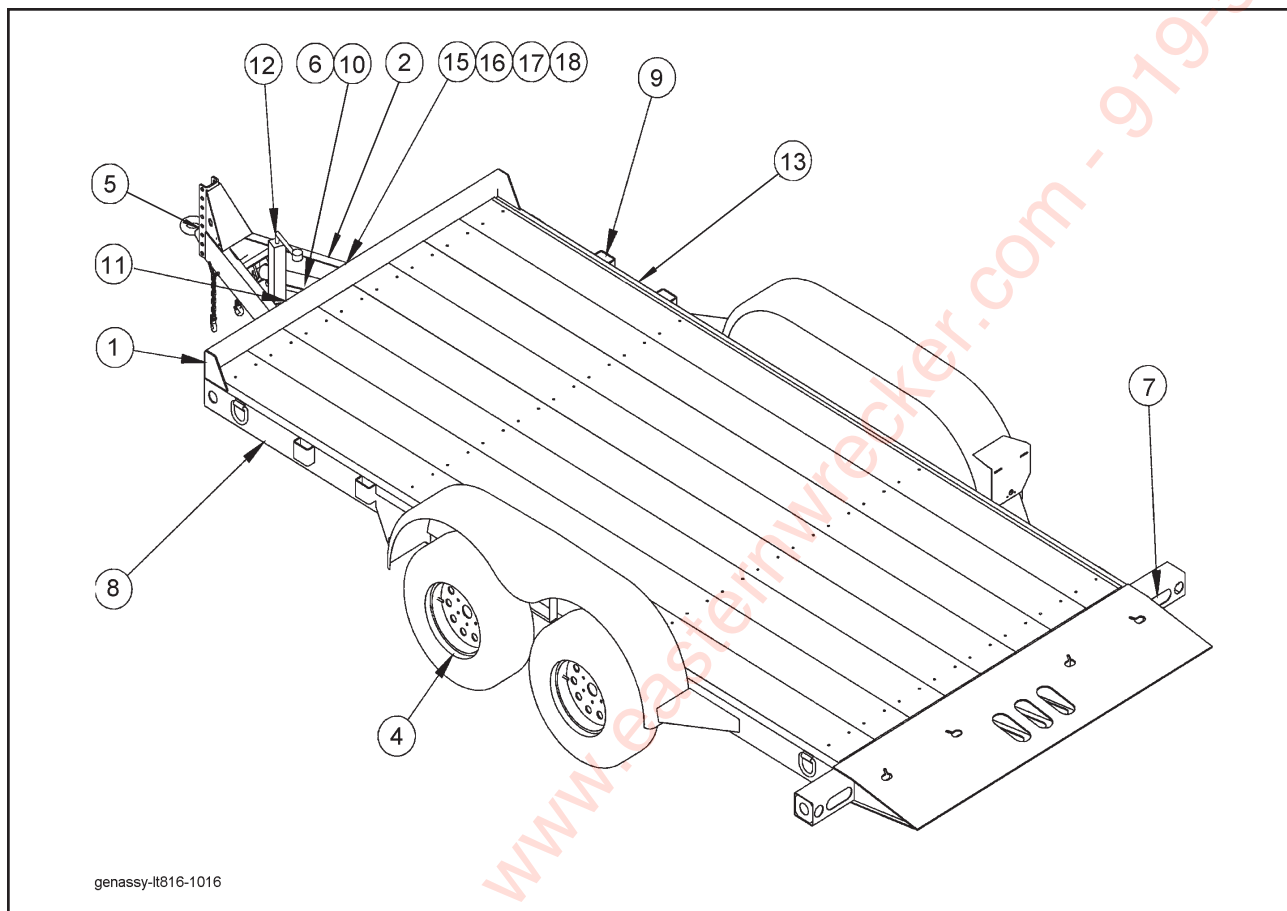


Figure 1-1 General Assembly

GENERAL ASSEMBLY

ITEM	PART/PAGE NO.	DESCRIPTION	QTY.
1	1-2 - 1-15	TRAILER ASSEMBLIES	1
2	1-16 - 1-17	SURGE BRAKE LINE ASSEMBLIES	1
4	1-18 - 1-29	AXLE ASSEMBLIES	1
5	1-30 - 1-31	SURGE BRAKE ACTUATOR ASSEMBLIES	1
6	1-32 - 1-33	CYLINDER 2-1/2 X 16	1
7	1-34 - 1-37	ELECTRICAL ASSEMBLES	1
8	1-38 - 1-39	DECAL PLACEMENT	1
9	1-40 - 1-41	SIDERAIL (OPTION)	1
10	1-42 - 1-43	TILT LOCK ASSEMBLIES (OPTION)	1
11	1-44 - 1-48	WINCH ASSEMBLIES (OPTION)	1
12	1-49 - 1-53	JACK STAND ASSEMBLIES	1
13	1-54	SPARE TIRE MOUNTING KIT (OPTION)	1
14	1-55	ROLLER INSTALLATION (OPTION) (NOT SHOWN)	1
15	F-294	MANUAL LT TRAILER OPERATOR'S	1
16	3-475-010002	MANUAL, AXLES	1
17	130511	TUBE ASSEMBLY, MANUAL STORAGE	1
18	105-0094	HOSE CLAMP, 4-1/8 - 5	1

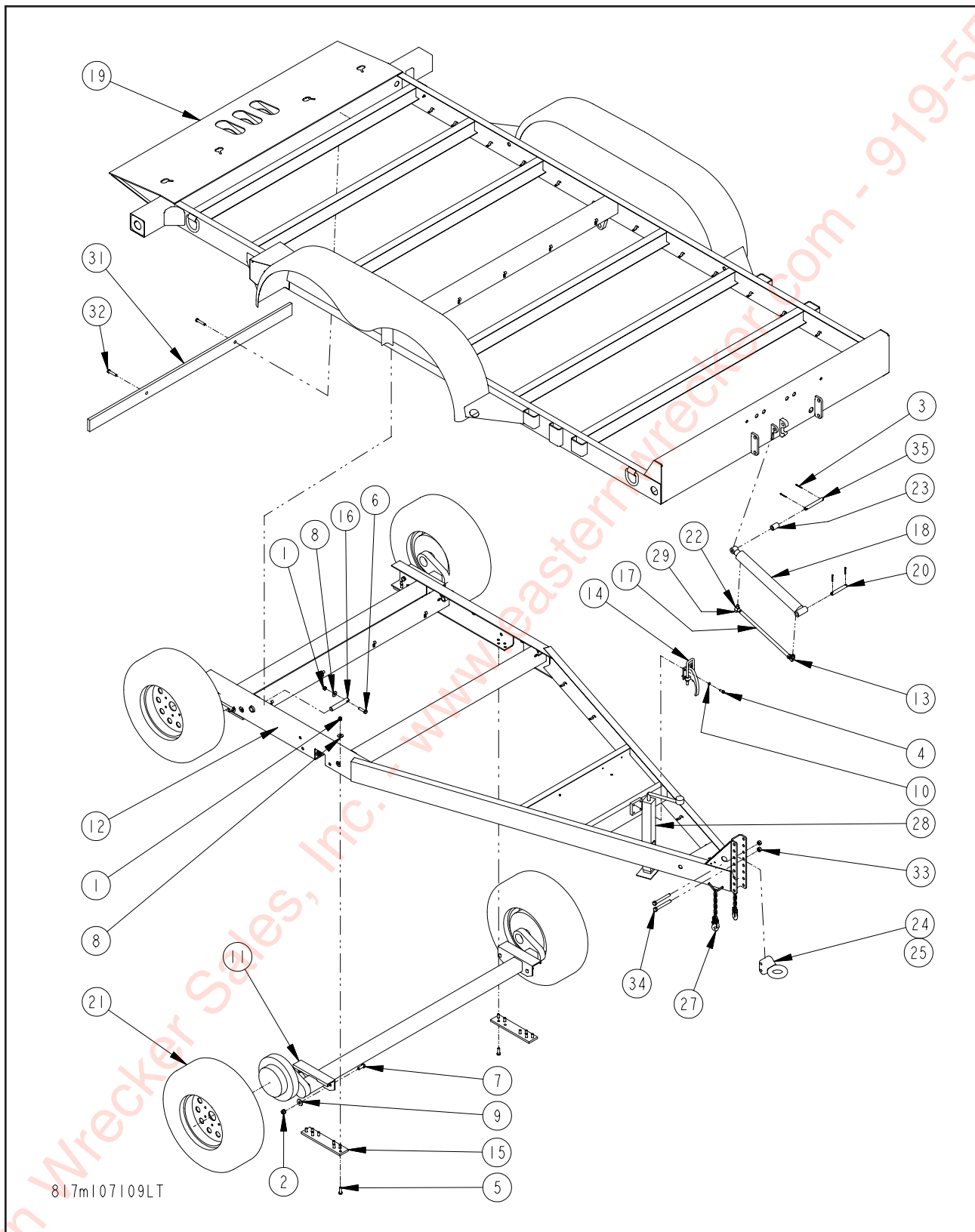
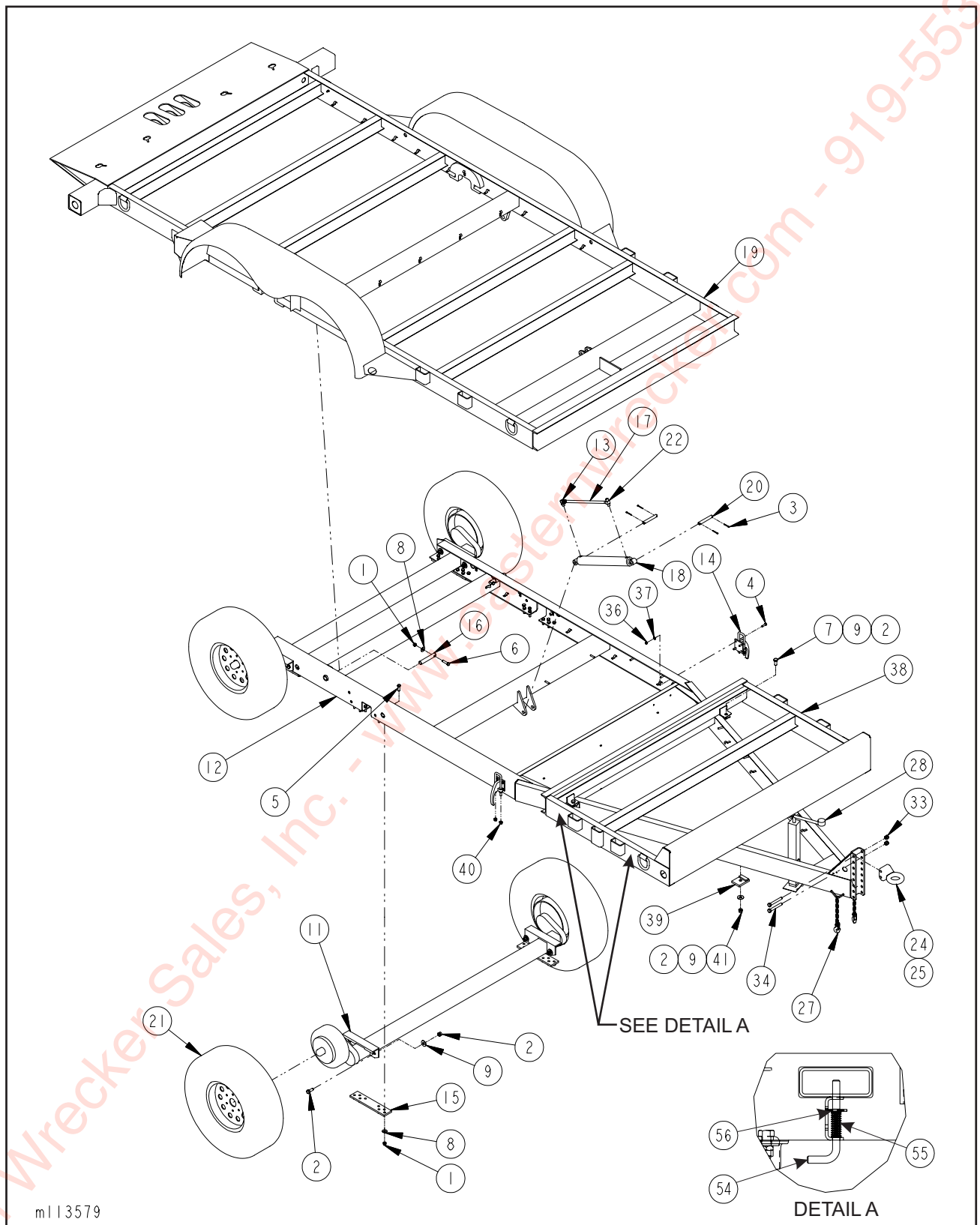
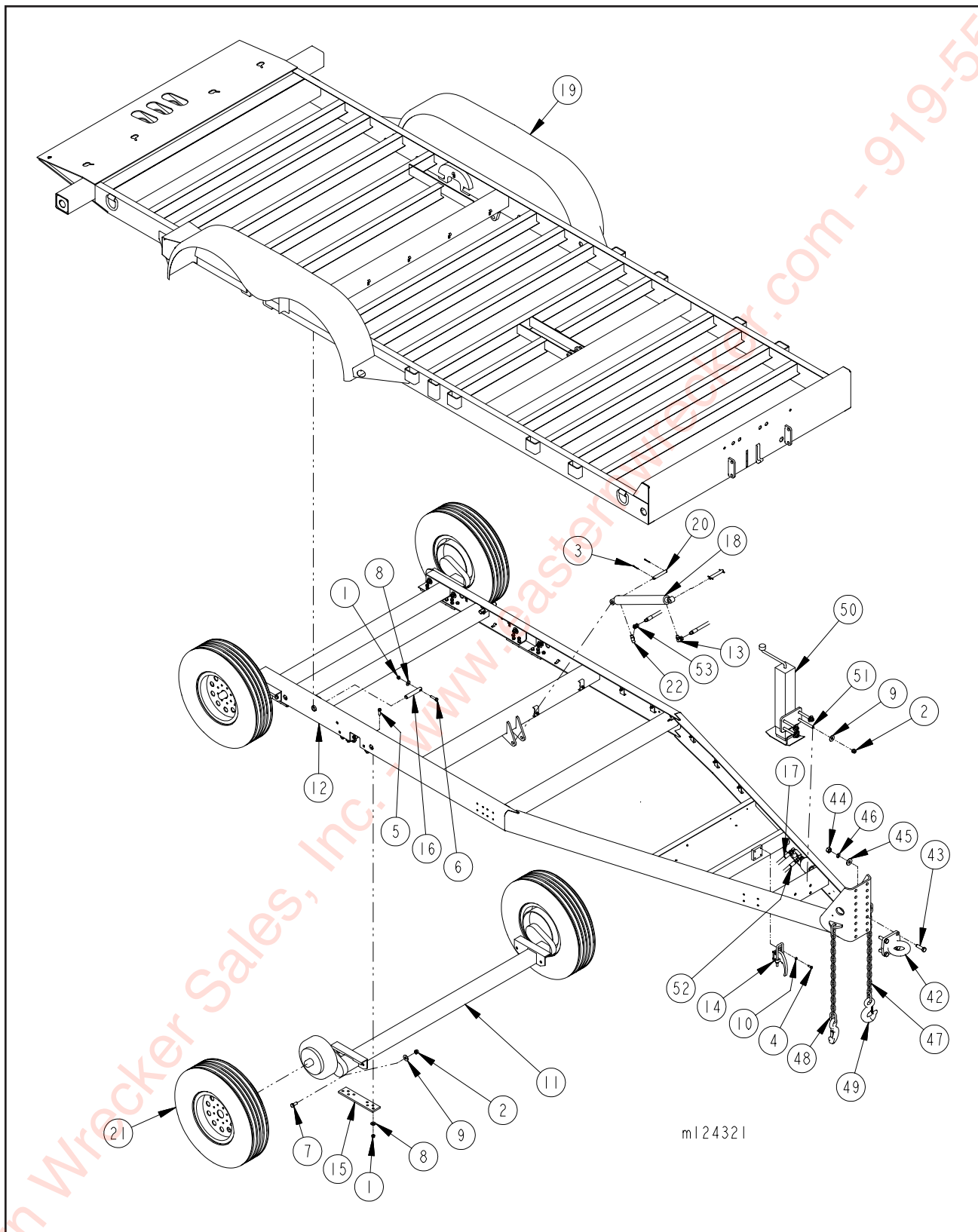


Figure 1-2 Trailer Assembly w/ Pintle Hitch (Electric Brakes)
(LT816, LT1016, LT1020, & LT1220) (1 of 3)



**Figure 1-3 Trailer Assembly w/ Pintle Hitch (Electric Brakes)
(LT1016-4) (2 of 3)**



**Figure 1-4 Trailer Assembly w/ Pintle Hitch (Electric Brakes)
(LT1420) (3 of 3)**

TRAILER ASSY W/ PINTLE HITCH (ELECTRIC BRAKES)

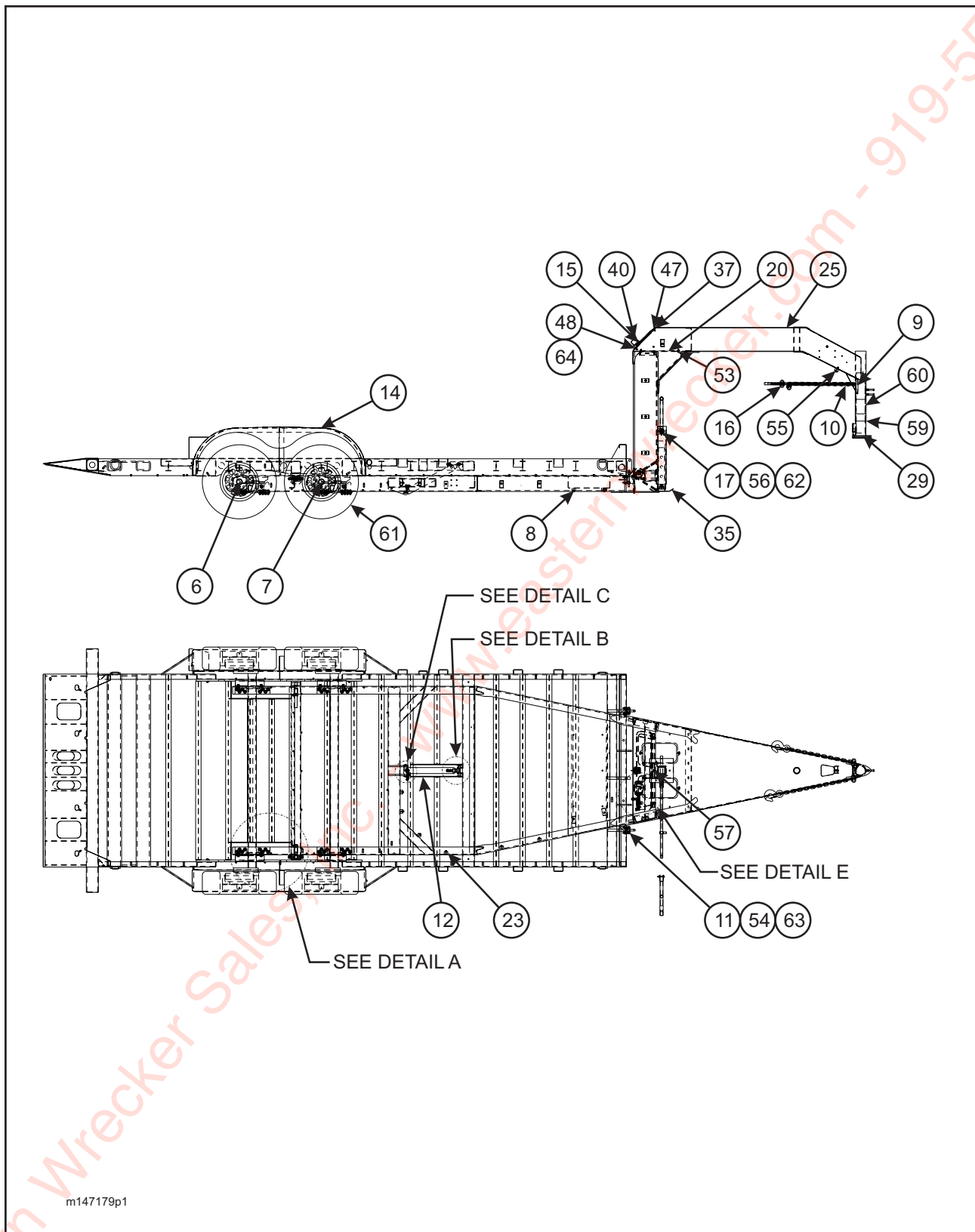
ITEM	PART NO.	DESCRIPTION	QTY.
		BED TO FRAME ASSEMBLY	
1	1-512-010005-09	NUT HEX LOCK 1/2-13 GRB	34
2	1-512-010005-13	NUT HEX LOCK 5/8-11 GRB	8
3	1-557-010362-51	PIN COTTER	4
4	1-654-010051-05	SCREW HEX HEAD CAP 3/8-16 X 1 GR5 (LT816, LT1016, LT1020, LT1220, & LT1420)	4
	1-654-010051-06	SCREW HEX HEAD CAP 3/8-16 X 1-1/4 GR5 (LT1016-4)	4
5	1-654-010055-03	SCREW HEX HEAD CAP 1/2-13 X 1-1/2 GR5	32
6	1-654-010055-05	SCREW HEX HEAD CAP 1/2-13 X 2 GR5	2
7	1-654-010059-03	SCREW HEX HEAD CAP 5/8-11 X 1-1/2 GR5	8
	109740	SCREW, HEX HEAD CAP 5/8-11 X 1-3/4 GR8 (LT1420)	8
8	1-861-010032-15	WASHER FLAT 1/2W	34
9	1-861-010032-19	WASHER FLAT 5/8W	8
10	1-861-010034-11	WASHER SPLIT LOCK 3/8 (LT816, LT1016, & LT1020)	4
11	107104	AXLE ELECTRIC W/ E-Z LUBE (LT816) (SEE PAGE 1-19)	2
	107115	AXLE ELECTRIC W/ E-Z LUBE (LT1016, LT1016-4, LT1020) (SEE PAGE 1-21)	2
	120968	AXLE ELECT. W/ E-Z LUBE (LT1220 & LT1420) (SEE PAGE 1-27)	2
	126482	AXLE, ELECTRIC E-Z LUBE 8 BOLT (LT1420) (SEE PAGE 1-29)	1
	126797	AXLE, ELECTRIC E-Z LUBE 8 BOLT (LT1420) (SEE PAGE 1-29)	1
12	120526	WELDMENT, FRAME (LT1016)	1
	130214	WELDMENT, FRAME W/ ANCHOR (LT1016)	1
	123864	WELDMENT, FRAME (LT1016W/ 12K JACK)	1
	113538	WELDMENT, FRAME (LT1016-4)	1
	127078	WELDMENT, FRAME (LT1216-4)	1
	120979	WELDMENT, FRAME (LT1020)	1
	123936	WELDMENT, FRAME LONG HITCH (LT1020)	1
	121299	WELDMENT, FRAME (LT1220)	1
	126013	WELDMENT, FRAME (LT1420)	1
13	1-007-010005	UNION ADAPTER 90, W/ 3/32 RESTRICTOR (LT1016)	1
	113893	ADAPTER 90 (LT1016-4, LT1020, LT1020 LONG, LT1220, LT1420)	1
14	107116	CLAMP BED HOLD DOWN	1
15	107133	PLATE CHANNEL REINFORCEMENT	4
	126009	PLATE, CHANNEL REINFORCEMENT (LT1420)	4
16	107144	PIN TAG PIVOT	2
17	107479	HOSE ASSEMBLY 3/8 X 17 (USED WHEN NO TILT LOCK KIT)	1
	3-397-010279154	HOSE ASSEMBLY 3/8 X 154 (SEE PAGES 1-42 & 1-43 FOR TILT LOCK ASSEMBLY LISTS)	1
18	107229	CYLINDER 2-1/2 X 16 (SEE PAGE 1-33)	1
19	120402	FRAME BED WELDMENT 12" CTRS. (LT1016)	1
	120563	FRAME BED WELDMENT (LT1016)	1
	123972	FRAME, BED WELDMENT (LT1016 W/ 10" CENTER)	1
	113580	FRAME, BED WELDMENT (LT1016-4)	1
	126394	FRAME, BED WELDMENT (LT1016-4 W/ 12" X-MEM)	1
	120804	FRAME, BED WELDMENT (LT1020)	1
	124050	FRAME, BED WELDMENT (LT1020 LONG HITCH)	1
	125162	FRAME, BED WELDMENT (LT1216-4)	1
	121112	FRAME, BED WELDMENT (LT1220)	1

TRAILER ASSY W/ PINTLE HITCH (ELECTRIC BRAKES)

ITEM	PART NO.	DESCRIPTION	QTY.
	125998	FRAME, BED WELDMENT (LT 1420 STD)	1
20	3-557-010052	PIN FRONT EXT. SUPPORT, LOWER	1
21	108162	TIRE & DISC RIM ASSY 225/75R15 (LT816)	4
	107106	TIRE, ST 225-75-R15	4
	106358	RIM, STEEL 15X6-6 BOLT	4
	TR416	VALVE STEM TUBELESS TIRE	4
	143236	TIRE & DISC RIM ASSY 235/85R16 (LT1016, LT1016-4, LT1020)	4
	143237	TIRE, LT 235-80R-16	4
	105579	RIM, STEEL 15X6-8 BOLT	4
	TR416	VALVE STEM TUBELESS TIRE	4
	126481	TIRE & DISC RIM 215/75 R 17.5 GY (LT1420 STD.)	4
	126480	RIM, STEEL 17.5 X 6.75 - 8 BOLT	4
	3-798-010114	TIRE 215.75R 17.5 GY	4
	TR416	VALVE STEM TUBELESS TIRE	4
22	2092-6-6S	TEE, #6, 1 MALE, 1 FEMALE	1
23	120515	TUBE, ROUND 1-1/4 X 13/16 X 1-7/8 (LT1016)	1
24	3-375-010624	HITCH PINTLE FEMALE ADJ.	1
25	3-375-010625	HITCH 2-5/16 BALL FEMALE ADJ. (OPTION)	1
26	3-128-010036	ELECTRONIC BRAKE CONTROLLER (OPTION) (NOT SHOWN) (LOCATED IN CAB)	1
27	132174	RIGID DECK WELDMENT	1
28	130771	JACK 7000 LB TOP CRANK DROP LEG (SEE PAGE 1-49)	1
30	107035	FENDER	2
31	108195	BAR, WINCH COUNTERWEIGHT (USED W/ 120402 & 123972)	2
32	1-654-010055-07	SCREW, HEX HEAD CAP 1/2-13 X 2-1/2 GR5 (USED W/ 120402 & 123972)	2
33	1-512-010002-13	NUT, HEX LOCK 5/8-11 GRC	2
34	122962	SCREW, HEX HEAD CAP 5/8-11 X 4-1/2 GR8	2
35	120525	PIN, ROUND (LT0816, LT1016)	1
36	1-512-010005-05	NUT, HEX LOCK 3/8-16	8
37	1-861-010032-10	WASHER, FLAT 3/8N (LT1016-4)	8
38	113581	WELDMENT, RIGID DECK (LT1016-4)	1
	117927	WELDMENT, RIGID DECK W/ WINCH (LT1016-4)	1
39	113670	WELDMENT, BED HOLD-DOWN (LT1016-4)	2
40	1-511-010001-05	NUT, HEX JAM 1/2-13 (LT1016-4)	4
41	1-654-010059-05	SCREW, HEX HEAD CAP 5/8-11 X 2 GR5 (LT1016-4)	2
42	1385	PINTLE EYE (LT1420)	1
43	1-654-010061-07	SCREW, HEX HEAD CAP 3/4-10 X 2-1/2 GR5 (LT1420)	4
44	1-512-010006-08	NUT, HEAVY HEX 3/4-10 (LT1420)	4
45	1-861-010032-21	WASHER, FLAT 3/4W (LT1420)	4
46	1-861-010034-17	WASHER, SPLIT LOCK 3/4 (LT1420)	4
47	3-174-010018036	CHAIN, 3/8 X 36	2
	130094	CHAIN, 1/2 X 72	2
48	3-174-010042	CHAIN LINK CONNECTING 3/8 (LT1420)	4
	126889	CHAIN LINK CONNECTING 1/2	2
49	3-382-010019	HOOK, EYE W/ LATCH ASSEMBLY (LT1420)	2
	126886	HOOK, EYE W/ LATCH ASSEMBLY	2
	113479	HOOK, 3/8 CLEVIS SLIP (LT0816)	2

TRAILER ASSY W/ PINTLE HITCH (ELECTRIC BRAKES)

ITEM	PART NO.	DESCRIPTION	QTY.
50	124242	JACK WELDMENT (LT1420) (SEE PAGE 1-51)	1
51	1-654-010059-17	SCREW, HEX HEAD CAP 5/8-11 X 6 GR5 (LT1420)	4
52	3-397-010269	HOSE ASSEMBLY 3/8 X 164 (LT1420) (SEE PAGES 1-42 & 1-43 FOR TILT LOCK ASSEMBLY LISTS)	1
53	2049-6-6S	SWIVEL, 45 (LT1420)	1
54	104252	PIN, P/O EXT LOCK (LT1016-4)	4
55	104253	SPRING, COMPRESSION P/O EXT LOCK (LT1016-4)	4
56	125520	ROLL PIN, SLOTTED 1/8 X 1-1/2 (LT1016-4)	4



**Figure 1-5 Trailer Assembly w/ Gooseneck Hitch (Electric Brakes)
(LT1220 and LT1420) (1 of 2)**

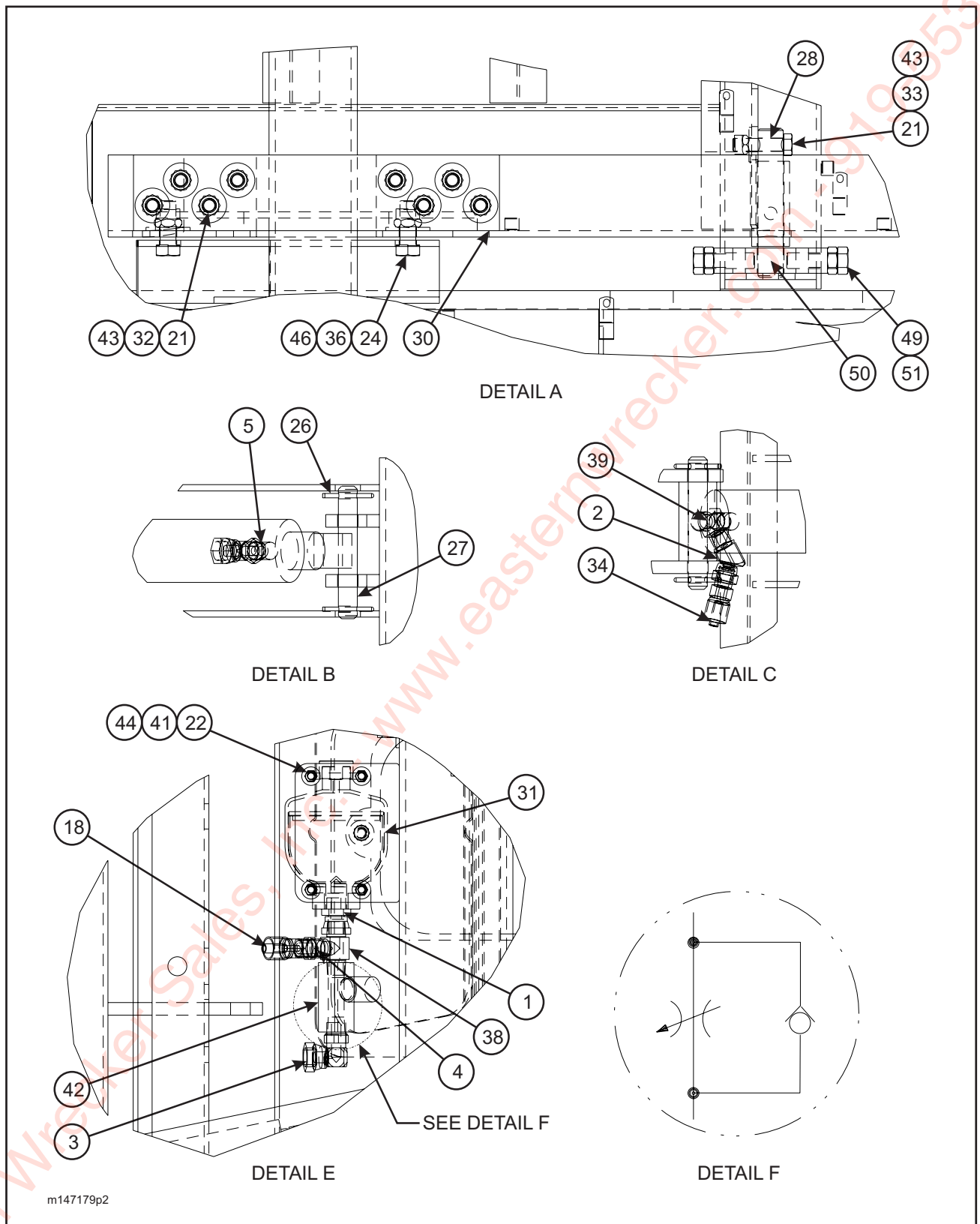


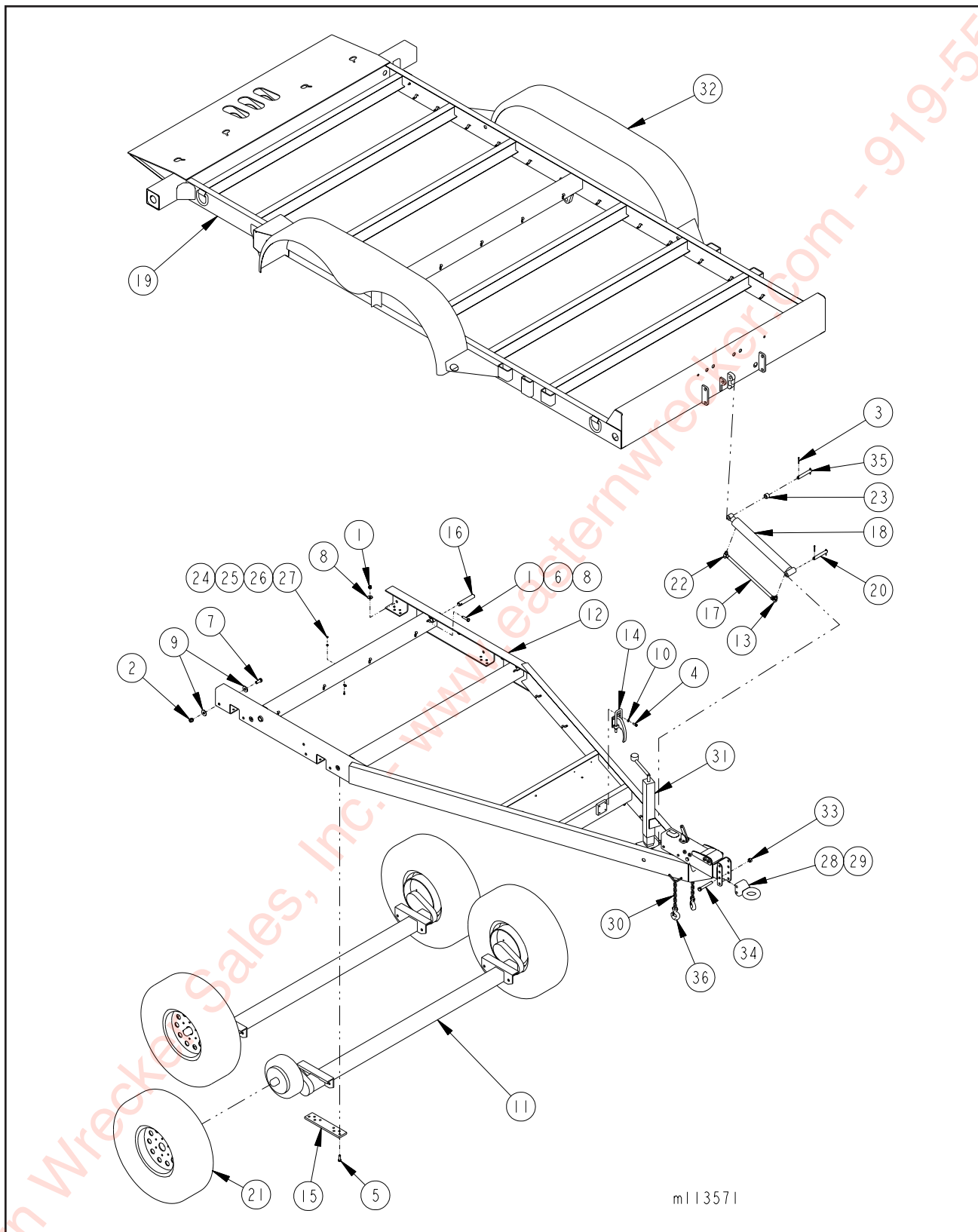
Figure 1-6 Trailer Assembly w/ Gooseneck Hitch (Electric Brakes)
(LT1220 and LT1420) (2 of 2)

TRAILER ASSY W/ G/N HITCH (ELECTRIC BRAKES)

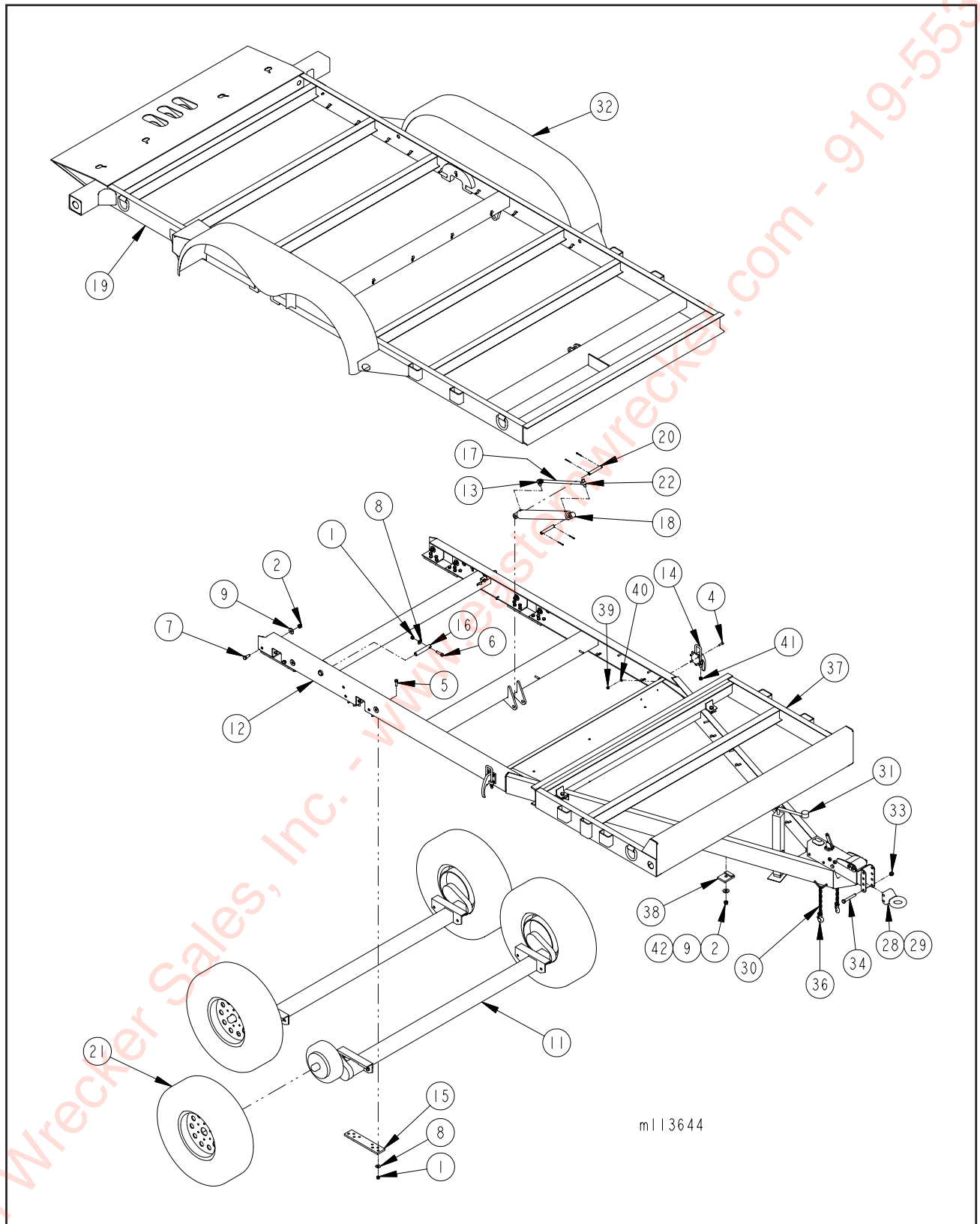
ITEM	PART NO.	DESCRIPTION	QTY
		BED TO FRAME ASSEMBLY	
1	2216-6-8S	ADAPTER	1
2	2049-6-6S	45 SWIVEL ADAPTER	1
3	1-007-010005	90 UNION ADAPTER W/ RESTRICTOR	1
4	2045-6-6S	ADAPTER, SWIVEL	1
5	113893	ADAPTER 90	1
6	147160	AXLE, ELECTRIC 7K 94 REAR (LT1220) (SEE PAGE 1-27)	1
	126797	AXLE, ELECTRIC 8K E-Z 95 (LT1420) (SEE PAGE 1-29)	1
7	120968	AXLE, ELECT. W/ E-Z LUBE 8 BOLT (LT1220) (SEE PAGE 1-27)	1
	126482	AXLE, ELECTRIC 8K E-Z 8 BOLT 95 (LT1420) (SEE PAGE 1-29)	1
8	3-181-010008	BOTTOM HOSE CLAMP	13
9	3-174-010042	CHAIN LINK CONNECTING 3/8	4
10	3-174-010018036	CHAIN, 3/8 X 36	2
11	107116	CLAMP, BED HOLD DOWN	2
12	107229	CYLINDER, 2-1/2 X 16 (SEE PAGE 1-33)	1
14	125998	FRAME WELDMENT, BED	1
15	3-120-010498	BRACKET, LID LOCK	1
16	3-382-010019	HOOK, EYE W/ LATCH ASSEMBLY	2
17	3-187-010019	CLIP WELDMENT, JACK HANDLE	1
18	3-397-010269	HOSE ASSEMBLY 3/8 X 164	1
20	147168	COVER, TOOLBOX BOTTOM	2
21	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	34
22	1-512-010005-01	NUT, HEX LOCK 1/4-20 GRB	4
23	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	31
24	1-512-010005-13	NUT, HEX LOCK 5/8-11 GRB	9
25	147172	FRAME WELDMENT, GN	1
26	1-557-010362-51	PIN, COTTER 3/16 X 1-1/2	4
27	3-557-010052	PIN, FRONT EXT SUPPORT, LOWER	2
28	107144	PIN, TAG PIVOT	2
29	3-375-010609-02	HITCH, 2-5/16 BALL RECEIVER	1
30	126009	PLATE, CHANNEL REINFORCEMENT	4
31	113509	RESERVOIR, 31 CU IN DIAPHRAGM	1
32	1-654-010055-03	SCREW, HEX HEAD CAP 1/2-13 X 1-1/2 GR5	32
33	1-654-010055-05	SCREW, HEX HEAD CAP 1/2-13 X 2 GR5	2
34	3-397-010279154	HOSE ASSEMBLY 3/8 X 154	1
35	147025	JACK WELDMENT, 12K (SEE PAGE 1-53)	1
36	109740	SCREW, HEX HEAD CAP 5/8-11 X 1-3/4 GR8	8
37	147157	LID WELDMENT, TOOLBOX	1
38	2256-6-6S	TEE ADAPTER	1
39	2092-6-6S	TEE ADAPTER	1
40	516-22PTL	PIN, MUD FLAP	1
41	114085	U-BOLT 1/4-20 X 3-1/2	2
42	113524	VALVE, FLOW CONTROL	1
43	1-861-010032-15	WASHER, FLAT 1/2W	34
44	1-861-010032-07	WASHER, FLAT 1/4W	4
46	1-861-010032-19	WASHER, FLAT 5/8W	12
47	108336	SCREW, BUTTON HEAD CAP 3/8-16 X 1	3
48	130405	SCREW, BUTTON HEAD CAP 3/8-16 X 1-1/4	2

TRAILER ASSY W/ G/N HITCH (ELECTRIC BRAKES)

ITEM	PART NO.	DESCRIPTION	QTY
49	1-511-010001-07	NUT, HEX JAM 5/8-11	2
50	133609	PIVOT ADJUST, BED FRAME	1
51	1-654-010059-05	SCREW, HEX HEAD CAP 5/8-11 X 2 GR5	2
53	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5	4
54	1-654-010051-08	SCREW, HEX HEAD CAP 3/8-16 X 1-3/4 GR5	8
55	1-654-010051-09	SCREW, HEX HEAD CAP 3/8-16 X 2 GR5	1
56	1-654-010051-11	SCREW, HEX HEAD CAP 3/8-16 X 2-1/2 GR5	2
57	1-654-010059-17	SCREW, HEX HEAD CAP 5/8-11 X 6 GR5	4
58	3-659-010013	SEAL, NEOPRENE SPONGE	AR
59	3-711-010123003	SPACER, G/N HITCH TUBE X 3	1
60	3-711-010123006	SPACER, G/N HITCH TUBE X 6	1
61	143236	TIRE AND RIM 235/80R16 LR (LT1220)	4
	143237	TIRE, LT 235-80R-16	4
	105579	RIM, STEEL 15X6-8 BOLT	4
	TR416	VALVE STEM TUBELESS TIRE	4
	126481	TIRE AND RIM 215/75R17.5GY (LT14200	4
	126480	RIM, STEEL 17.5 X 6.75 - 8 BOLT	4
	3-798-010114	TIRE 215.75R 17.5 GY	4
	TR416	VALVE STEM TUBELESS TIRE	4
62	147154	TUBE WELDMENT, HANDLE EXT	1
63	1-861-010032-10	WASHER, FLAT 3/8N	8
64	1-861-010032-11	WASHER, FLAT 3/8W	18



**Figure 1-7 Trailer Assembly (Surge Brakes)
(LT816 & LT1016) (1 of 2)**



**Figure 1-8 Trailer Assembly (Surge Brakes)
(LT1016-4 & LT1216-4) (2 of 2)**

TRAILER ASSEMBLY (SURGE BRAKES)

ITEM	PART NO.	DESCRIPTION	QTY.
		BED TO FRAME ASSEMBLY W/ SURGE BRAKE	
1	1-512-010005-09	NUT HEX LOCK 1/2-13 GRB	34
2	1-512-010005-13	NUT HEX LOCK 5/8-11 GRB	8
3	1-557-010362-51	PIN COTTER	4
4	1-654-010051-05	SCREW, HEX HEAD CAP 3/8-16 X 1 GR5 (LT816)	4
	1-654-010051-06	SCREW, HEX HEAD CAP 3/8-16 X 1-1/4 GR5 (LT1016-4, LT1216-4 & LT1216-4)	4
5	1-654-010055-03	SCREW HEX HEAD CAP 1/2-13 X 1-1/2 GR5	32
6	1-654-010055-05	SCREW HEX HEAD CAP 1/2-13 X 2 GR5	2
7	1-654-010059-03	SCREW HEX HEAD CAP 5/8-11 X 1-1/2 GR5	8
8	1-861-010032-15	WASHER FLAT 1/2W	34
9	1-861-010032-19	WASHER FLAT 5/8W	8
10	1-861-010034-11	WASHER SPLIT LOCK 3/8 (LT816 & LT1016)	4
11	109597	AXLE HYDR W/ E-Z LUBE - 8 BOLT (SEE PAGE 1-25) (LT1016 & LT1016-4)	2
	111333	AXLE HYDR W/ E-Z LUBE - 6 BOLT (SEE PAGE 1-23) (LT816)	2
12	109884	WELDMENT FRAME W/ S-BRK (LT816)	1
	120698	WELDMENT, FRAME S-BRAKE (LT816 & LT1016)	1
	117964	WELDMENT, FRAME (LT1016-4)	1
	125169	WELDMENT, FRAME (LT1216-4)	1
13	1-007-010005	UNION ADAPTER 90, W/ 3/32 RESTRICTOR (LT816 & LT1016)	1
	113893	ADAPTER 90 (LT1016-4 & LT1216-4)	1
14	107116	CLAMP BED HOLD DOWN	1
15	107133	PLATE CHANNEL REINFORCEMENT	4
16	107144	PIN TAG PIVOT	2
17	107479	HOSE ASSEMBLY 3/8 X 17	1
18	107229	CYLINDER 2-1/2 X 16 (SEE PAGE 1-33)	1
19	120402	FRAME, BED WELDMENT 12" CENTER (LT816)	1
	107955	FRAME, BED WELDMENT (LT816 & LT1016)	1
	120563	FRAME, BED WELDMENT (LT816 & LT1016)	1
	113580	FRAME, BED WELDMENT (LT1016-4)	1
	125162	FRAME, BED WELDMENT W/ 12" X-MEM (LT1216-4)	1
20	3-557-010052	PIN FRONT EXT. SUPPORT, LOWER	1
21	108162	TIRE & DISC RIM ASSY 225/75R15 (LT816)	4
	107106	TIRE, ST 225-75-R15	4
	106358	RIM, STEEL 15X6-6 BOLT	4
	TR416	VALVE STEM TUBELESS TIRE	4
	143236	TIRE AND RIM 235/80R16 LR (LT1016, LT1016-4, LT1020, & LT1216-4)	4
	143237	TIRE, LT 235-80R-16	4
	105579	RIM, STEEL 15X6-8 BOLT	4
	TR416	VALVE STEM TUBELESS TIRE	4
22	2092-6-6S	TEE, #6, 1 MALE, 1 FEMALE	1
23	120515	TUBE, ROUND 1-1/4 X 13/16 X 1-7/8	1
24	1-512-010003-06	NUT, HEX LOCK #10-24	7
25	1-656-010003051	SCREW, RD HEAD MACH #10-24 X 3/4	7

TRAILER ASSEMBLY (SURGE BRAKES)

ITEM	PART NO.	DESCRIPTION	QTY.
26	1-861-010032-03	WASHER, FLAT #10	7
27	239-9076-1	SUPPORT, CLAMP 1/4	7
28	3-375-010624	HITCH PINTLE FEMALE ADJ.	1
29	3-375-010625	HITCH 2-5/16 BALL FEMALE ADJ. (OPTION) (NOT SHOWN)	1
30	3-174-010018048	3/8 SAFETY CHAIN W/ HOOK X 48	2
31	106386	JACK 7000 LB TOP CRANK DROP LEG (SEE PAGE 1-49)	1
32	107035	FENDER	2
33	1-512-010002-13	NUT, HEX LOCK 5/8-11 GRC	2
34	122962	SCREW, HEX HEAD CAP 5/8-11 X 4-1/2 GR8	2
35	120525	PIN, ROUND (LT816 & LT1016)	1
36	113479	HOOK 3/8 CLEVIS SLIP	2
37	113581	WELDMENT RIGID DECK (LT1016-4)	1
	125200	DECK, RIGID 4' W/ 12" X-MEMBER (LT1216-4)	1
38	113670	WELDMENT, BED HOLD DOWN (LT1016-4 & LT1216-4)	2
39	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB (LT1016-4 & LT1216-4)	8
40	1-861-010032-10	WASHER, FLAT 3/8N (LT1016-4 & LT1216-4)	8
41	1-511-010001-05	NUT, HEX JAM 1/2-13 (LT1016-4 & LT1216-4)	4
42	1-654-010059-05	SCREW, HEX HEAD CAP 5/8-11 X 2 GR5	2

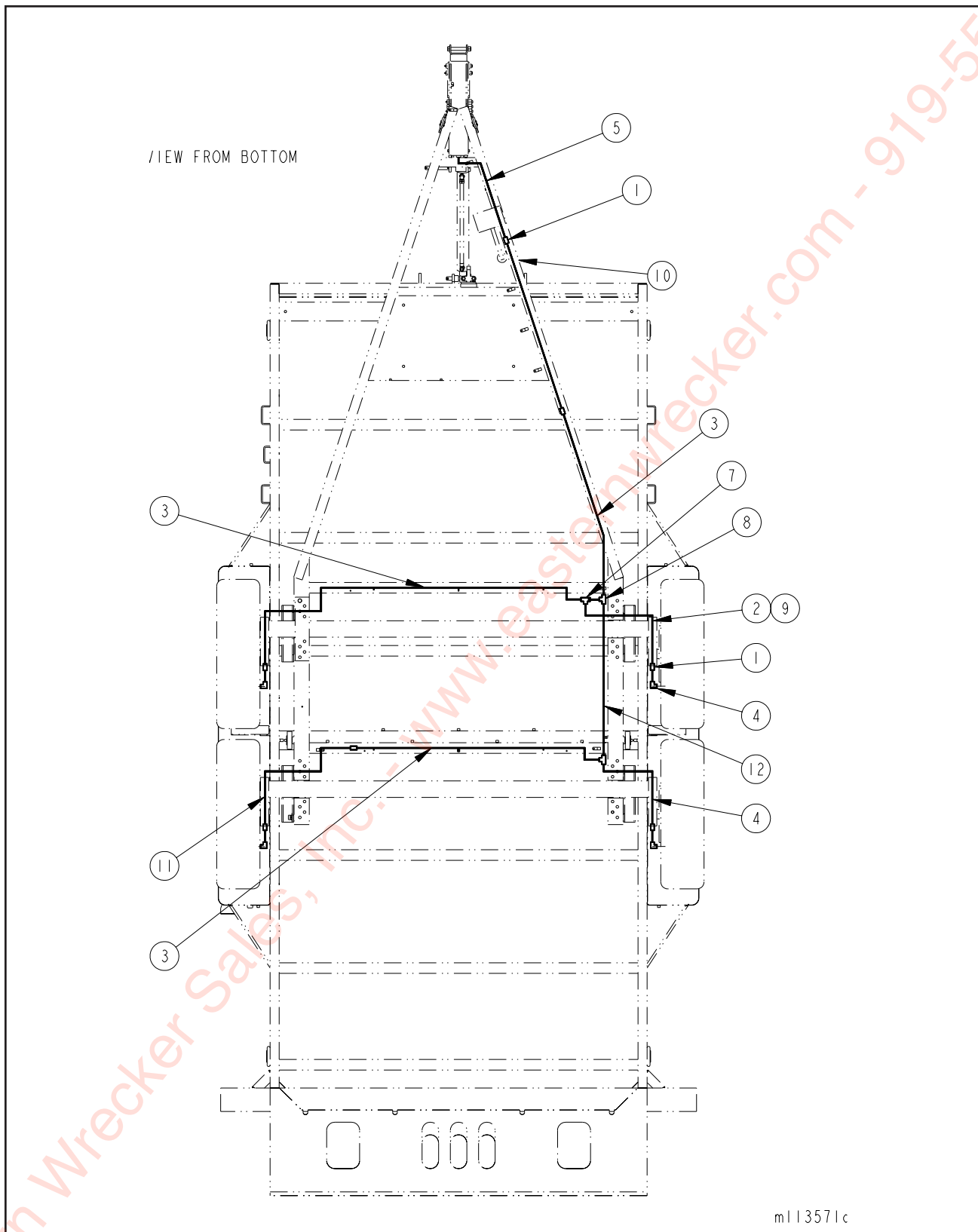


Figure 1-9 Surge Brake Line Schematic

SURGE BRAKE LINE SCHEMATIC

ITEM	PART NO.	DESCRIPTION
	111334	BED TO FRAME ASSEMBLY W/ SURGE BRAKE (LT816)
	126027	BED TO FRAME ASSEMBLY W/ SURGE BRAKE (LT816)
	120692	BED TO FRAME ASSEMBLY W/ SURGE BRAKE (LT1016)
	113644	BED TO FRAME ASSEMBLY W/ SURGE BRAKE (LT1016-4)
	125150	BED TO FRAME ASSEMBLY W/ SURGE BRAKE (LT1216-4)
1	3-158-010004	3/16 INVERTED FLARE UNION
2	109968	BRAKE, HOSE
3	109969	BRAKE, 3/16 STEEL LINE X 72
4	109970	BRAKE, 3/16 STEEL LINE X 6
5	3-158-010015	BRAKE, 3/16 STEEL LINE X 30
6	3-187-010018	CLIP, 1/4 HYD BRAKE HOSE (NOT SHOWN)
7	109971	FITTING, HYD BRAKE SRV TEE
8	109972	FITTING, HYD BRAKE TEE
9	1-796-010003-02	TIE, STRAP PLASTIC
10	3-158-010021	BRAKE, 3/16 STEEL LINE X 51 (LT1016-4 & LT1216-4)
11	3-158-010003	BRAKE, 3/16 STEEL LINE X 12 (LT1016-4 & LT1216-4)
12	3-158-010012	BRAKE, 3/16 STEEL LINE X 40
13	1-316-010013	HOSE, 1/4 LOW PRESSURE FUEL (NOT SHOWN)

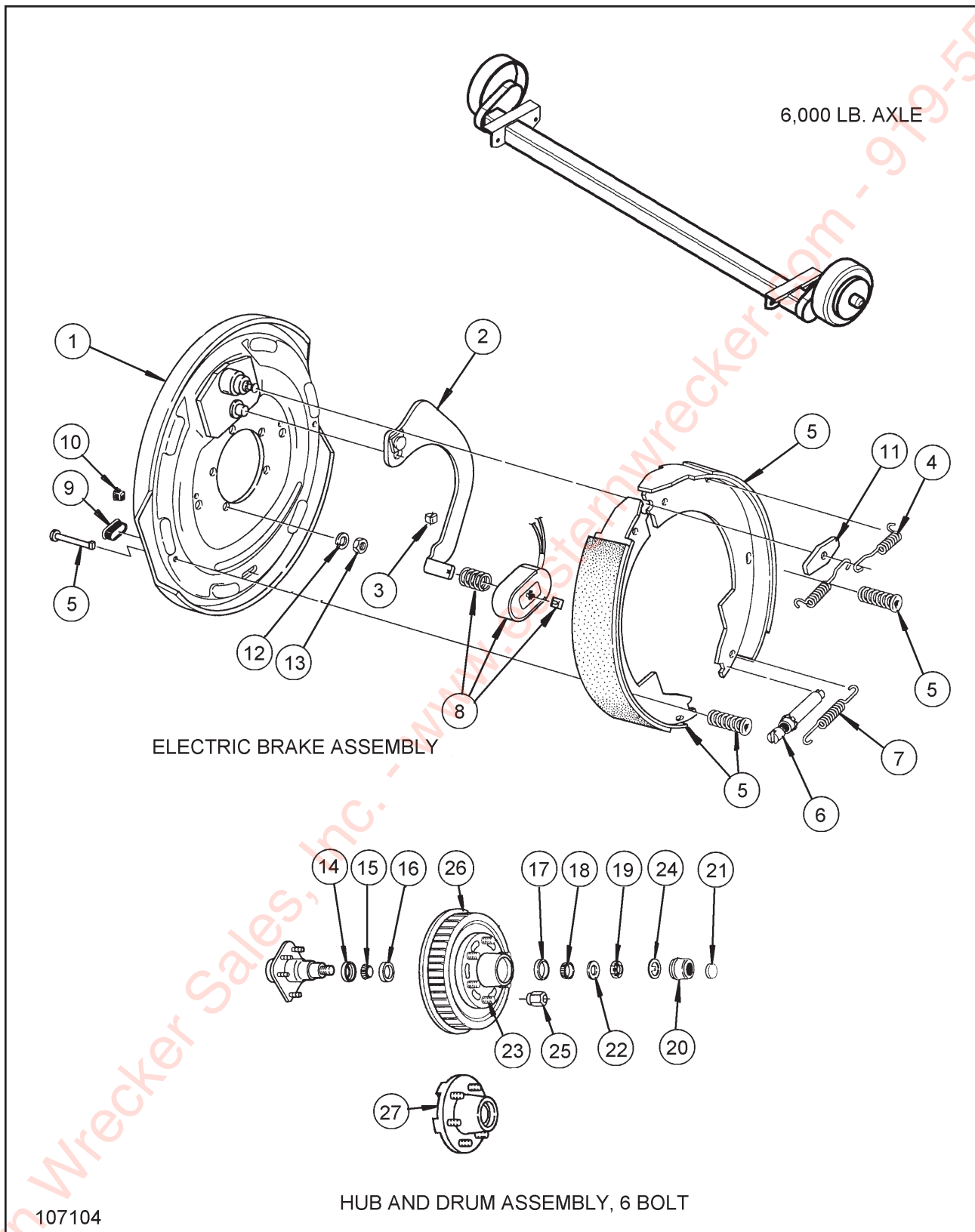


Figure 1-10 6000# E-Z Lube Axle Assy 6 Bolt

6000 LB. E-Z LUBE AXLE ASSEMBLY - 6 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
	107104	AXLE ELECTRIC W/ E-Z LUBE - 6 BOLT	
		12 X 2 ELECTRIC BRAKE ASSEMBLY	
	023-326-00	LH COMPLETE BRAKE ASSEMBLY	
	023-327-00	RH COMPLETE BRAKE ASSEMBLY	
1	147379	BACKING PLATE ASSEMBLY	
2	147380	LH ACTUATING LEVER ARM ASSEMBLY	
	147381	RH ACTUATING LEVER ARM ASSEMBLY	
3	147382	WIRE CLIP	
4	147383	RETRACTOR SPRING	
5	147384	SHOE AND LINING KIT	
6	147385	ADJUSTER ASSEMBLY	
7	147386	ADJUSTING SCREW SPRING	
8	147387	MAGNET KIT	
9	147388	ADJUSTER SLOT PLUG	
10	145003	WIRE GROMMET	
11	147389	ANCHOR POST WASHER	
12	147390	LOCKWASHER	
13	147391	BRAKE MOUNTING NUT	
		HUB AND DRUM ASSEMBLY	
14	143402	GREASE SEAL	
15	106336	INNER BEARING CONE	
16	106338	INNER BEARING CUP	
17	147392	OUTER BEARING CUP	
18	147393	OUTER BEARING CONE	
19	112728	SPINDLE NUT	
20	137229	GREASE CAP	
21	106344	RUBBER PLUG	
22	147394	SPINDLE WASHER	
23	106341	1/2-20 PRESS-IN STUD	
24	112729	TANG WASHER FOR E-Z LUBE HUB	
25	106342	1/2-20 CONE NUT	
26	147395	HUB AND DRUM ASSEMBLY	
27	147396	HUB	

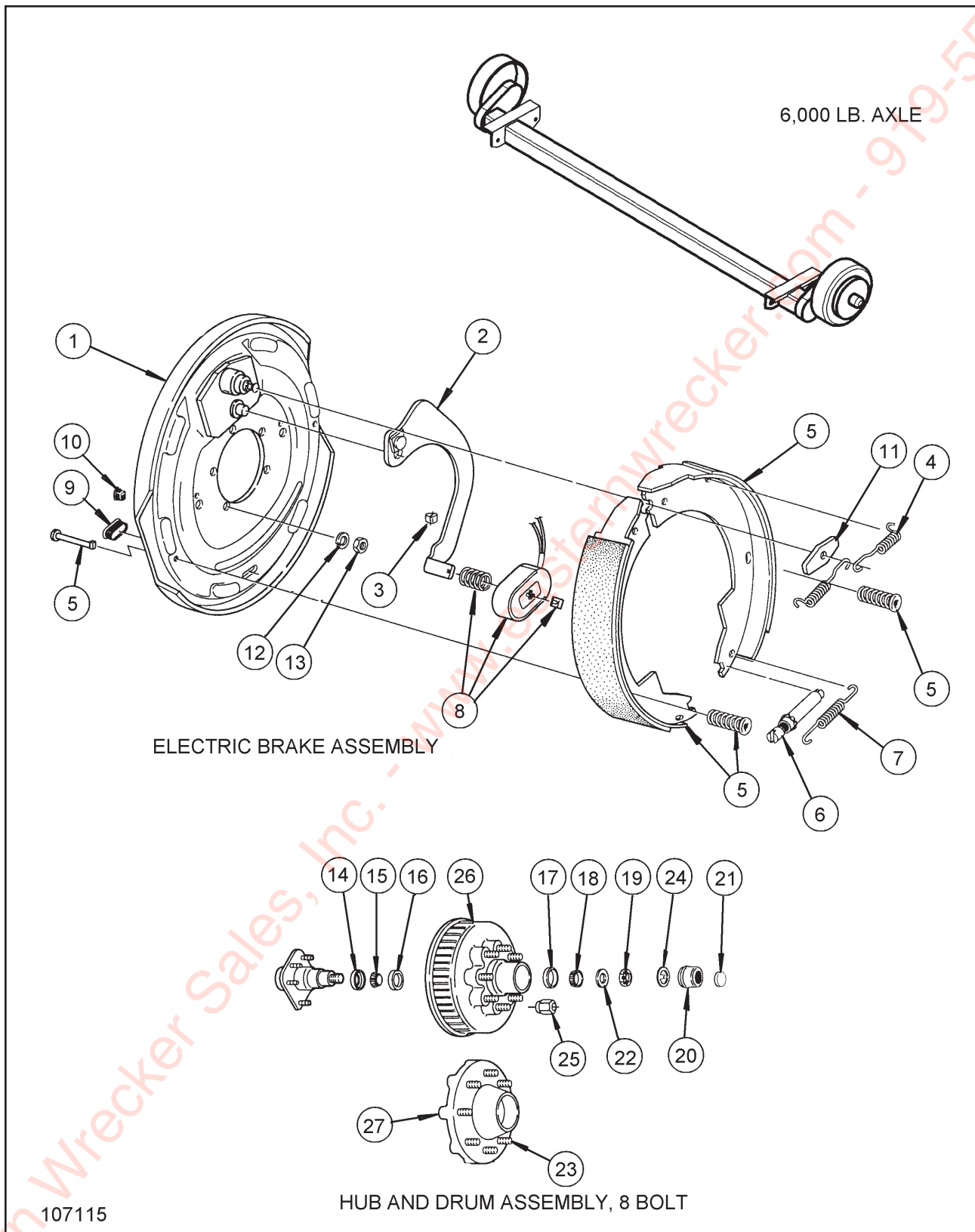


Figure 1-11 6000# E-Z Lube Axle Assy 8 Bolt

6000 LB. E-Z LUBE AXLE ASSEMBLY - 8 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
	107115	AXLE 6000 LB. E-Z LUBE - 8 BOLT	
		12 X 2 ELECTRIC BRAKE ASSEMBLY	
	023-326-00	LH COMPLETE BRAKE ASSEMBLY	
	023-327-00	RH COMPLETE BRAKE ASSEMBLY	
1	147379	BACKING PLATE ASSEMBLY	
2	147380	LH ACTUATING LEVER ARM ASSEMBLY	
	147381	RH ACTUATING LEVER ARM ASSEMBLY	
3	147382	WIRE CLIP	
4	147383	RETRACTOR SPRING	
5	147384	SHOE AND LINING KIT	
6	147385	ADJUSTER ASSEMBLY	
7	147386	ADJUSTING SCREW SPRING	
8	147387	MAGNET KIT	
9	147388	ADJUSTER SLOT PLUG	
10	145003	WIRE GROMMET	
11	147389	ANCHOR POST WASHER	
12	147390	LOCKWASHER	
13	147391	BRAKE MOUNTING NUT	
		HUB AND DRUM ASSEMBLY	
14	143402	GREASE SEAL	
15	106336	INNER BEARING CONE	
16	106338	INNER BEARING CUP	
17	106339	OUTER BEARING CUP	
18	106337	OUTER BEARING CONE	
19	112728	SPINDLE NUT	
20	137229	GREASE CAP	
21	106344	RUBBER PLUG	
22	112727	SPINDLE WASHER	
23	106341	1/2-20 PRESS-IN STUD	
24	112729	TANG WASHER FOR E-Z LUBE HUB	
25	106342	1/2-20 CONE NUT	
26	106335	HUB AND DRUM ASSEMBLY	
27	147396	HUB	

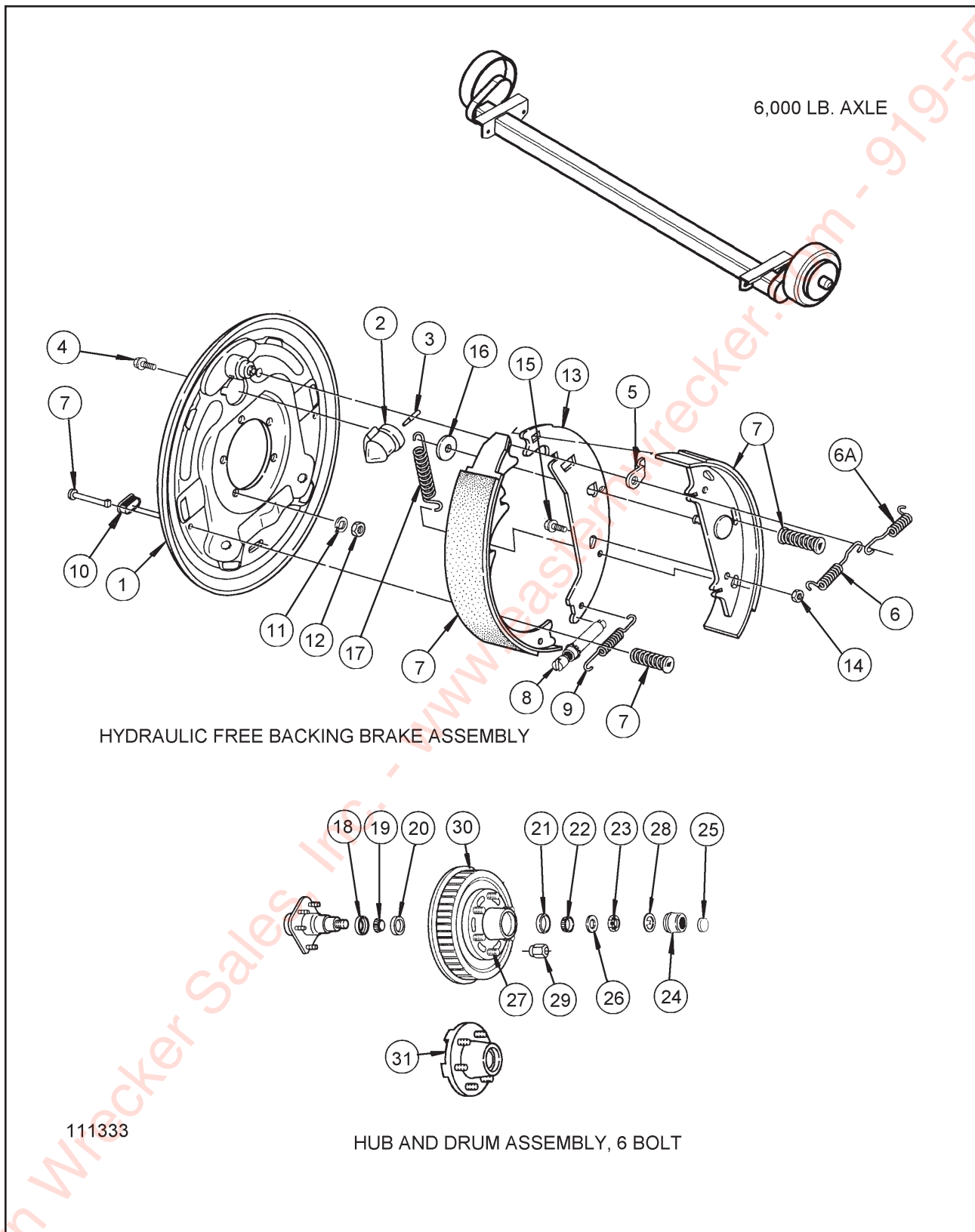


Figure 1-12 6000 Lb. E-Z Lube Hydr. Axle Assembly- 6 Bolt

6000 LB. E-Z LUBE HYDR. AXLE ASSY - 6 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
	111333	AXLE, HYDR W/ E-Z LUBE - 6 BOLT	
		12X2 FREE BACKING HYDRAULIC BRAKE ASSEMBLY	
	023-342-00	LH COMPLETE BRAKE ASSEMBLY	
	023-343-00	RH COMPLETE BRAKE ASSEMBLY	
1	147397	BACKING PLATE ASSEMBLY	
2	147398	BRAKE CYLINDER UNI-SERVO, LH	
	147399	BRAKE CYLINDER UNI-SERVO, RH	
3	147631	PUSH ROD	
4	147632	SEMS (SCREW AND WASHER ASSEMBLY)	
5	147633	TRAVEL LINK	
6	147634	RETRACTOR SPRING	
6A	147635	SHOE LEVER RETURN SPRING	
7	147636	SHOE AND LINING KIT, LH	
	147637	SHOE AND LINING KIT, RH	
8	147638	ADJUSTER ASSEMBLY	
9	147639	ADJUSTING SCREW SPRING	
10	147388	PLUG	
11	147390	LOCKWASHER	
12	147391	BRAKE MOUNTING NUT	
13	147640	SHOE LEVER	
14	147641	LOCKNUT	
15	147642	SCREW	
16	147643	WASHER	
17	147644	PRIMARY SHOE RETURN SPRING	
		HUB AND DRUM ASSEMBLY	
18	143402	GREASE SEAL	
19	106336	INNER BEARING CONE	
20	106338	INNER BEARING CUP	
21	147392	OUTER BEARING CUP	
22	147393	OUTER BEARING CONE	
23	112728	SPINDLE NUT	
24	137229	GREASE CAP	
25	106344	RUBBER PLUG	
26	147394	SPINDLE WASHER	
27	106341	1/2-20 PRESS-IN STUD	
28	112729	TANG WASHER FOR E-Z LUBE HUB	
29	106342	1/2-20 CONE NUT	
30	147395	HUB AND DRUM ASSEMBLY	
31	147396	HUB	

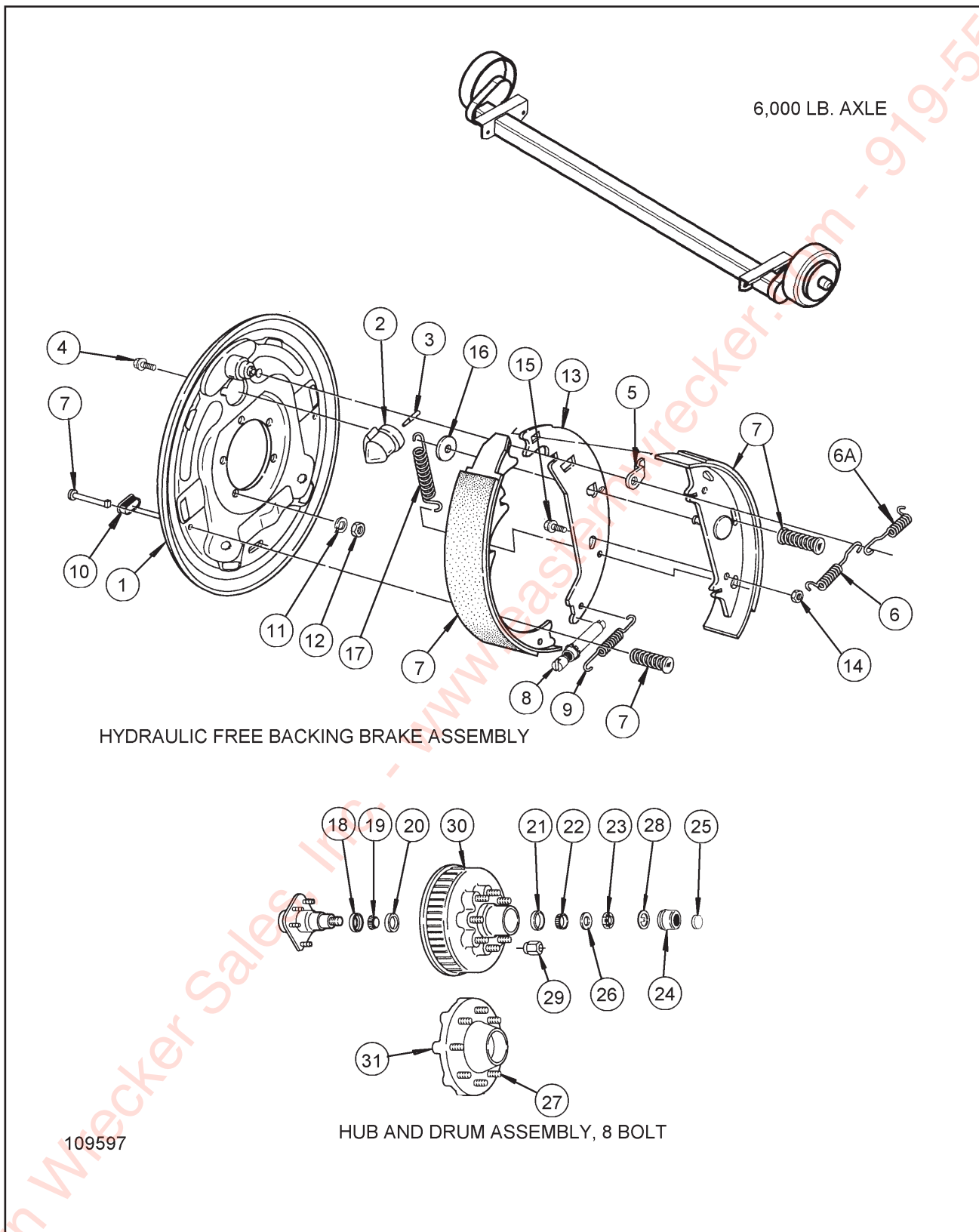
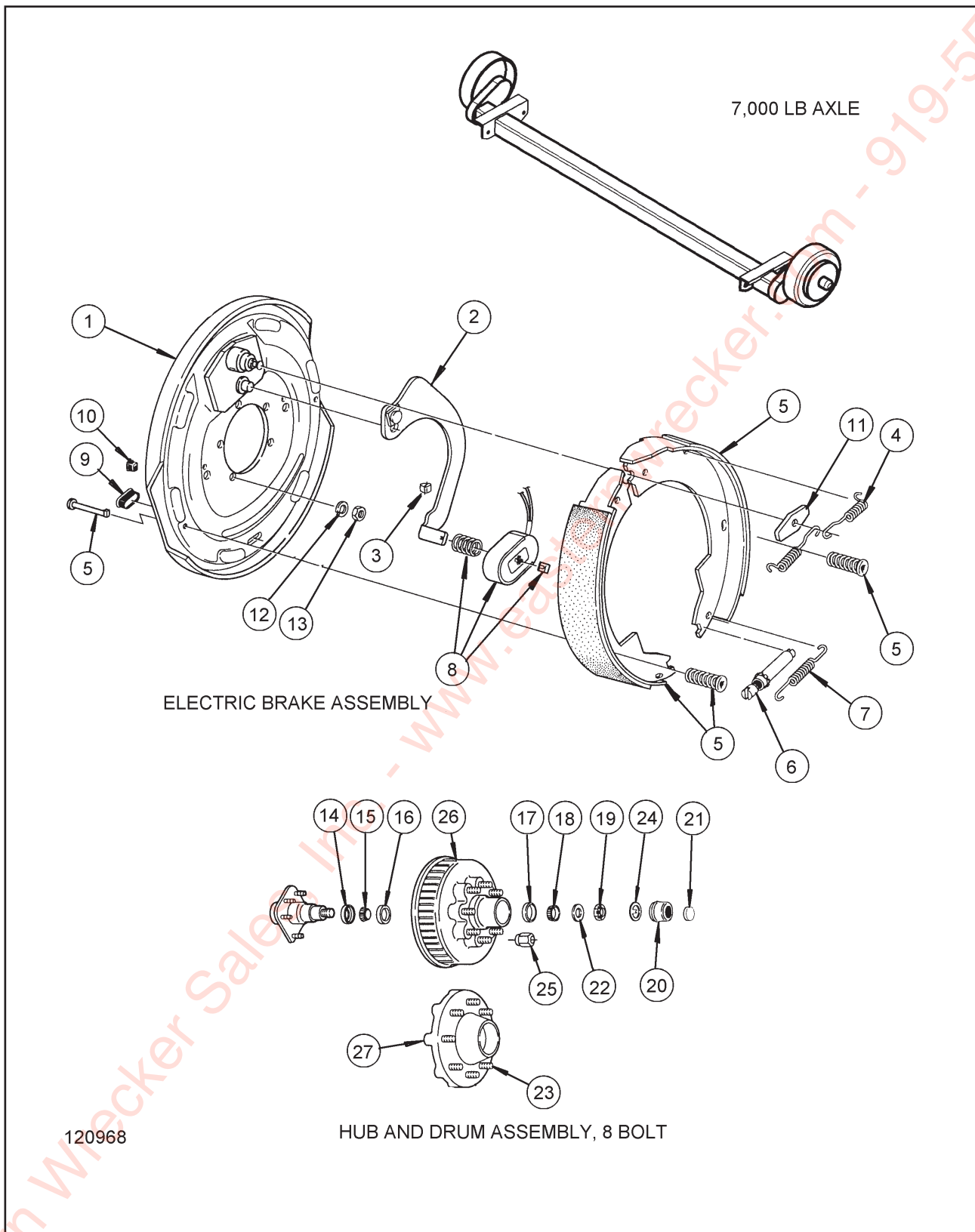


Figure 1-13 6000 Lb. E-Z Lube Hydr. Axle Assembly- 8 Bolt

6000 LB. E-Z LUBE HYDR. AXLE ASSY - 8 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
	109597	AXLE, HYDR W/ E-Z LUBE - 8 BOLT	
		12X2 FREE BACKING HYDRAULIC BRAKE ASSEMBLY	
	023-342-00	LH COMPLETE BRAKE ASSEMBLY	
	023-343-00	RH COMPLETE BRAKE ASSEMBLY	
1	147397	BACKING PLATE ASSEMBLY	
2	147398	BRAKE CYLINDER UNI-SERVO, LH	
	147399	BRAKE CYLINDER UNI-SERVO, RH	
3	147631	PUSH ROD	
4	147632	SEMS (SCREW AND WASHER ASSEMBLY)	
5	147633	TRAVEL LINK	
6	147634	RETRACTOR SPRING	
6A	147635	SHOE LEVER RETURN SPRING	
7	147636	SHOE AND LINING KIT, LH	
	147637	SHOE AND LINING KIT, RH	
8	147638	ADJUSTER ASSEMBLY	
9	147639	ADJUSTING SCREW SPRING	
10	147388	PLUG	
11	147390	LOCKWASHER	
12	147391	BRAKE MOUNTING NUT	
13	147640	SHOE LEVER	
14	147641	LOCKNUT	
15	147642	SCREW	
16	14743	WASHER	
17	147644	PRIMARY SHOE RETURN SPRING	
		HUB AND DRUM ASSEMBLY	
18	143402	GREASE SEAL	
19	106336	INNER BEARING CONE	
20	106338	INNER BEARING CUP	
21	106339	OUTER BEARING CUP	
22	106337	OUTER BEARING CONE	
23	112728	SPINDLE NUT	
24	137229	GREASE CAP	
25	106344	RUBBER PLUG	
26	112727	SPINDLE WASHER	
27	106341	1/2-20 PRESS-IN STUD	
28	112729	TANG WASHER FOR E-Z LUBE HUB	
29	106342	1/2-20 CONE NUT	
30	106335	HUB AND DRUM ASSEMBLY	
31	147396	HUB	



7000 LB. E-Z LUBE AXLE ASSY - 8 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
	120968	AXLE, ELECTRIC W/ E-Z LUBE - 8 BOLT	
	147160	AXLE, ELECTRIC 7K 94 REAR	
		12 X 2 ELECTRIC BRAKE ASSEMBLY	
	023-180-00	LH COMPLETE BRAKE ASSEMBLY	
	023-181-00	RH COMPLETE BRAKE ASSEMBLY	
1	147645	BACKING PLATE ASSEMBLY	
2	147380	LH ACTUATING LEVER ARM ASSEMBLY	
	147381	RH ACTUATING LEVER ARM ASSEMBLY	
3	147382	WIRE CLIP	
4	147383	RETRACTOR SPRING	
5	147384	SHOE AND LINING KIT	
6	147385	ADJUSTER ASSEMBLY	
7	147386	ADJUSTING SCREW SPRING	
8	147646	MAGNET KIT	
9	147388	ADJUSTER SLOT PLUG	
10	145003	WIRE GROMMET	
11	147389	ANCHOR POST WASHER	
12	147390	LOCKWASHER	
13	147391	BRAKE MOUNTING NUT	
		HUB AND DRUM ASSEMBLY	
14	143402	GREASE SEAL	
15	106336	INNER BEARING CONE	
16	106338	INNER BEARING CUP	
17	106339	OUTER BEARING CUP	
18	106337	OUTER BEARING CONE	
19	112728	SPINDLE NUT	
20	137229	GREASE CAP	
21	106344	RUBBER PLUG	
22	112727	SPINDLE WASHER	
23	106341	1/2-20 PRESS-IN STUD	
24	112729	TANG WASHER FOR E-Z LUBE HUB	
25	106342	1/2-20 CONE NUT	
26	106335	HUB AND DRUM ASSEMBLY	
27	147396	HUB	

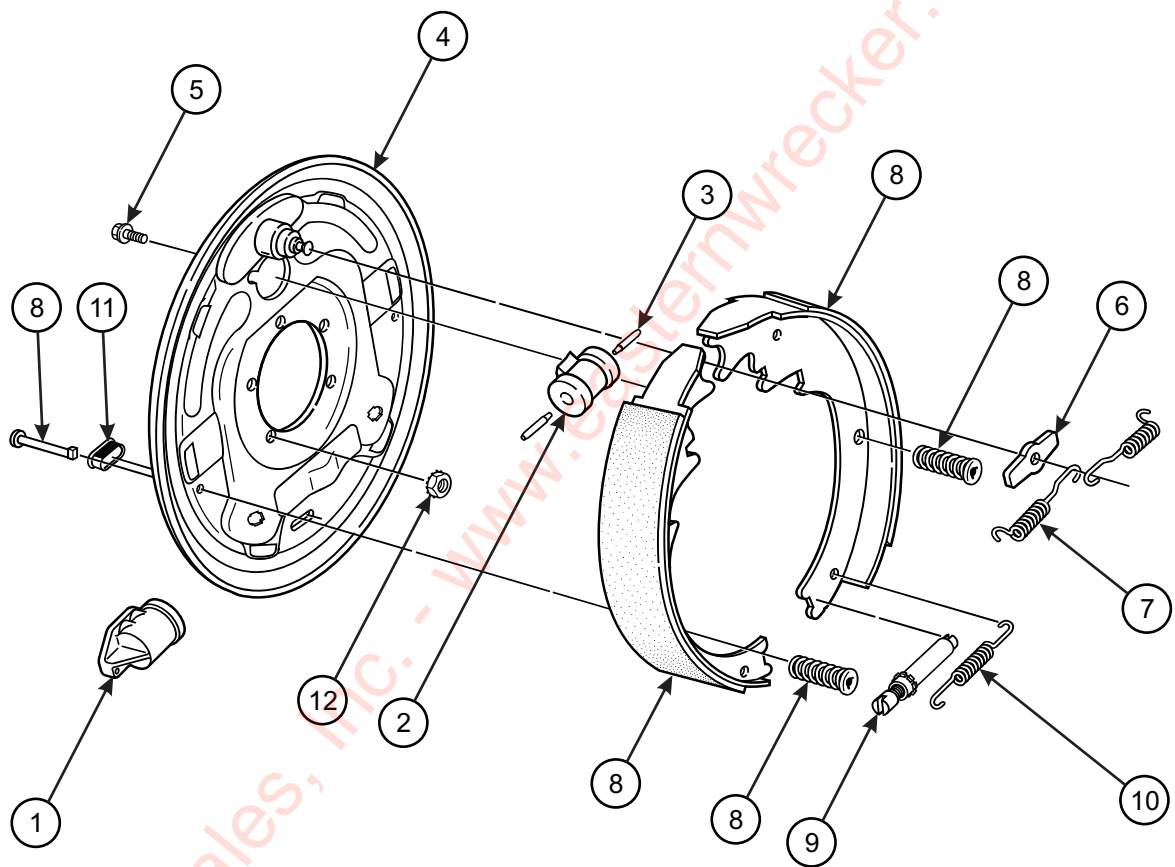


Figure 2-17: Axle and Brake Assembly

7000LB. HYDRAULIC BRAKES (DEXTER) (12X2)

ITEM	PART NO.	REFERENCE NO.	DESCRIPTION	QTY.
		K23-338-00	LH COMPLETE BRAKE ASSEMBLY	
		K23-339-00	RH COMPLETE BRAKE ASSEMBLY	
1	----	054-064-00	LH BRAKE CYLINDER, UNI-SERVO	1
	----	054-065-00	RH BRAKE CYLINDER, UNI-SERVO	1
2	----	054-062-00	LH BRAKE CYLINDER, DUO-SERVO	1
	----	054-063-00	RH BRAKE CYLINDER, DUO-SERVO	1
3	----	054-060-00	CYLINDER PUSH ROD	1
4	----	036-093-08	BACKING PLATE ASSEMBLY	1
5	----	087-001-00	SEMS - SCREW & WASHER ASSEMBLY	2
6	----	005-113-00	ANCHOR POST WASHER	1
7	----	046-101-00	RETRACTOR SPRING	2
8	----	K71-269-00	LH SHOE & LINING KIT	1
	----	K71-270-00	RH SHOE & LINING KIT	1
9	----	043-029-00	ADJUSTER ASSEMBLY	1
10	----	046-102-00	ADJUSTING SCREW SPRING	1
11	----	046-007-00	ADJUSTER SLOT PLUG	1
12**	----	006-193-00	NUT WASHER ASSEMBLY	5

** NOT INCLUDED WITH COMPLETE BRAKE ASSEMBLY. ITEM SOLD SEPERATELY.

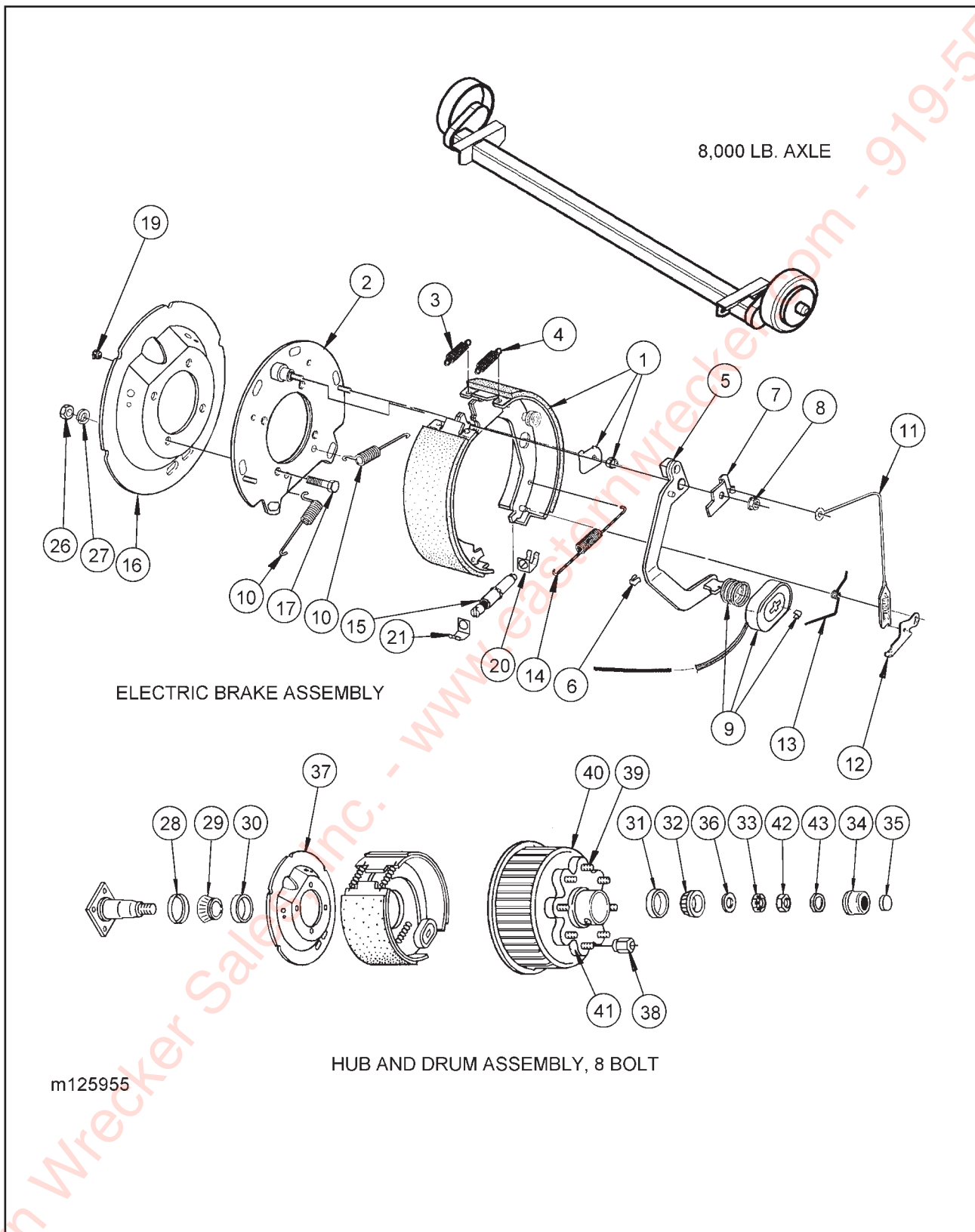


Figure 1-15 8,000 Lb. E-Z Lube Axle Assembly, 8 Bolt

8000 LB. E-Z LUBE AXLE ASSY - 8 BOLT

ITEM	PART NO.	DESCRIPTION	QTY.
	126482	AXLE, ELECTRIC W/ E-Z LUBE - 8 BOLT	
	126797	AXLE, ELECTRIC 8K E-Z 95	
		12-1/4 X 3-3/8 ELECTRIC BRAKE ASSEMBLY	
	023-097-00	LH COMPLETE BRAKE ASSEMBLY	
	023-098-00	RH COMPLETE BRAKE ASSEMBLY	
1	147647	LH SHOE AND LINING KIT	
	147648	RH SHOE AND LINING KIT	
2	147649	BACKING PLATE ASSEMBLY	
3	147650	SHOE RETURN SPRING - REAR (BLACK)	
4	147651	SHOE RETURN SPRING - FRONT (GREEN)	
5	144987	LH ACTUATING ARM ASSEMBLY	
	144989	RH ACTUATING ARM ASSEMBLY	
6	144991	WIRE CLIPS	
7	144992	LH ARM/SHOE RETAINER	
	144993	RH ARM/SHOE RETAINER	
8	147652	FLANGE NUT	
9	147729	MAGNET KIT	
10	144994	CENTERING SPRING	
11	147653	ADJUSTER CABLE	
12	147654	LH ADJUSTER LEVER	
	147655	RH ADJUSTER LEVER	
13	147656	LH ADJUSTER LEVER SPRING (BLUE)	
	147657	RH ADJUSTER LEVER SPRING (WHITE)	
14	147658	ADJUSTER SPRING	
15	147659	LH ADJUSTER ASSEMBLY	
	147660	RH ADJUSTER ASSEMBLY	
16	147661	DUST SHIELD	
17	147662	BRAKE MOUNTING BOLT	
19	145003	WIRE GROMMET	
20	145005	ADJUSTER CLIP (BARREL END)	
21	145004	ADJUSTER CLIP (THREAD END)	
26	147663	BRAKE MOUNTING NUT	
27	147664	LOCKWASHER	
		HUB AND DRUM ASSEMBLY	
28	143579	GREASE SEAL	
29	106336	INNER BEARING CONE	
30	106338	INNER BEARING CUP	
31	147665	OUTER BEARING CUP	
32	143580	OUTER BEARING CONE	
33	147666	SPINDLE NUT	
34	106343	GREASE CAP	
35	106344	RUBBER PLUG	
36	112727	SPINDLE WASHER	
37	147661	DUST SHIELD	
38	138699	5/8-18 FLANGE NUT	
39	134832	5/8-18 PRESS-IN STUD	
40	147667	HUB AND DRUM ASSEMBLY	
41	147668	HUB	
42	147669	SPECIAL JAM NUT	
43	147670	SPINDLE NUT RETAINER	

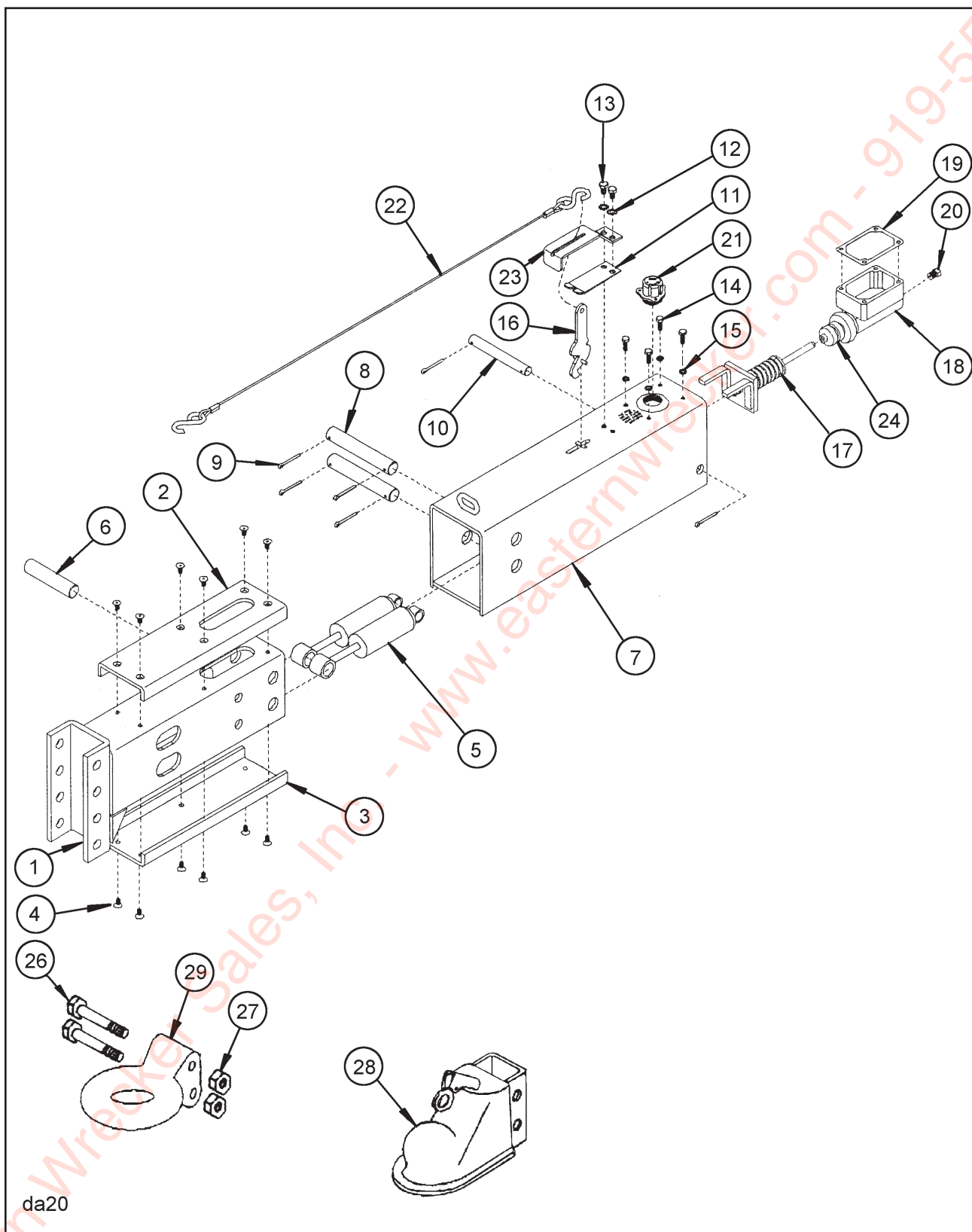
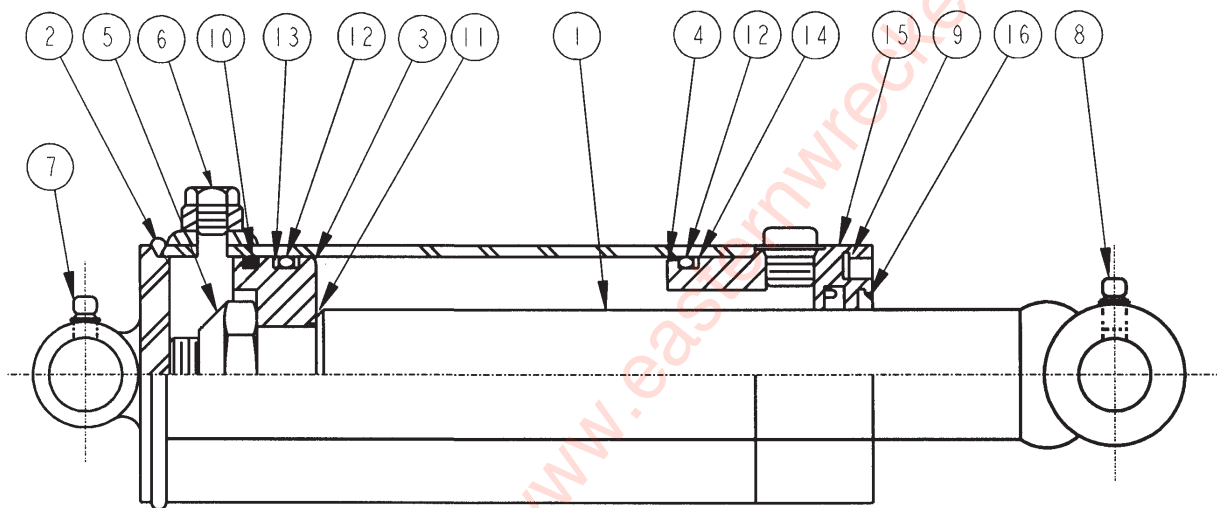


Figure 1-16 Surge Brake Actuator Assembly

SURGE BRAKE ACTUATOR ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	109879	SURGE BRAKE ACTUATOR (AFTER 04/00)	
1	03404	INNER SLIDER TUBE CHANNEL DOWN	1
	03757	INNER SLIDER TUBE CHANNEL CENTERED	1
	09671	INNER SLIDER TUBE CHANNEL UP	1
2	03522	TOP WEAR PAD	1
3	03523	BOTTOM WEAR PAD	1
4	02206	1/4-20 X 1/2 FLAT HEAD SCREW	12
5	SB12426	DAMPER SHOCK	2
6	03409	FRONT SHOCK PIN	1
7	03412	OUTER CASE	1
8	03411	CONNECTING PIN	2
9	02363	5/32 X 1-1/4 COTTER PIN	6
10	03410	REAR SHOCK PIN	1
11	05693	EMERGENCY LEVER SPRING	1
12	05424	5/16 EXTERNAL TOOTH LOCK WASHER	2
13	05961	5/16-18 X 5/8 HEX HEAD BOLT GR5	2
14	01076	1/4-20 X 3/4 HEX HEAD BOLT GR5	4
15	00057	1/4 LOCK WASHER	4
16	05951	EMERGENCY LEVER	1
17	03534	PUSH ROD ASSEMBLY	1
18	05680	MASTER CYLINDER W/ GASKET	1
19	05681	REPLACEMENT MASTER CYLINDER GASKET	-
20	SB12098	INVERTED FLARE FITTING W/ ORIFICE	1
21	03876	MASTER CYLINDER CAP W/ DIAPHRAGM AND O-RING	1
22	05408	3/32 CABLE W/ HOOKS (BOTH ENDS)	1
	SB10555	REPLACEMENT S-HOOKS	-
23	03866	LEVER GUIDE	1
24	05687	MASTER CYLINDER PROTECTIVE BOOT	1
26	02434	5/8-11 X 4-1/2 HEX HEAD BOLT GR5	2
27	02587	5/8-11 NYLON INSERT LOCK NUT	2
28	3-375-010625	HITCH 2-5/16 BALL FEMALE ADJ	1
29	3-375-010624	HITCH PINTLE FEMALE ADJ.	1
	123515	LEVER REPLACEMENT KIT (INCL. ITEMS 11, 16, & 22)	
	123514	MASTER CYLINDER REPAIR KIT W/ GASKET	



242m107229

Figure 1-17 Cylinder 2-1/2 x 16

CYLINDER 2-1/2 X 16

ITEM	PART NO.	DESCRIPTION	QTY.
	107229	CYLINDER 2-1/2 X 16	
1	020700170	PISTON ROD ASSEMBLY	1
2	061300046	BUTT & TUBE ASSEMBLY	1
3	071300016	PISTON	1
4	081300356	GLAND	1
5	220000208	LOCKNUT 3/4-16	1
6	200018002	PORT PLUG	2
7	270010017	GREASE ZERK	1
8	125565	GREASE ZERK	1
9	_____	SNAP RING RETAINER	1
10	_____	PISTON RING	1
11	_____	O-RING	1
12	_____	O-RING	2
13	_____	BU-WASHER	2
14	_____	BU-WASHER	1
15	_____	U-CUP	1
16	_____	WIPER	1
17	_____	BU-WASHER	1
18	_____	QUAD RING	1
	PMCK-5400	PACKING KIT CYLINDER (INCLUDES ITEMS 9 THRU 18)	

NOTE: ITEMS 17 & 18 ARE INCLUDED IN THE STANDARD PACKING KIT. THESE ITEMS ARE NOT USED ON THIS CYLINDER.

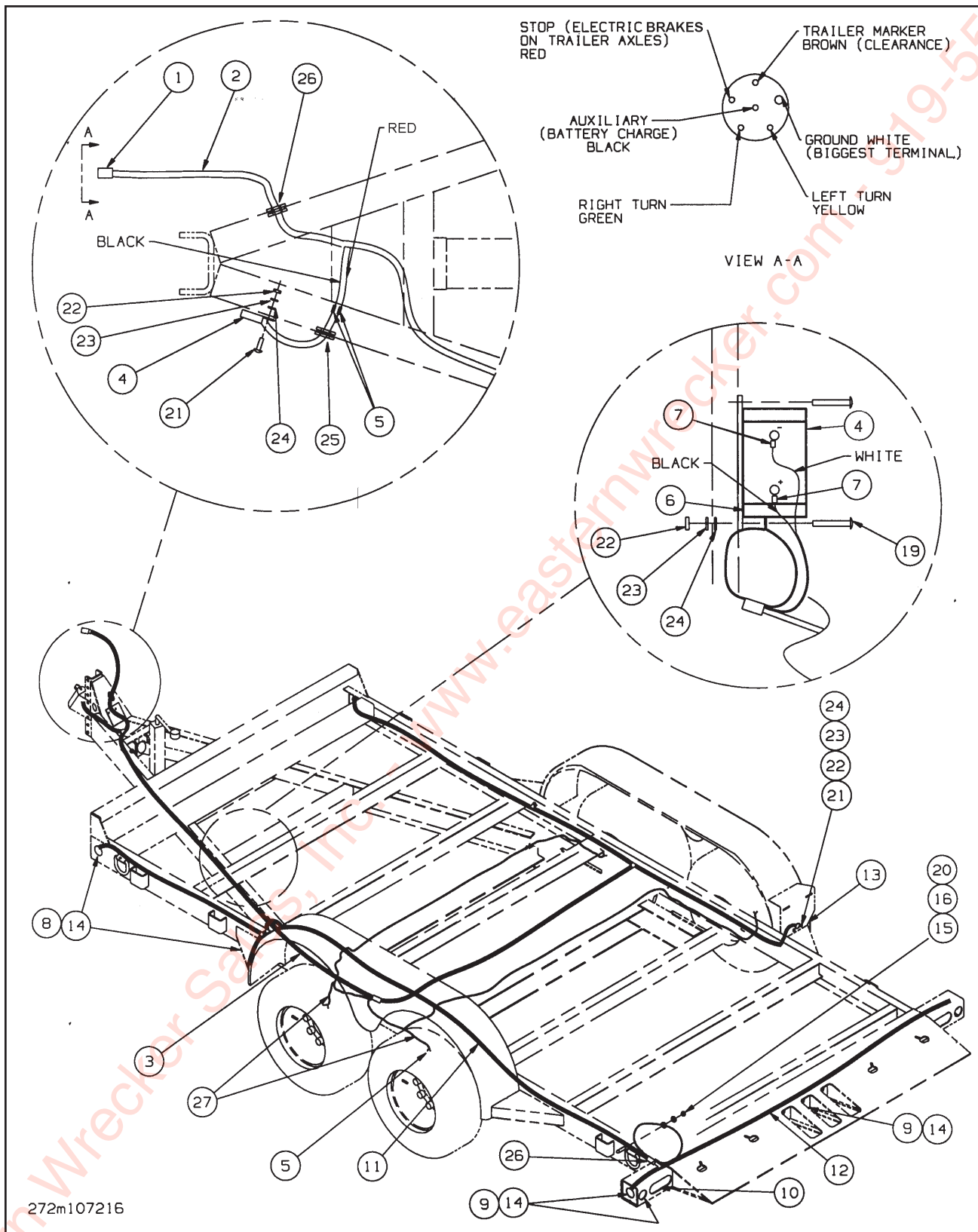


Figure 1-18 Electrical Assembly w/ Pintle Hitch

ELECTRICAL ASSEMBLY W/ PINTLE HITCH

ITEM	PART NO.	DESCRIPTION	QTY
	107216	ELECT. ASSY, W/ ELECT. BRAKE (LT816 & LT1016)	
	109920	ELECT. ASSY, W/ SURGE BRAKE (LT816 & LT1016)	
	113643	ELECT. ASSY, W/ ELECT. BRAKE (LT1016-4)	
	113642	ELECT. ASSY, W/ SURGE BRAKE (LT1016-4)	
	114914	ELECT. ASSY, W/ ELECT. BRAKE (LT1020, LT1220, LT1420)	
1	3-203-010026	CONNECTOR ELECTRICAL 6-WAY PLUG	1
2	107208	HARNESS FRT TRL (LT816, LT1016, LT1020, LT1220, LT1420)	1
	113649	HARNESS FRONT TRL (1016-4)	1
3	107213	HARNESS MAIN TAG TRAILER HITCH (LT816 & LT1016)	1
	113648	HARNESS, MAIN TAG TRAILER HITCH (LT1016-4)	1
	114496	HARNESS, MAIN TAG TRAILER (LT1020, LT1220, LT1420)	1
4	3-128-010032	ELECTRIC BRAKE, BREAK-AWAY KIT (ELECT. BRAKES)	1
	115928	SWITCH FOR P/N 3-128-010032	1
	123497	BATTERY FOR P/N 3-128-010032	1
5	3-272-010021	ELECTRIC BUTT SPLICE 12-10 W/ SEAL	10
6	239-9961	INSULATION OUTER WTR HTR (ELECT. BRAKES)	.25
7	1-203-010040-5	CONNECTOR INS. FEMALE PUSH-ON (ELECT. BRAKES)	2
8	30200Y	SEALED CLEARANCE YELLOW	4
9	30200R	SEALED CLEARANCE RED	7
10	106371	LIGHT TURN-TAIL-STOP W/ GROMMET	2
11	107212	HARNESS MAIN TAG TRAILER BED (LT816 & LT1016)	1
	113645	HARNESS MAIN TAG BED (LT1016-4)	1
	114497	HARNESS MAIN TAG BED (LT1020, LT1220, LT1420)	1
12	107209	HARNESS REAR TAG TRAILER	1
13	15009	LICENSE LAMP	1
14	30700	GROMMET FOR 2 INCH LAMP	11
15	1-512-010007-05	NUT HEX 1/4-20 (LT816, LT1016, LT1016-4)	1
16	1-861-010034-09	WASHER SPLIT LOCK 1/4 (LT816, LT1016, LT1016-4)	1
17	3-201-010002	CONDUIT PLASTIC FLEX 3/8 (ELECT. BRAKES)	2
18	1-796-010003-02	TIE STRAP PLASTIC (NOT SHOWN)	10
19	1-656-010003055	SCREW RD HEAD MACH 10-24 X 1-1/4(ELECT. BRAKES)	4
20	1-861-010032-07	WASHER FLAT 1/4 (LT816, LT1016, LT1016-4)	1
21	1-656-010003051	SCREW ROUND HEAD MACHINE 10-24 X 3/4	3
22	1-512-010007-03	NUT HEX 10-24	*7,5
23	1-861-010034-07	WASHER SPLIT LOCK #10	*7,5
24	1-861-010032-03	WASHER FLAT #10	*7,5
25	2552	GROMMET (ELECT. BRAKES)	1
	125894	CLAMP, WIRE 5/8 (109920)	2
26	1-343-010007	GROMMET	*2,1
27	1-343-010010	GROMMET (ELECT. BRAKES)	4

* THE FIRST QUANTITY USED ON TRAILER W/ ELECTRIC BRAKES; THE SECOND QUANTITY USED ON TRAILER W/ SURGE BRAKES.

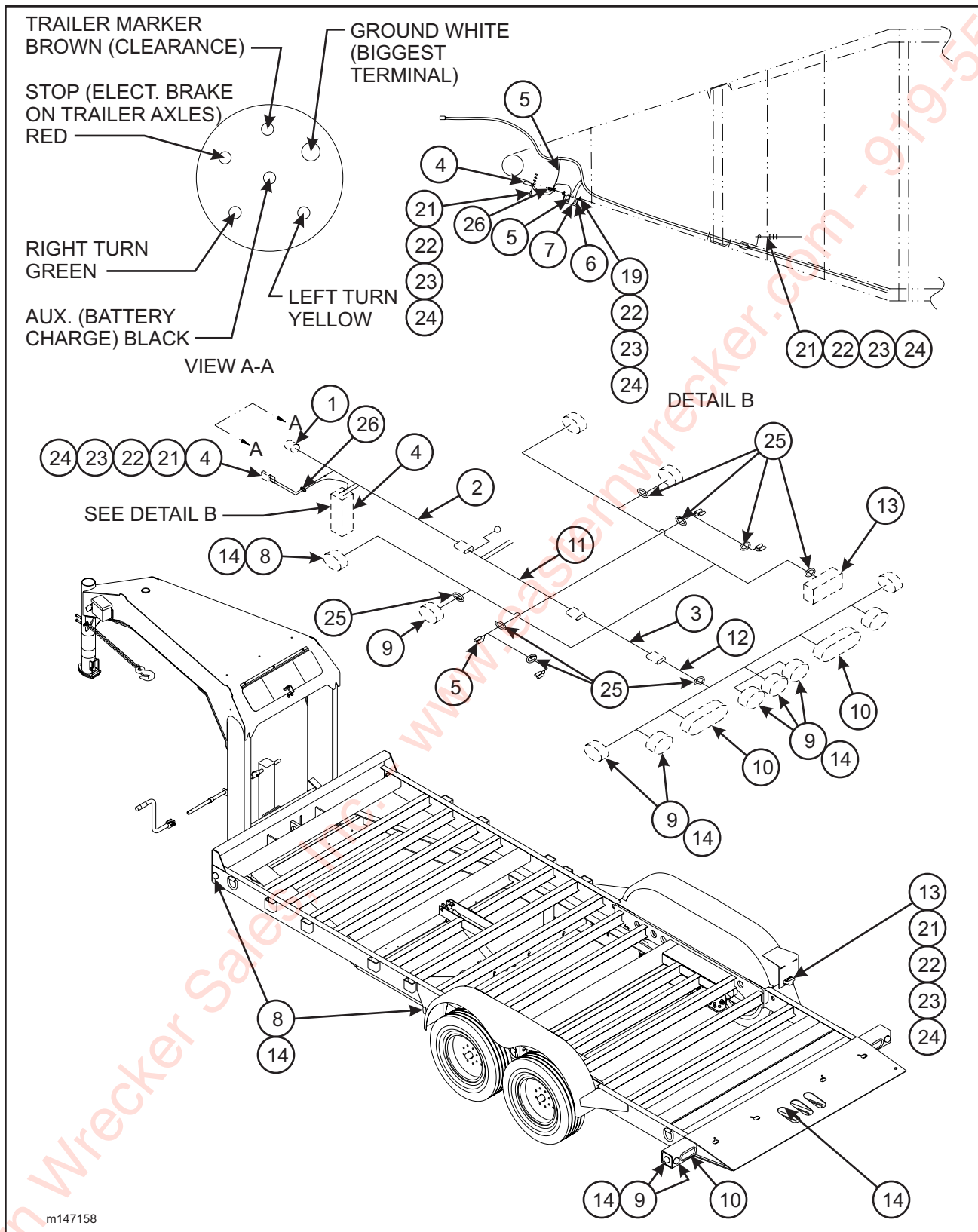


Figure 1-19 Electrical Assembly w/ Gooseneck Hitch

ELECTRICAL ASSEMBLY W/ GOOSENECK HITCH

ITEM	PART NO.	DESCRIPTION	QTY
	147158	ELECTRICAL ASSY, W/ GOOSENECK HITCH (LT1420)	
1	3-203-010026	CONNECTOR ELECTRICAL 6-WAY PLUG	1
2	3-368-010275	HARNESS, FRONT G/N	1
3	114496	HARNESS, MAIN TAG TRAILER	1
4	3-128-010032	ELECTRIC BRAKE, BREAK-AWAY KIT	1
5	3-272-010021	ELECTRIC BUTT SPLICE 12-10 W/ SEAL	10
6	239-9961	INSULATION OUTER WTR HTR	AR
7	1-203-010040-5	CONNECTOR INS. FEMALE PUSH-ON	2
8	30200Y	SEALED CLEARANCE YELLOW	4
9	30200R	SEALED CLEARANCE RED	7
10	106371	LIGHT TURN-TAIL-STOP W/ GROMMET	2
11	114497	HARNESS MAIN TAG BED	1
12	107209	HARNESS REAR TAG TRAILER	1
13	15009	LICENSE LAMP	1
14	30700	GROMMET FOR 2 INCH LAMP	11
17	3-201-010002	CONDUIT PLASTIC FLEX 3/8 (NOT SHOWN)	AR
18	1-796-010003-02	TIE STRAP PLASTIC (NOT SHOWN)	10
19	1-656-010003055	SCREW RD HEAD MACH 10-24 X 1-1/4	4
21	1-656-010003051	SCREW ROUND HEAD MACHINE 10-24 X 3/4	4
22	1-512-010007-03	NUT HEX 10-24	8
23	1-861-010034-07	WASHER SPLIT LOCK #10	8
24	1-861-010032-03	WASHER FLAT #10	8
25	1-343-010007	GROMMET	8
26	2552	GROMMET	1

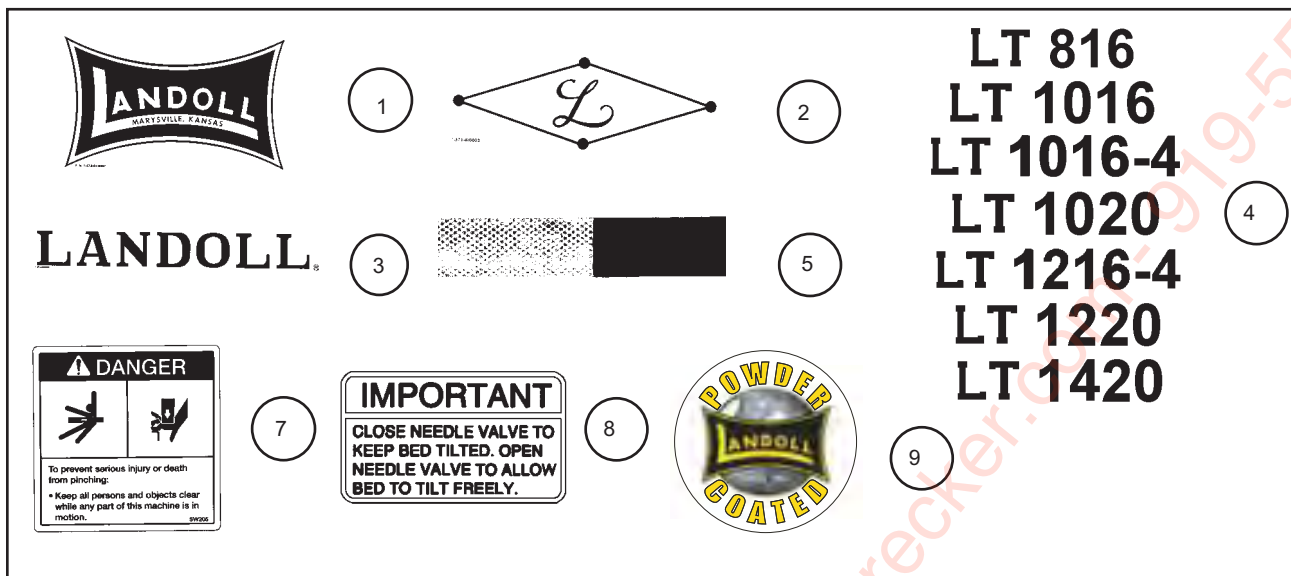


Figure 1-20 Decals

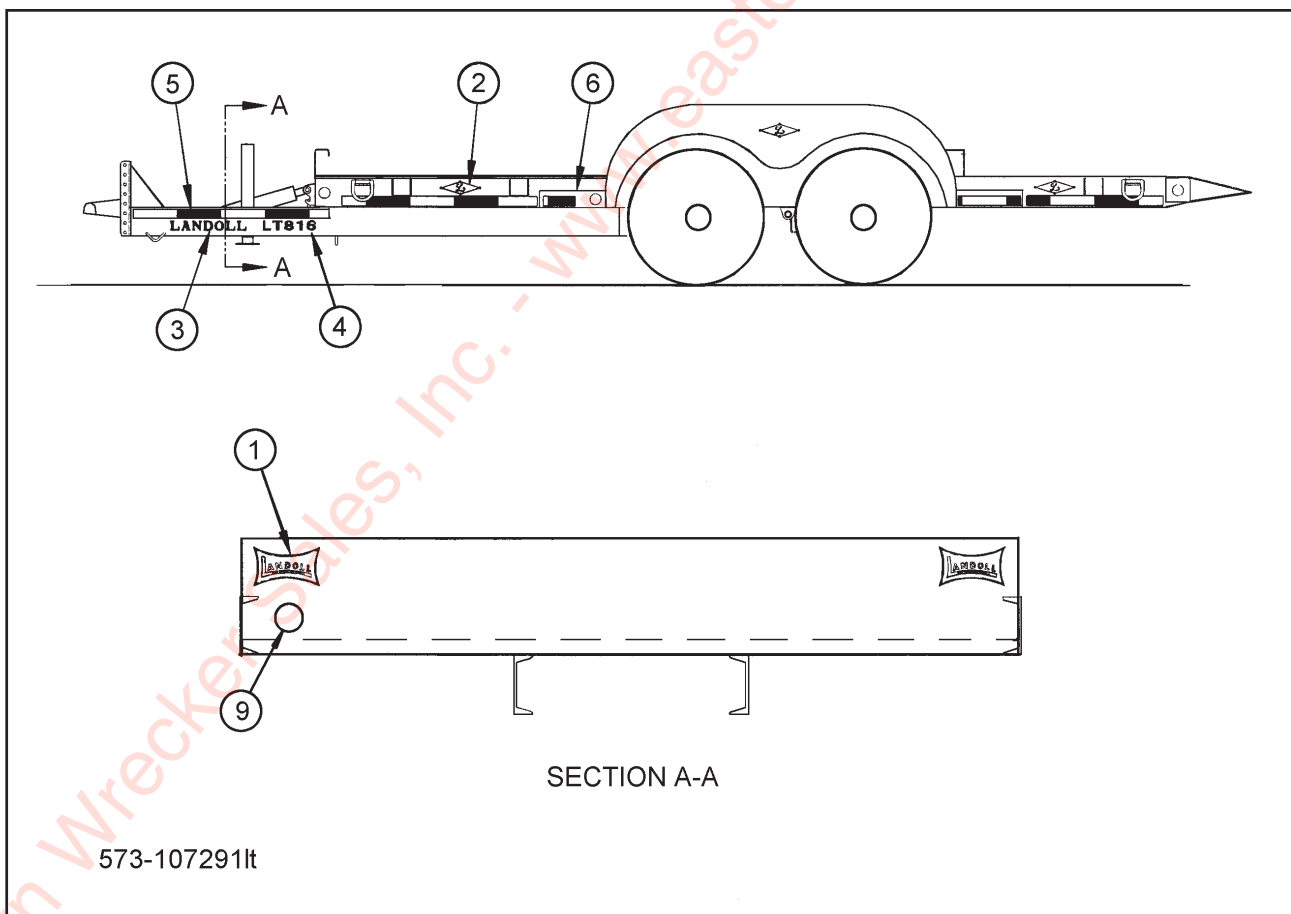


Figure 1-21 Decal Assembly

DECAL ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
1	1-573-010007	DECAL LANDOLL (BLACK)	2
	1-573-010017	DECAL LANDOLL (WHITE)	2
2	1-573-010475	DECAL "L" (BLACK) DC	6
	1-573-010479	DECAL "L" (WHITE) DC	6
3	1-573-010477	DECAL LANDOLL (BLACK) DC	2
	1-573-010481	DECAL LANDOLL (WHITE) DC	2
4	107895	DECAL LT816 (BLACK)	2
	107896	DECAL LT816 (WHITE)	2
	107897	DECAL LT1016 (BLACK)	2
	107898	DECAL LT1016 (WHITE)	2
	131630	DECAL, LT1016-4 (BLACK)	2
	113576	DECAL, LT1016-4 (WHITE)	2
	133697	DECAL, LT1020 (BLACK)	2
	114034	DECAL, LT1020 (WHITE)	2
	133637	DECAL, LT 1220 (BLACK)	2
	121006	DECAL, LT1220 (WHITE)	2
	132147	DECAL, LT1216-4 (BLACK)	2
	125149	DECAL, LT1216-4 (WHITE)	2
	133698	DECAL, LT 1420 (BLACK)	2
	124243	DECAL, LT1420 (WHITE)	2
5	3-573-010377	DECAL 2" REFLEXITE TAPE	280"
6	106544	ANTISLIP TAPE BLACK 4" X 60' RLN	27.3"
7	1-573-010335	DECAL, DANGER PINCHING	2
8	114910	DECAL, IMPORTANT BED TILT	1
9	139559	DECAL, POWDER COATED	1

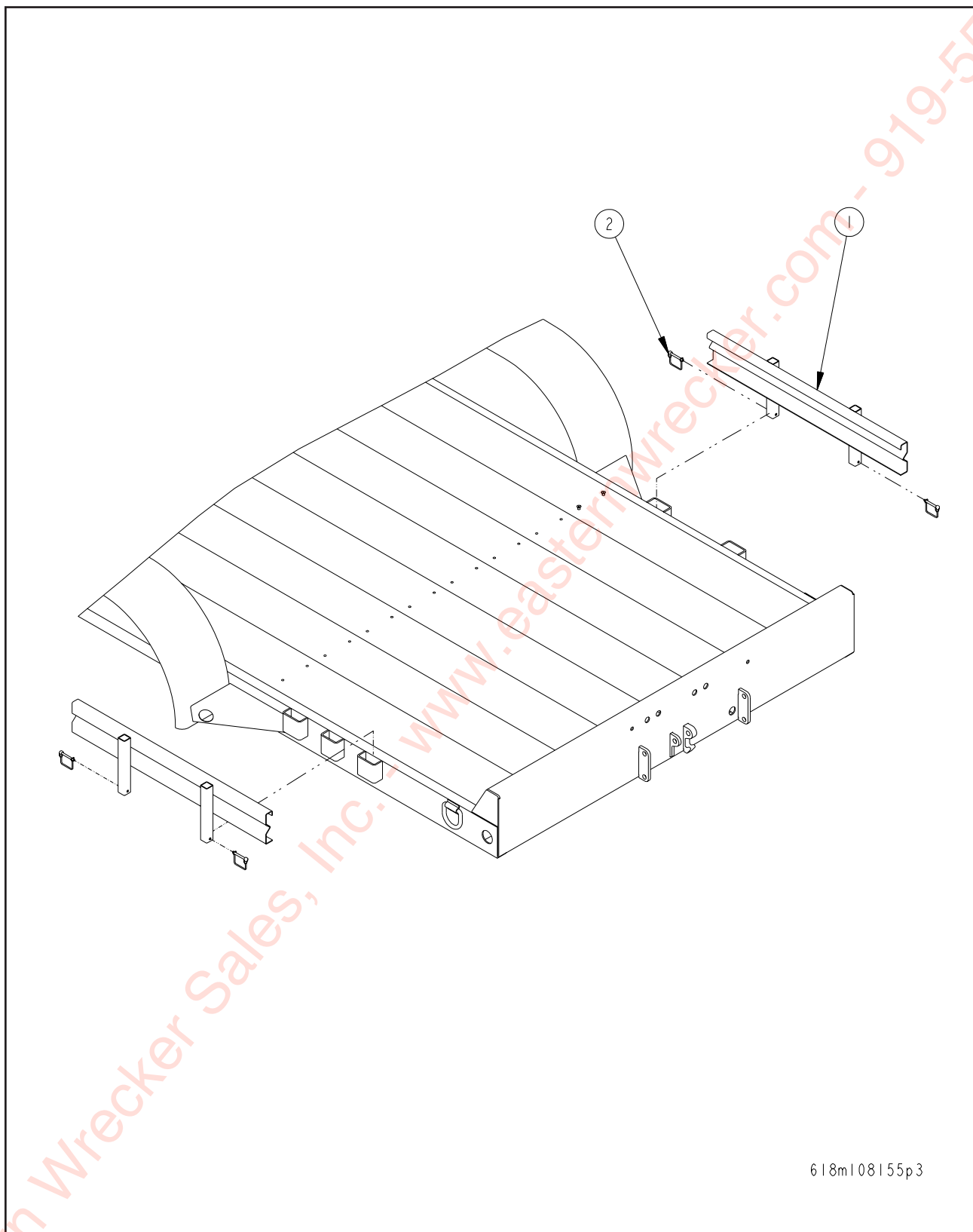


Figure 1-22 Siderail (Option)

SIDERAIL (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	108431	SIDERAIL ASSEMBLY	
1	108430	SIDERAIL WELDMENT	2
2	516-22PTL	RETAINING PIN MUD FLAP	4

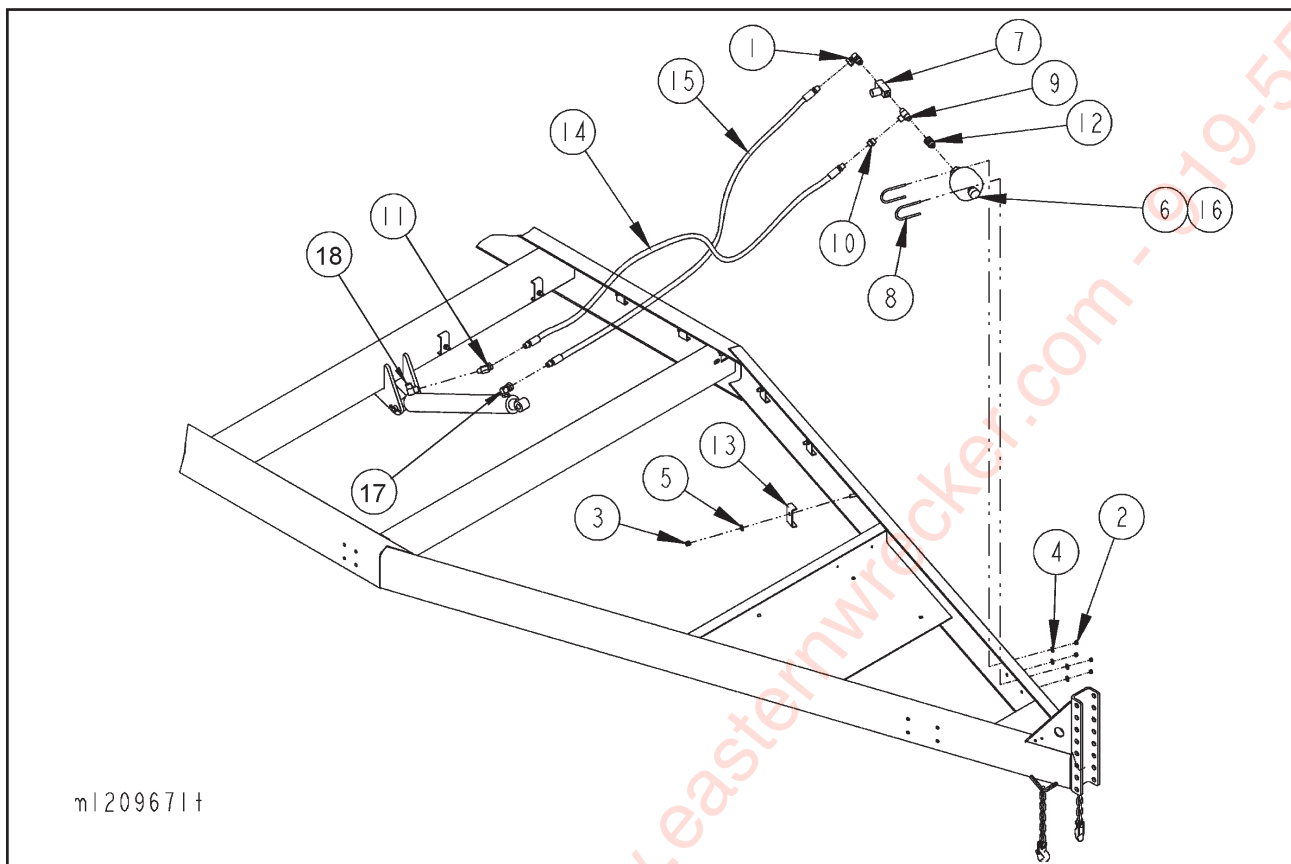


Figure 1-23 Tilt Lock Assembly (Option)
(Used on Models LT1016-4, LT1020, LT1216-4, LT1220 & LT1420)

TILT LOCK ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	122858	TILT LOCK KIT	
1	1-007-010005	SWIVEL, 90 W/ RESTRICTOR	1
2	1-512-010005-01	NUT, HEX LOCK 1/4-20 GRB	4
3	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	9
4	1-861-010032-07	WASHER, FLAT 1/4	4
5	1-861-010032-10	WASHER, FLAT 3/8 (LT1016-4)	9
6	113509	RESERVOIR, 31 CU IN DIAPHRAGM	1
7	113524	VALVE, FLOW CONTROL	1
8	114085	U-BOLT 1/4-20 X 3-1/4	2
9	2256-6-6S	TEE	1
10	2045-6-6S	ADAPTER	1
11	2049-6-6S	SWIVEL 45	1
12	2216-6-8S	ADAPTER	1
13	3-181-010008	BOTTOM HOSE CLAMP	9
14	3-397-010269	HOSE ASSY 3/8 X 164 (LT1016-4 , LT1220 & LT 1420)	1
	3-397-010235	HOSE ASSEMBLY 3/8 X 144 (LT1020)	1
15	3-397-010279154	HOSE ASSY 3/8 X 154 (LT1016-4, LT1220 & LT 1220)	1
	1-397-010312158	HOSE ASSEMBLY 3/8 X 158 (LT1020)	1
16	3-659-010013	SEAL NEOPRENE SPONGE	1
17	113893	ADAPTER 90	1
18	2092-6-6S	TEE	1

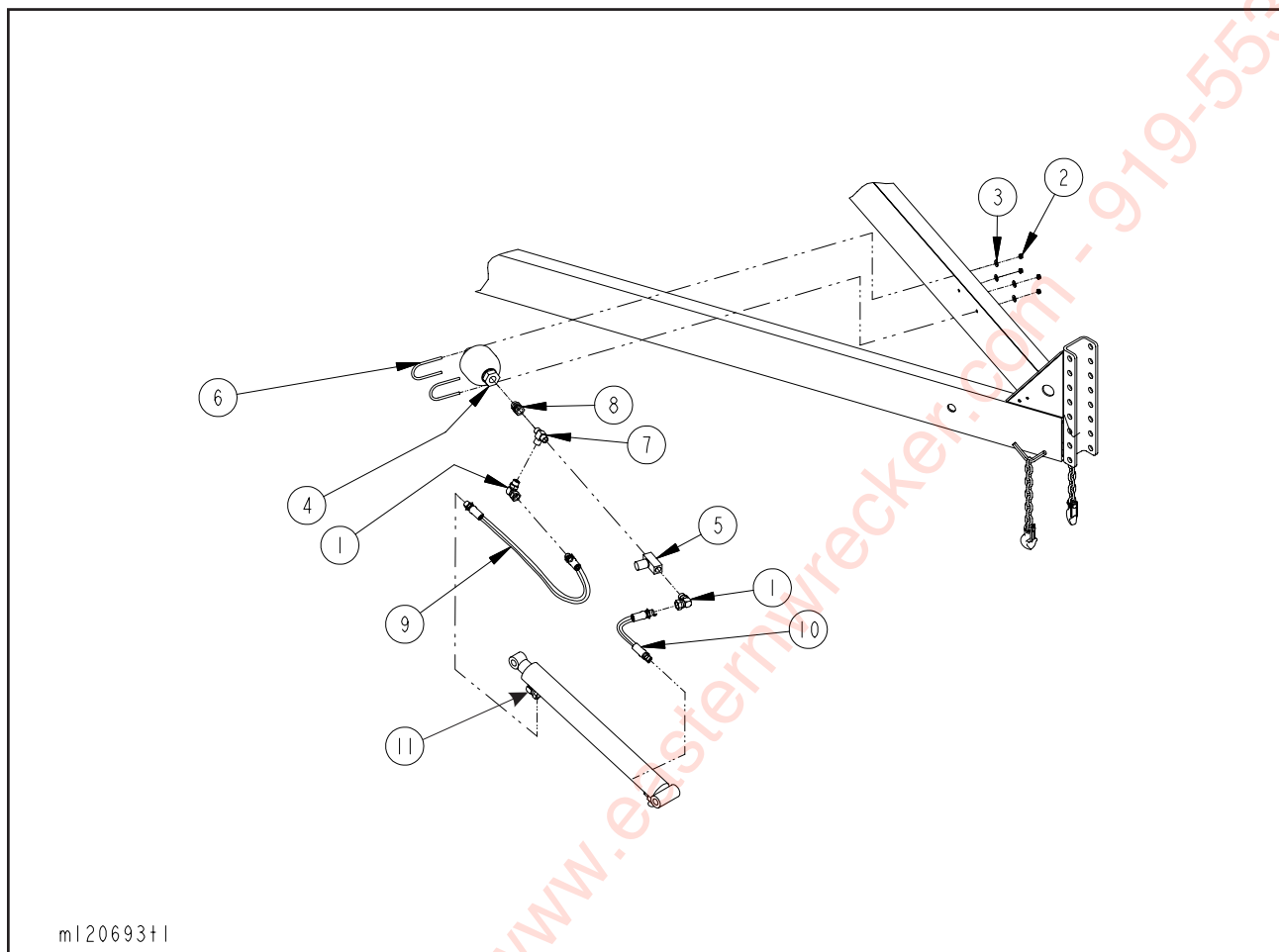


Figure 1-24 Tilt Lock Assembly (Option)
(Used on Models LT816 and LT1016)

TILT LOCK ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	122857	TILT LOCK KIT	
1	1-007-010005	SWIVEL, 90 W/ RESTRICTOR	1
2	1-512-010005-01	NUT, HEX LOCK 1/4-20 GRB	4
3	1-861-010032-07	WASHER, FLAT 1/4	4
4	113509	RESERVOIR, 31 CU IN DIAPHRAGM	1
5	113524	VALVE, FLOW CONTROL	1
6	114085	U-BOLT 1/4-20 X 3-1/4	2
7	2256-6-6S	TEE	1
8	2216-6-8S	ADAPTER 3/4-16	1
9	3-397-010276	HOSE ASSEMBLY 3/8 X 29	1
10	3-397-010279-4	HOSE ASSEMBLY 3/8 X 10	1
11	2047-6-6S	ADAPTER 90	1

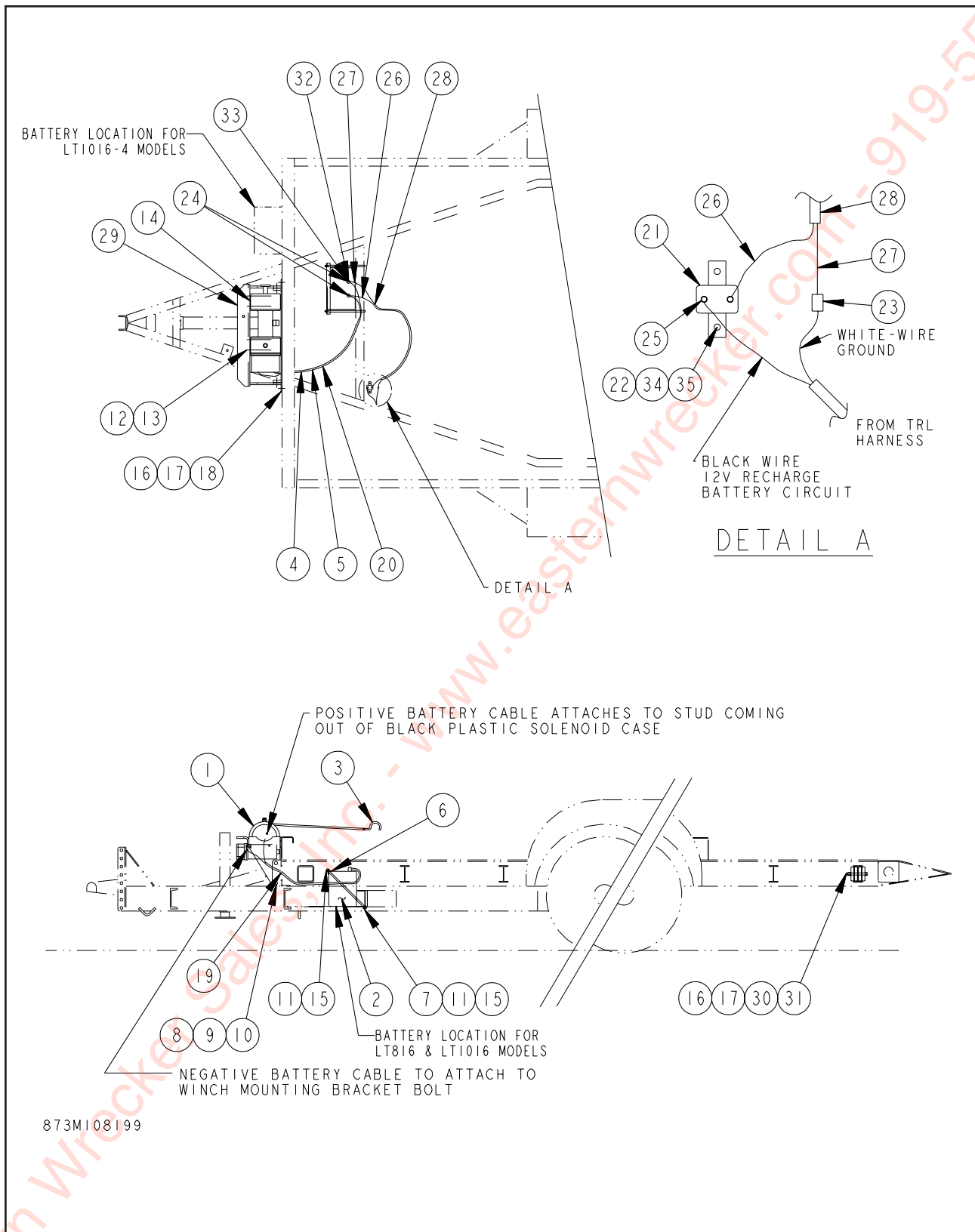


Figure 1-25 Winch Assembly (Option)

WINCH ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	108199	WINCH ASSEMBLY 8M - 12 VOLT DC (LT816<1016)	
	117959	WINCH ASSEMBLY 8M - 12 VOLT DC (LT1016-4)	
	124250	WINCH ASSEMBLY 8M - 12 VOLT DC (LT1020)	
1	108197	WINCH RAMSEY DCY - 200 (SEE PAGE 1-47)	1
2	108196	BATTERY 12 VOLT, DEEP CYCLE	1
3	3-155-010011	CABLE W/ THIMBLE 3/8	1
4	239-8113-66	CABLE ASSEMBLY, BATTERY NEGATIVE 66"	1
5	514-9045-66	CABLE ASSEMBLY, BATTERY POSITIVE 66"	1
6	3-120-010124	BATTERY CLAMP BRACKET (LT816 & LT1016)	1
7	108198	ROD, THREADED 3/8-16 X 13-1/2 (LT816, LT1016 & LT1020)	2
8	1-654-010032-05	SCREW HEX HEAD CAP 3/4-10 X 2 GR8	4
9	1-512-010005-15	NUT HEX LOCK 3/4-10 GRB	4
10	1-861-010032-20	WASHER FLAT 3/4N	4
11	1-512-010005-05	NUT HEX LOCK 3/8-16 GRB	4
12	1-654-010051-06	SCREW HEX HEAD CAP 3/8-16 X 1-1/4 GRB	8
13	1-861-010034-11	WASHER SPLIT LOCK 3/8B	8
14	3-684-010031	SHIM WINCH 8M	2
15	1-861-010032-11	WASHER FLAT 3/8W	4
16	1-861-010032-15	WASHER FLAT 1/2W (LT816<1016)	8
17	1-512-010005-09	NUT HEX LOCK 1/2-13 GRB (LT816, LT1016 & LT1020)	4
18	1-654-010055-02	SCREW HEX HEAD CAP 1/2-13 X 1-1/4 GR5	2
19	1-343-010007	GROMMET	1
20	43028	HOSE WRAP AEROQUIP 3/8	4FT
21	3-318-010006	CIRCUIT BREAKER 12V - 30AMP	1
22	1-656-010003051	SCREW ROUND HEAD MACHINE 10-24 X 3/4	2
23	3-272-010022	ELECTRIC BUTT SPLICE 12-10 W/ SEAL	1
24	32005	TERMINAL 12-10GA W/ 3/8 RING WAY	2
25	32003	TERMINAL 12-10GA W/ 1/4 RING WAY	2
26	1-879-010014	WIRE, BLACK 12GA AWG	3FT
27	1-879-010009	WIRE, WHITE 10AWG	3FT
28	3-201-010002	CONDUIT PLASTIC FLEX 3/8	3FT
29	108194	BRACKET WELDMENT WINCH 8M - 12V	1
30	108195	BAR, WINCH COUNTERWEIGHT (LT816, LT1016 & LT1020)	4
31	1-654-010055-14	SCREW HEX HEAD CAP 1/2-13 X 4-1/2 GR5(LT816 & LT1016)	2
	1-654-010055-20	SCREW HEX HEAD CAP 1/2-13 X 7-1/2 GR5(LT1020)	2
32	1-796-010003-02	TIE STRAP PLASTIC (NOT SHOWN)	5
33	1-822-010003	TRIM-LOK	1FT
34	1-512-010007-03	NUT HEX 10-24	2
35	1-861-010034-07	WASHER SPLIT LOCK #10	2
36	118250	SHIELD, BATTERY (LT1016-4)	1
37	3-181-010034-2	CLAMP, CONDUIT STEEL 3/4 (LT1016-4)	2

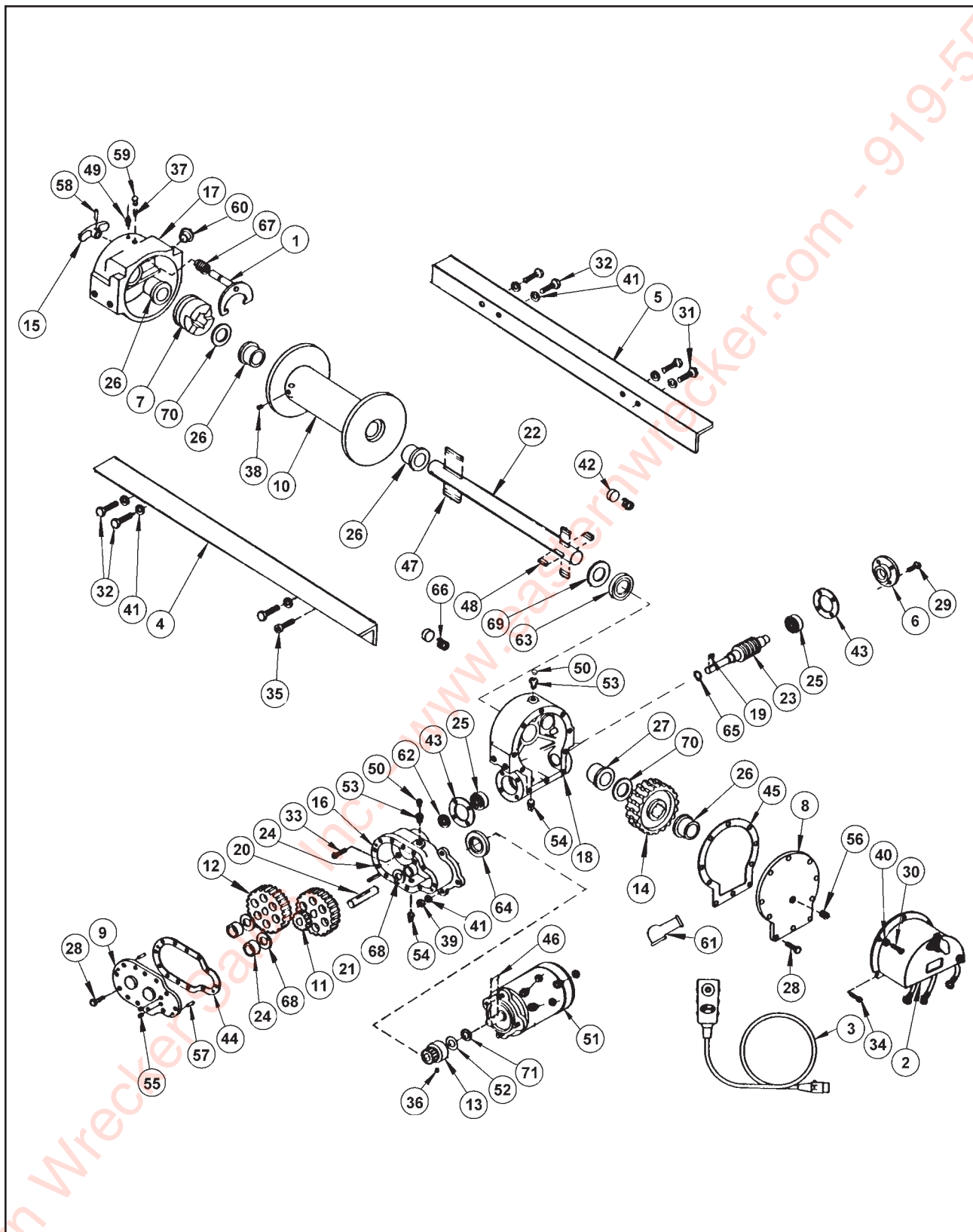


Figure 1-26 Winch Assembly

WINCH ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	108197	WINCH RAMSEY DCY - 200	
1	276028	SHIFTER ASSEMBLY	1
2	278027	SOLENOID ASSEMBLY - 12V	1
3	110777	SWITCH ASSEMBLY	1
4	302811	ANGLE	1
5	302810	ANGLE	1
6	316083	CAP - BEARING	1
7	324160	JAW CLUTCH	1
8	328134	COVER - WORM GEAR HOUSING	1
9	328106	COVER - SPUR GEAR HOUSING	1
10	332007	DRUM	1
11	334001	IDLER GEAR	1
12	334003	GEAR	2
13	334129	PINION	1
14	334161	GEAR RH 60:1	1
15	336010	HANDLE	1
16	338203	HOUSING - SPUR GEAR	1
17	338208	HOUSING - CLUTCH	1
18	338273	HOUSING - GEAR	1
19	342023	KEY - SQUARE	1
20	342033	KEY - SQUARE	1
21	356901	SHAFT - SPUR	1
22	357480	SHAFT - DRUM	1
23	368001	WORM - RH 60:1	1
24	402001	BEARING - NEEDLE	3
25	402002	BEARING - BALL	2
26	412003	BUSHING	4
27	412045	BUSHING	1
28	414038	CAPSCREW, 1/4-20 X 3/4 GR5	17
29	414045	CAPSCREW, 1/4-20 X 7/8 GR5	4
30	414059	CAPSCREW, 1/4-20 X 1 GR5	3
31	414279	CAPSCREW, 3/8-16 X 3/4 GR5	1
32	414282	CAPSCREW, 3/8-16 X 1-1/4 GR5	6
33	414845	CAPSCREW, SOC. HEAD 1/4-20 X 1 GR5	4
34	414856	CAPSCREW, SOC. HEAD 1/4-20 X 3/4	2
35	414912	CAPSCREW, SOC. HEAD 3/8-16 X 5/8	1
36	416029	SETSCREW, SOC. HEAD 1/4-20 X 5/16	1
37	416030	SETSCREW, SOC. HEAD 1/4-20 X 3/8	1
38	416059	SETSCREW, SOC. HEAD 3/8-16 X 1/2	1
39	418040	NUT, HEX 3/8-24	3
40	418154	WASHER, FLAT ALUM 1/4	3
41	418177	LOCKWASHER MED SECT 3/8	10
42	438014	DRAG BRAKE	2
43	442184	GASKET	2
44	442185	GASKET	1
45	442205	GASKET	1
46	450001	KEY	1
47	450006	KEY	2

WINCH ASSEMBLY (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
48	450016	KEY	4
49	456001	LUBE FITTING	1
50	456008	RELIEF FITTING	2
51	458001	MOTOR - 12V	1
52	462015	O-RING	1
53	468002	REDUCER	2
54	468011	PIPE PLUG SQ HEAD	2
55	468017	PIPE PLUG SOC. HEAD	2
56	468018	PIPE PLUG SOC. HEAD	1
57	470001	PIN	2
58	470033	SPIROL PIN	1
59	472012	PLUG	1
60	472013	PLUG	1
61	482013	RUBBER BOOT	1
62	486009	OIL SEAL	1
63	486017	OIL SEAL	1
64	486023	OIL SEAL	1
65	490003	SNAP RING	1
66	494002	SPRING	2
67	494053	SPRING	1
68	518002	THRUST WASHER	3
69	518014	THRUST WASHER	1
70	518015	THRUST WASHER	2
71	518018	FIBER WASHER	1
	246039	GASKET AND SEAL KIT	

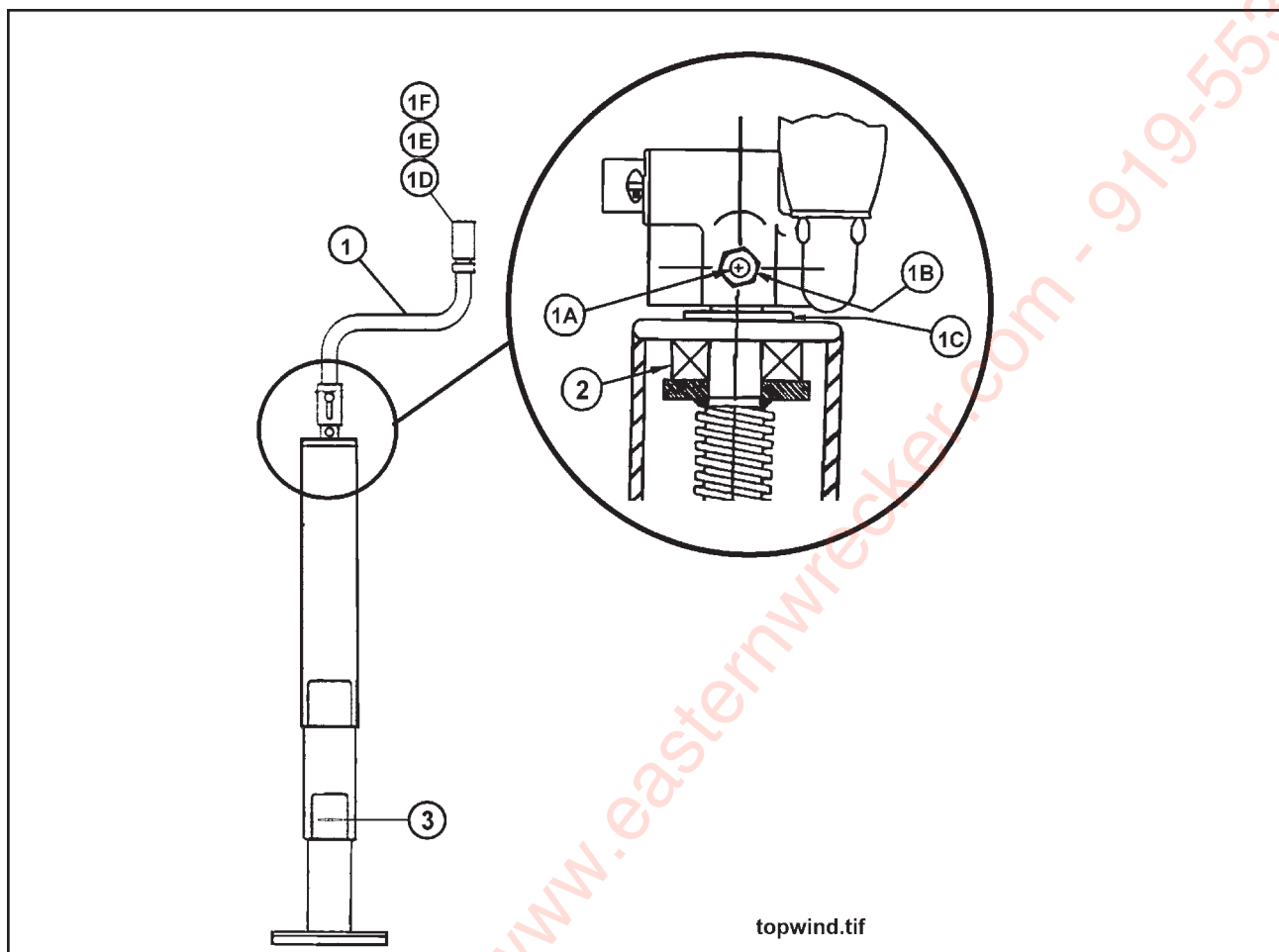


Figure 1-27 Jack Stand Assembly

JACK STAND ASSEMBLY

ITEM	PART NO.	DESCRIPTION	QTY.
	106386	JACK 7000 LB. TOP CRANK DROP LEG 15IN LIFT	
1	108677	CRANK ASSEMBLY 7K, (HAMMERBLOW P/N 190500) (INCLUDES ITEMS 1A THRU 1F)	1
1A	002006	5/16 X 1-1/2 PLATED GRADE 5 HEX HEAD BOLT	1
1B	008012	5/16 PLATED LOCK NUT	1
1C	016015	3/4 PLATED O.D. WASHER	1
1D	007001	BLACK PLASTIC HANDLE	1
1E	015900	1/2 PLATED PALNUT	1
1F	015912	1/2 PLATED I.D X 7/8 O.D. WASHER	1
2	108678	JACK, BEARING KIT 7K, (HAMMERBLOW P/N 700634) INCLUDES THE FOLLOWING ITEMS: BEARING THRUST BEARING INSERT BUSHING	1
3	700263	9/16 PLATED DROP LEG PULL PIN ASSEMBLY	1

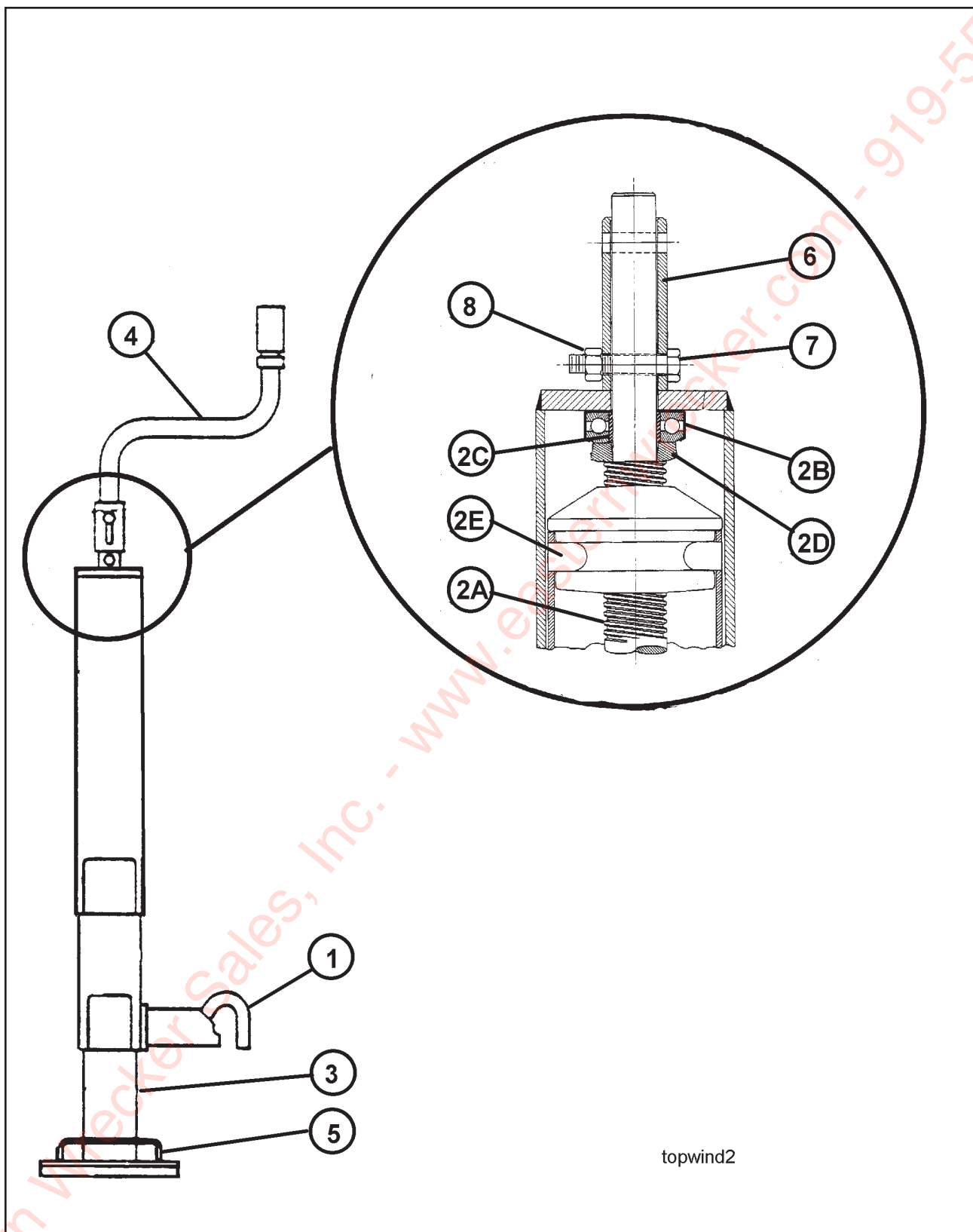


Figure 1-28 Jackstand Assembly (Pintle Hitch)

JACKSTAND ASSEMBLY (PINTLE HITCH)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-423-010038	JACK 12K DROPLEG TOPWIND W/ CRANK (HAMMERBLOW P/N 182304)	
1	500177	PLUNGER KIT, W/ "J" PIN (INCLUDES PLUNGER PIN, SPRING, WASHER, AND 3/16 X 1 COTTER PIN)	1
2	500220	SCREW, NUT, AND BEARING KIT CONSISTS OF THE FOLLOWING:	1
2A	712216	SCREW AND NUT ASSEMBLY	1
2B	001003	2.015" O.D. BEARING	1
2C	021163	SPLIT BUSHING	1
2D	016048	BEARING SEAT	1
2E	009052	RETAINING PIN	2
3	701178	INNER RAM AND STANDARD DROP LEG ASSEMBLY (INCLUDES DROP LEG W/ BASE AND LIFT HANDLE, INNER RAM W/ NEW CAM-LOCK HOUSING AND "J" PIN)	1
4	800075	CRANK ASSEMBLY, HARDWARE INCLUDED	1
	701150	CRANK HANDLE	1
	015191	3/8" X 2-1/2" PLATED HEX BOLT	1
	008008	3/8" PLATED LOCKNUT	1
	015911	3/8" PLATED WASHER	2
5	021040	BASE PLATE LIFT HANDLE	1
6	004011	LONG END COLLAR	1
7	002080	3/8 X 2 PLATED HEX BOLT	1
8	008008	3/8 PLATED LOCKNUT	1

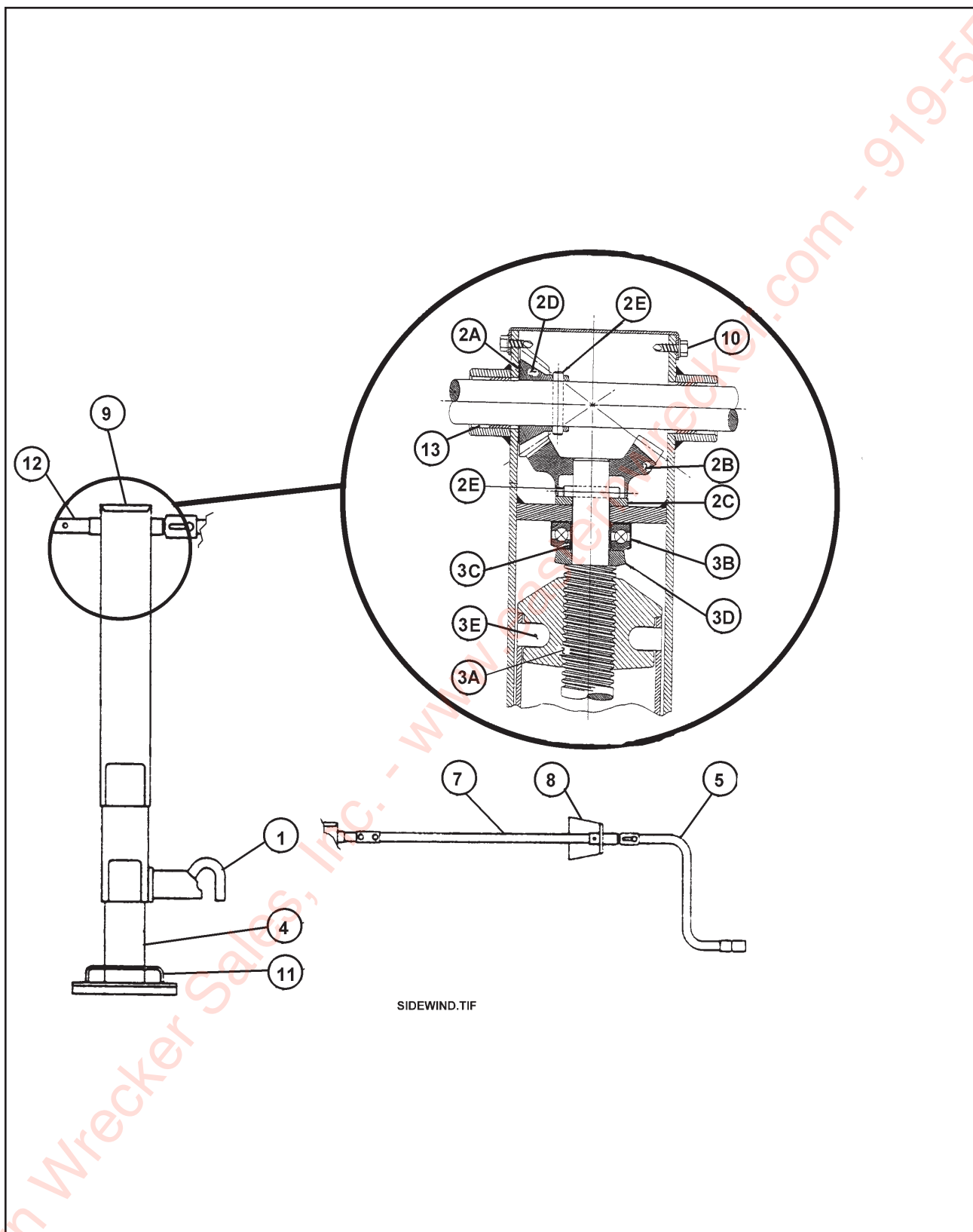


Figure 1-29 Jackstand Assembly (Gooseneck Hitch)

JACKSTAND ASSEMBLY (GOOSENECK HITCH)

ITEM	PART NO.	DESCRIPTION	QTY.
	3-423-010035	JACK 12000 DROPLEG W/ CRANK (HAMMERBLOW P/N 182400)	
1	500177	PLUNGER KIT, W/ "J" PIN (INCLUDES PLUNGER PIN, SPRING, WASHER, AND 3/16 X 1 COTTER PIN)	1
2	500212	GEAR KIT, STYLE III JACKS CONSISTS OF THE FOLLOWING:	1
	----	WEAR PLATE 22 GAUGE	1
	----	BEVEL GEAR LARGE 18 TEETH	1
	----	WEAR PLATE 7 GAUGE	1
	----	BEVEL PINION GEAR SMALL 12 TEETH	1
	----	1/4 X 1-1/2" GROOVE PIN	2
	----	SERVICE BULLETIN	1
3	500213	SCREW AND NUT REPLACEMENT KIT CONSISTS OF THE FOLLOWING:	1
	----	SCREW AND NUT ASSEMBLY	1
	----	2.015" O.D. BEARING	1
	----	SPLIT BUSHING	1
	----	BEARING SEAT	1
	----	RETAINING PIN	2
	----	SERVICE BULLETIN	1
4	701178	INNER RAM AND STANDARD DROP LEG ASSEMBLY (INCLUDES DROP LEG W/ BASE AND LEFT HANDLE, INNER RAM W/ NEW CAM-LOCK HOUSING AND "J" PIN)	1
5	015181	CRANK ASSEMBLY FOR SIDEWIND SIDE MOUNT CONSISTS OF THE FOLLOWING:	1
	----	CRANK HANDLE NARROW VERT CLEVIS W/ RD CORN.	1
	----	3/8" X 2-1/2" PLATED HEX BOLT	1
	----	3/8" PLATED LOCKNUT	1
	----	3/8" PLATED WASHER	2
6	005120	HANDLE CLIP (NOT SHOWN)	1
7	3-831-010178	TUBE WELDMENT, HANDLE EXTENSION	REF
8	3-565-011865	PLATE HANDLE BRACE	REF
9	017802	SQUARE GEARBOX COVER	1
10	017806	COVER SCREW	2
11	021040	BASE PLATE LIFT HANDLE	1
12	006098	NEW STYLE (CENTERED) CROSS SHAFT, STYLE III	1
13	017012	SLEEVE BEARING ON CROSS SHAFT	2

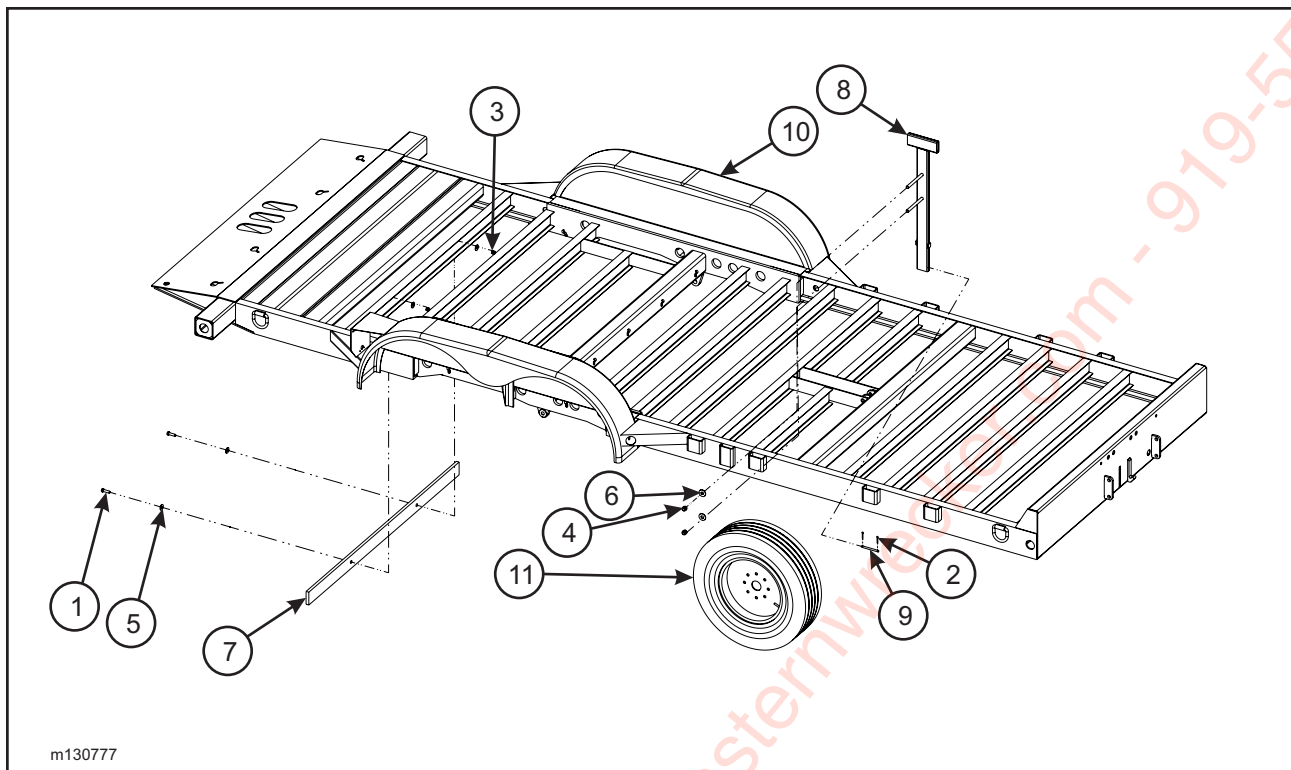


Figure 1-30 Spare Tire Mounting Kit (Option)

SPARE TIRE MOUNTING KIT (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	130777	SPARE TIRE CARRIER KIT W/ TIRE (ITEMS 1-11)	
	130778	SPARE TIRE CARRIER KIT W/O TIRE (ITEMS 1-10)	
	130779	SPARE TIRE CARRIER KIT W/O TIRE (ITEMS 2,4,6,8-9,11)	
	130780	SPARE TIRE CARRIER KIT W/O TIRE (ITEMS 2,4,6,8-9)	
1	1-654-010055-04	SCREW, HEX HEAD CAP 1/2-13 X 1-3/4 GR5	2
2	104033	PIN, COTTER 5/32 X 1-1/2	2
3	1-512-010005-09	NUT, HEX LOCK 1/2-13 GRB	2
4	1-512-010005-13	NUT, HEX LOCK 5/8-11 GRB	2
5	1-861-010032-15	WASHER, FLAT 1/2W	4
6	1-861-010032-19	WASHER, FLAT 5/8W	2
7	108195	BAR, WINCH COUNTERWEIGHT	1
8	123561	TUBE, SPARE TIRE WELDMENT	1
9	123563	PIN, 3/8 X 4-9/16 W/ HOLES	1
10	125998	FRAME BED WELDMENT	REF
11	126481	TIRE AND RIM 215/75R17.5 GY (130777)	1
	108163	TIRE AND RIM 235/85R16 (130779)	1

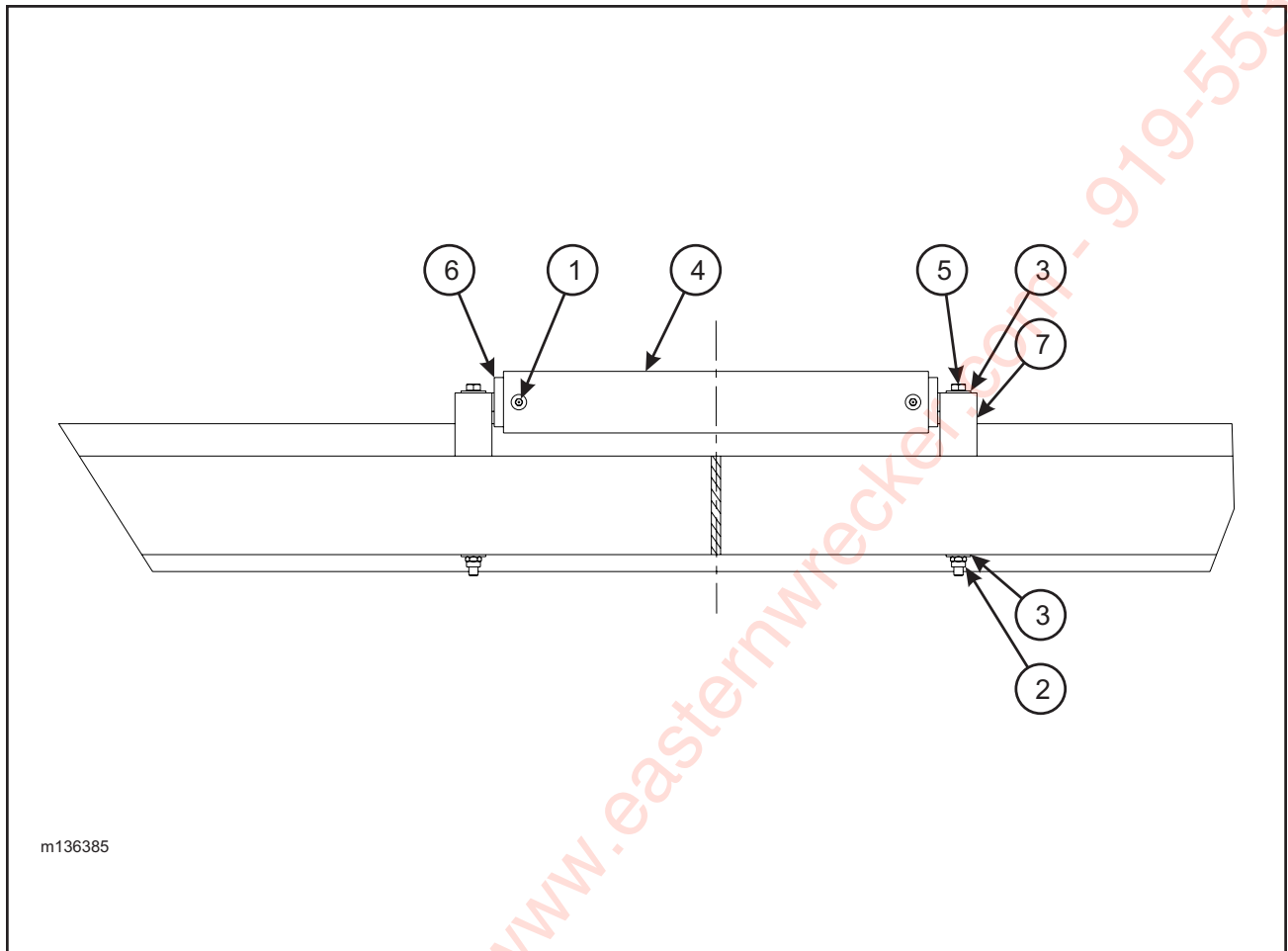


Figure 1-31 Roller Installation (Option)
(Used on LT1016-4 only)

ROLLER INSTALLATION (OPTION)

ITEM	PART NO.	DESCRIPTION	QTY.
	117955	ROLLER INSTALLATION (LT1016-4)	
1	1-298-010001-1	FITTING, GREASE 1/4	2
2	1-512-010005-05	NUT, HEX LOCK 3/8-16 GRB	2
3	1-861-010032-11	WASHER, FLAT 3/8W	4
4	136379	ROLLER WELDMENT, CABLE	1
5	136382	SCREW, HEX HEAD CAP 3/8-16 X 7-1/2 GR8	2
6	136383	PIN, ROLLER CABLE	1
7	136384	SUPPORT, ROLLER CABLE	2

NOTES:

NUMERICAL INDEX

2

PART	PAGE	PART	PAGE	PART	PAGE
00057	31	02434	31	106336	21
001003	51	02587	31	106336	23
002006	49	03404	31	106336	25
002080	51	03409	31	106336	27
004011	51	03410	31	106336	29
005120	53	03411	31	106337	21
006098	53	03412	31	106337	25
007001	49	03522	31	106337	27
008008	51	03523	31	106338	19
008008	51	03534	31	106338	21
008012	49	03757	31	106338	23
009052	51	03866	31	106338	25
01076	31	03876	31	106338	27
015181	53	05408	31	106338	29
015191	51	05424	31	106339	21
015900	49	05680	31	106339	25
015911	51	05681	31	106339	27
015912	49	05687	31	106341	19
016015	49	05693	31	106341	21
016048	51	05951	31	106341	23
017012	53	05961	31	106341	25
017802	53	061300046	33	106341	27
017806	53	071300016	33	106342	19
020700170	33	081300356	33	106342	21
021040	51	09671	31	106342	23
021040	53	1-007-010005	05	106342	25
021163	51	1-007-010005	10	106342	27
02206	31	1-007-010005	14	106343	29
023-097-00	29	1-007-010005	42	106344	19
023-098-00	29	1-007-010005	43	106344	21
023-180-00	27	104033	54	106344	23
023-181-00	27	104252	07	106344	25
023-326-00	19	104253	07	106344	27
023-326-00	21	105-0094	01	106344	29
023-327-00	19	105579	06	106358	06
023-327-00	21	105579	11	106358	14
023-342-00	23	105579	14	106371	35
023-342-00	25	106335	21	106371	37
023-343-00	23	106335	25	106386	15
023-343-00	25	106335	27	106386	49
02363	31	106336	19	106544	39

PART	PAGE	PART	PAGE	PART	PAGE
107035	06	108198	45	113524	42
107035	15	108199	45	113524	43
107104	05	108336	10	113538	05
107104	19	108430	41	113576	39
107106	06	108431	41	113580	05
107106	14	108677	49	113580	14
107115	05	108678	49	113581	06
107115	21	109597	14	113581	15
107116	05	109597	25	113642	35
107116	10	109740	05	113643	35
107116	14	109740	10	113644	17
107133	05	109879	31	113645	35
107133	14	109884	14	113648	35
107144	05	109920	35	113649	35
107144	10	109968	17	113670	06
107144	14	109969	17	113670	15
107208	35	109970	17	113893	05
107209	35	109971	17	113893	10
107209	37	109972	17	113893	14
107212	35	110777	47	113893	42
107213	35	111333	14	114034	39
107216	35	111333	23	114085	10
107229	05	111334	17	114085	42
107229	10	112727	21	114085	43
107229	14	112727	25	114496	35
107229	33	112727	27	114496	37
107479	05	112727	29	114497	35
107479	14	112728	19	114497	37
107895	39	112728	21	114910	39
107896	39	112728	23	114914	35
107897	39	112728	25	115928	35
107898	39	112728	27	117927	06
107955	14	112729	19	117955	55
108162	06	112729	21	117959	45
108162	14	112729	23	117964	14
108163	54	112729	25	118250	45
108194	45	112729	27	1-203-010040-5	35
108195	06	113479	07	1-203-010040-5	37
108195	45	113479	15	120402	05
108195	54	113509	10	120402	14
108196	45	113509	42	120515	06
108197	45	113509	43	120515	14
108197	47	113524	10	120525	06

PART	PAGE	PART	PAGE	PART	PAGE
120525	15	126009	10	136383	55
120526	05	126013	05	136384	55
120563	05	126027	17	137229	19
120563	14	126394	05	137229	21
120692	17	126480	06	137229	23
120698	14	126480	11	137229	25
120804	05	126481	06	137229	27
120968	05	126481	11	1385	06
120968	10	126481	54	138699	29
120968	27	126482	05	139559	39
120979	05	126482	10	1-397-010312158	42
121006	39	126482	29	143236	06
121112	05	126797	05	143236	11
121299	05	126797	10	143236	14
122857	43	126797	29	143237	06
122858	42	126886	06	143237	11
122962	06	126889	06	143237	14
122962	15	127078	05	143402	19
123497	35	1-298-010001-1	55	143402	21
123514	31	130094	06	143402	23
123515	31	130214	05	143402	25
123561	54	130405	10	143402	27
123563	54	130511	01	143579	29
123864	05	130771	06	143580	29
123936	05	130777	54	144987	29
123972	05	130778	54	144989	29
124050	05	130779	54	144991	29
124242	07	130780	54	144992	29
124243	39	1-316-010013	17	144993	29
124250	45	131630	39	144994	29
125149	39	132147	39	145003	19
125150	17	132174	06	145003	21
125162	05	133609	11	145003	27
125162	14	133637	39	145003	29
125169	14	133697	39	145004	29
125200	15	133698	39	145005	29
125520	07	1-343-010007	35	147025	10
125565	33	1-343-010007	37	147154	11
125894	35	1-343-010007	45	147157	10
125998	06	1-343-010010	35	147158	37
125998	10	134832	29	147160	10
125998	54	136379	55	147160	27
126009	05	136382	55	147168	10

PART	PAGE	PART	PAGE	PART	PAGE
147172	10	147391	27	147642	23
147379	19	147392	19	147642	25
147379	21	147392	23	147643	23
147380	19	147393	19	147644	23
147380	21	147393	23	147644	25
147380	27	147394	19	147645	27
147381	19	147394	23	147646	27
147381	21	147395	19	147647	29
147381	27	147395	23	147648	29
147382	19	147396	19	147649	29
147382	21	147396	21	147650	29
147382	27	147396	23	147651	29
147383	19	147396	25	147652	29
147383	21	147396	27	147653	29
147383	27	147397	23	147654	29
147384	19	147397	25	147655	29
147384	21	147398	23	147656	29
147384	27	147398	25	147657	29
147385	19	147399	23	147658	29
147385	21	147399	25	147659	29
147385	27	14743	25	147660	29
147386	19	147631	23	147661	29
147386	21	147631	25	147661	29
147386	27	147632	23	147662	29
147387	19	147632	25	147663	29
147387	21	147633	23	147664	29
147388	19	147633	25	147665	29
147388	21	147634	23	147666	29
147388	23	147634	25	147667	29
147388	25	147635	23	147668	29
147388	27	147635	25	147669	29
147389	19	147636	23	147670	29
147389	21	147636	25	147729	29
147389	27	147637	23	15009	35
147390	19	147637	25	15009	37
147390	21	147638	23	1-511-010001-05	06
147390	23	147638	25	1-511-010001-05	15
147390	25	147639	23	1-511-010001-07	11
147390	27	147639	25	1-512-010002-13	06
147391	19	147640	23	1-512-010002-13	15
147391	21	147640	25	1-512-010003-06	14
147391	23	147641	23	1-512-010005-01	10
147391	25	147641	25	1-512-010005-01	42

PART	PAGE	PART	PAGE	PART	PAGE
1-512-010005-01	43	1-654-010055-03	05	1-861-010032-15	05
1-512-010005-05	06	1-654-010055-03	10	1-861-010032-15	10
1-512-010005-05	10	1-654-010055-03	14	1-861-010032-15	14
1-512-010005-05	15	1-654-010055-04	54	1-861-010032-15	45
1-512-010005-05	42	1-654-010055-05	05	1-861-010032-15	54
1-512-010005-05	45	1-654-010055-05	10	1-861-010032-19	05
1-512-010005-05	55	1-654-010055-05	14	1-861-010032-19	10
1-512-010005-09	05	1-654-010055-07	06	1-861-010032-19	14
1-512-010005-09	10	1-654-010055-14	45	1-861-010032-19	54
1-512-010005-09	14	1-654-010055-20	45	1-861-010032-20	45
1-512-010005-09	45	1-654-010059-03	05	1-861-010032-21	06
1-512-010005-09	54	1-654-010059-03	14	1-861-010034-07	35
1-512-010005-13	05	1-654-010059-05	06	1-861-010034-07	37
1-512-010005-13	10	1-654-010059-05	11	1-861-010034-07	45
1-512-010005-13	14	1-654-010059-05	15	1-861-010034-09	35
1-512-010005-13	54	1-654-010059-17	07	1-861-010034-11	05
1-512-010005-15	45	1-654-010059-17	11	1-861-010034-11	14
1-512-010006-08	06	1-654-010061-07	06	1-861-010034-11	45
1-512-010007-03	35	1-656-010003051	14	1-861-010034-17	06
1-512-010007-03	37	1-656-010003051	35	1-879-010009	45
1-512-010007-03	45	1-656-010003051	37	1-879-010014	45
1-512-010007-05	35	1-656-010003051	45	200018002	33
1-557-010362-51	05	1-656-010003055	35	2045-6-6S	10
1-557-010362-51	10	1-656-010003055	37	2045-6-6S	42
1-557-010362-51	14	1-796-010003-02	17	2047-6-6S	43
1-573-010007	39	1-796-010003-02	35	2049-6-6S	07
1-573-010017	39	1-796-010003-02	37	2049-6-6S	10
1-573-010335	39	1-796-010003-02	45	2049-6-6S	42
1-573-010475	39	1-822-010003	45	2092-6-6S	06
1-573-010477	39	1-861-010032-03	15	2092-6-6S	10
1-573-010479	39	1-861-010032-03	35	2092-6-6S	14
1-573-010481	39	1-861-010032-03	37	2092-6-6S	42
1-654-010032-05	45	1-861-010032-07	10	220000208	33
1-654-010051-05	05	1-861-010032-07	35	2216-6-8S	10
1-654-010051-05	11	1-861-010032-07	42	2216-6-8S	42
1-654-010051-05	14	1-861-010032-07	43	2216-6-8S	43
1-654-010051-06	05	1-861-010032-10	06	2256-6-6S	10
1-654-010051-06	14	1-861-010032-10	11	2256-6-6S	42
1-654-010051-06	45	1-861-010032-10	15	2256-6-6S	43
1-654-010051-08	11	1-861-010032-10	42	239-8113-66	45
1-654-010051-09	11	1-861-010032-11	11	239-9076-1	15
1-654-010051-11	11	1-861-010032-11	45	239-9961	35
1-654-010055-02	45	1-861-010032-11	55	239-9961	37

PART	PAGE	PART	PAGE	PART	PAGE
246039	48	324160	47	3-565-011865	53
2552	35	3-272-010021	35	356901	47
2552	37	3-272-010021	37	3-573-010377	39
270010017	33	3-272-010022	45	357480	47
276028	47	328106	47	3-659-010013	11
278027	47	328134	47	3-659-010013	42
30200R	35	3-318-010006	45	368001	47
30200R	37	332007	47	3-684-010031	45
30200Y	35	334001	47	3-711-010123003	11
30200Y	37	334003	47	3-711-010123006	11
302810	47	334129	47	3-798-010114	06
302811	47	334161	47	3-798-010114	11
30700	35	336010	47	3-831-010178	53
30700	37	3-368-010275	37	402001	47
3-120-010124	45	3-375-010609-02	10	402002	47
3-120-010498	10	3-375-010624	06	412003	47
3-128-010032	35	3-375-010624	15	412045	47
3-128-010032	37	3-375-010624	31	414038	47
3-128-010036	06	3-375-010625	06	414045	47
3-155-010011	45	3-375-010625	15	414059	47
3-158-010003	17	3-375-010625	31	414279	47
3-158-010004	17	3-382-010019	06	414282	47
3-158-010012	17	3-382-010019	10	414845	47
3-158-010015	17	338203	47	414856	47
3-158-010021	17	338208	47	414912	47
316083	47	338273	47	416029	47
3-174-010018036	06	3-397-010235	42	416030	47
3-174-010018036	10	3-397-010269	07	416059	47
3-174-010018048	15	3-397-010269	10	418040	47
3-174-010042	06	3-397-010269	42	418154	47
3-174-010042	10	3-397-010276	43	418177	47
3-181-010008	10	3-397-010279154	05	43028	45
3-181-010008	42	3-397-010279154	10	438014	47
3-181-010034-2	45	3-397-010279154	42	442184	47
3-187-010018	17	3-397-010279-4	43	442185	47
3-187-010019	10	342023	47	442205	47
32003	45	342033	47	450001	47
32005	45	3-423-010035	53	450006	47
3-201-010002	35	3-423-010038	51	450016	48
3-201-010002	37	3-475-010002	01	456001	48
3-201-010002	45	3-557-010052	06	456008	48
3-203-010026	35	3-557-010052	10	458001	48
3-203-010026	37	3-557-010052	14	462015	48

PART	PAGE	PART	PAGE
468002	48	TR416	14
468011	48	TR416	14
468017	48		
468018	48		
470001	48		
470033	48		
472012	48		
472013	48		
482013	48		
486009	48		
486017	48		
486023	48		
490003	48		
494002	48		
494053	48		
500177	51		
500177	53		
500212	53		
500213	53		
500220	51		
514-9045-66	45		
516-22PTL	10		
516-22PTL	41		
518002	48		
518014	48		
518015	48		
518018	48		
700263	49		
701150	51		
701178	51		
701178	53		
712216	51		
800075	51		
F-294	01		
PMCK-5400	33		
SB10555	31		
SB12098	31		
SB12426	31		
TR416	06		
TR416	06		
TR416	06		
TR416	11		
TR416	11		



Equipment from Landoll Corporation is built to exacting standards ensured by ISO 9001 registration at all Landoll manufacturing facilities.

Models LT816, LT1016, LT1016-4
LT1020, LT1216-4, LT1220, & LT1420
Parts Manual

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